#### Part 1 General

# Section Includes

## Ultimate Casement/Awning Push Out: Operators, Stationary, and Picture units complete with hardware, glazing, weather strip, insect screen, grilles-between-the-glass, simulated divided lites, jamb extension, and standard or specified anchors, trim, and attachments

# Construction Specification Institute (CSI) MasterFormat Numbers and Titles

## Section 01 33 00 – Submittal Procedures; Shop Drawings, Product Data, and Samples

## Section 01 62 00 – Product Options

## Section 01 65 00 – Product Delivery

## Section 01 66 00 – Storage and Handling Requirements

## Section 01 71 00 – Examination and Preparation

## Section 01 73 00 - Execution

## Section 01 74 00 – Cleaning and Waste Management

## Section 01 76 00 – Protecting Installed Construction

## Section 06 22 00 – Millwork: Wood trim other than furnished by the window manufacturer

## Section 07 92 00 – Joint Sealant: Sill sealant and perimeter caulking

## Section 09 90 00 – Painting and Coatings: Paint and stain other than factory-applied finish

# References

## American Society for Testing Materials (ASTM):

### E 283: Standard Test Method for Rate of Air Leakage through Exterior Windows, Curtain Walls, and Doors

### E 330: Standard Test Method for Structural Performance of Exterior Windows, Curtain Walls, and Door by Uniform Static Air Pressure Difference

### E 547: Standard Test Method for Water Penetration of Exterior Windows, Curtain Walls, and Doors by Cyclic Static Air Pressure Differential

### E2112: Standard Practice for Installation of Exterior Windows, Doors, and Skylights

### E 2190: Specification for Sealed Insulated Glass Units

### C 1036: Standard Specification for Flat Glass

### E1996: Standard Specification for Performance of Exterior Windows, Curtain Walls, Door and Storm Shutters Impacted by Windborne Debris in Hurricanes

### E1886: Standard Test Method for Performance Windows, Curtain Walls, Doors and Storm Shutters Impacted by Missile(s) and Exposed to Cyclic Pressure Differentials

### F2090: Standard Specifications for Windows Fall Prevention Devices with Emergency Escape (egress) Release Mechanisms

## American Architectural Manufacturer’s Association/Window and Door Manufacturer’s Association (AAMA/WDMA/CSA):

### AAMA/WDMA/CSA 101/I.S.2/A440-08, NAFS – North American Fenestration Standard/Specification for Windows, Doors, and Skylights

### AAMA/WDMA/CSA 101/I.S.2/A440-11, NAFS 2011 – Northern American Fenestration Standard/Specification for Windows, Doors, and Skylights

## WDMA I.S.4: Industry Standard for Water Repellant Preservative Treatment for Millwork

## Window and Door Manufacturer’s Association (WDMA): 101/I.S.2 WDMA Hallmark Certification Program

## Sealed Insulating Glass Manufacturer’s Association/Insulating Glass Certification Council (SIGMA/IGCC)

## American Architectural Manufacturer’s Association (AAMA): 2605: Voluntary Specification for High-Performance Organic Coatings on Architectural Extrusions and Panels

## National Fenestration Rating Council (NFRC):

### 101: Procedure for Determining Fenestration Product Thermal Properties

### 200: Procedure for Determining Solar Heat Gain Coefficients at Normal Incidence

# System Description

## Design and Performance Requirements:

### Window units shall be designed to comply with ASTM E1996 Wind Zone 3 Missile Level D Rating +65/-65 psf

### Air leakage shall not exceed the following when tested at 1.57 psf according to ASTM E283: 0.30 cfm per square foot of frame

### No water penetration when tested at the following pressure according to ASTM E547: 9.82 psf

### Assembly shall withstand a positive or negative uniform static air pressure difference of 97.5 psf without damage when tested according to ASTM E330

### Impact and Cycling per ASTM E1996 and E 1886 with passing results for Missile Level D and Pressure Cycling of +65/-65 psf

# Submittals

## Shop Drawings: Submit shop drawings under the provision of CSI MasterFormat Section 01 33 00.

## Product Data: Submit product data for certified options under provision of CSI MasterFormat Section 01 33 00. Product performance rating information may be provided via quote, performance rating summary (NFRC Data), or certified performance grade summary (WDMA Hallmark data).

## Samples:

### Submit corner section under the provision of CSI MasterFormat Section 01 33 00.

### Specified performance and design requirements under provisions of CSI MasterFormat Section 01 33 00.

# Quality Assurance

## Requirements: consult local code for IBC [International Building Code] and IRC [International Residential Code] adoption year and pertinent revisions for information on:

### Egress, emergency escape, and rescue requirements

### Basement window requirements

### Windows fall prevention and/or window opening control device requirements

# Delivery

## Comply with provisions of CSI MasterFormat Section 01 65 00

## Deliver in original packaging and protect from weather

# Storage and Handling

## Prime and seal wood surfaces, including to be concealed by wall construction, if more than thirty (30) days will expire between delivery and installation

## Store window units in an upright position in a clean and dry storage area above ground to protect from the weather under the provision of CSI MasterFormat Section 01660

# Warranty

#### **Complete and current warranty information is available at marvin.com/warranty. The following summary is subject to the terms, conditions, limitations, and exclusions set forth in the Marvin Windows and Door Limited Warranty and Products in Coastal Environments Limited Warranty Supplement:**

## Clear insulating glass with stainless steel spacers is warranted against seal failure caused by manufacturing defects and resulting in visible obstruction through the glass for twenty (20) years from the original date of purchase. Glass is warranted against stress cracks caused by manufacturing defects from ten (10) years from the original date of purchase.

## Standard exterior aluminum cladding finish is warranted against manufacturing defects resulting in chalk, fade, and loss of adhesion (peel) per the American Architectural Manufacturer’s Association (AAMA) Specification 2605-11 Section 8.4 and 8.9 for twenty (20) years from the original date of purchase.

## Factory-applied interior finish is warranted to be free from finish defects for a period of five (5) years from the original date of purchase.

## Hardware and other non-glass components are warranted to be free from manufacturing defects for ten (10) years from the original date of purchase.

#### Part 2 Products

# Manufactured Units

## Description: Factory-assembled Ultimate Push-Out Casement/Awning, operating exterior swing window on Casement and a top pivoting awning (stationary or picture units) manufactured by Marvin, Warroad, Minnesota.

# Frame Description

## Interior: Non-Finger-Jointed Pine or finger-jointed core with non-finger-jointed Pine veneer; optional non-finger-jointed Douglas Fir or finger-jointed core with non-finger-jointed Douglas Fir veneer; optional non-finger-jointed White Oak or finger-jointed with non-finger-jointed Oak veneer; non-finger-jointed Cherry or finger-jointed core with Cherry veneer; non-finger-jointed Mahogany or finger-jointed core with non-finger-jointed Mahogany veneer; non-finger-jointed Vertical Grain Douglas Fir or finger-jointed with non-finger-jointed Vertical Grain Douglas Fir veneer.

### Kiln-dried to moisture content no greater than twelve (12) percent at the time of fabrication

### Water repellant preservative treated in accordance with WDMA I.S.4.

## Frame exterior aluminum clad with 0.055 inches (1.3mm) thick extruded aluminum

## Frame thickness: 1 3/16” (30mm)

## Frame depth for full-frame units have an overall 5 21/32” jamb (144mm). 4 9/16” (116mm) jamb depth from the nailing fin plane to the interior face of the frame for new construction.

# Sash Description

## Interior: Non-Finger-Jointed Pine or finger-jointed core with non-finger-jointed Pine veneer; optional non-finger-jointed Douglas Fir or finger-jointed core with non-finger-jointed Douglas Fir veneer; optional non-finger-jointed White Oak or finger-jointed with non-finger-jointed Oak veneer; non-finger-jointed Cherry or finger-jointed core with Cherry veneer; non-finger-jointed Mahogany or finger-jointed core with non-finger-jointed Mahogany veneer; non-finger-jointed Vertical Grain Douglas Fir or finger-jointed with non-finger-jointed Vertical Grain Douglas Fir veneer.

### Kiln-dried to moisture content no greater than twelve (12) percent at the time of fabrication

### Water repellant preservative treated in accordance with WDMA I.S.4

## Sash exterior aluminum clad with 0.050” (1.3mm) thick extruded aluminum

## Sash thickness: Sash thickness is 1 5/8” (41mm) or 1 3/4” (44mm)

## Sash Option: Optional tall bottom rail: 3 9/16” (90mm)

## Interior Glazing Profile

### Standard: Ogee

### Optional: Square

# Glazing

## Select quality complying with ASTM C 1036. Insulating glass SIGMA/IGCC certified to performance level CBA when tested in accordance with ASTM E 2190.

## Glazing method: Insulating glass consists of in-board lite of laminated glass. Exterior glass is standard annealed glass with optional tempered glass available.

## Glazing seal: Silicone bedding at interior and exterior

## Glass Type: Clear, Tempered, Obscure, Laminated, Low E2 with or without Argon, Low E3 with or without Argon, Low E1 with or without Argon

# Finish

## Exterior: Aluminum clad. Fluoropolymer modified acrylic topcoat over a primer. Meets AAMA 2605 requirements.

### Aluminum clad color options: Bahama Brown, Bronze, Cadet Gray, Cascade Blue, Cashmere, Clay, Coconut Cream, Ebony, Evergreen, Gunmetal, Hampton Sage, Pebble Gray, Sierra White, Stone White, Suede, Wineberry, Bright Silver (pearlescent), Copper (pearlescent), Liberty Bronze (pearlescent)

### Custom colors: Contact your Marvin representative

## Interior Finish options:

### Prime: Factory-applied water-borne acrylic primer. Meets WDMA TM-11 requirements.

### Painted Interior Finish. Factory-applied water-borne acrylic enamel. Available on Pine product only. Available in White or Designer Black. Meets WDMA TM-14 requirements.

### Factory-applied water-borne acrylic enamel clear coat. Applied on two coats with light sanding between coats. Available on Pine, Mahogany, Mixed Grain Douglas Fir, Vertical Grain Douglas Fir, Cherry, White Oak. Meets WDMA TM-14 requirements.

### Factory-applied water-borne urethane stain. Stain applied over a wood (stain) conditioner. A water-borne acrylic enamel clear coat was applied in two separate coats, with light sanding between coats applied over the stain. Available on Pine, Mahogany, Mixed Grain Douglas Fir, Vertical Grain Douglas Fir, Cherry, White Oak. Colors available: Wheat, Honey, Hazelnut, Leather, Cabernet, and Espresso. Meets WDMA TM-14 requirements.

# Hardware

## Casement Push Out operating hardware:

### Multi-point sequential system with a single lock handle actuation. Sequential multi-point uses 2, 4, or 5 locking points depending on unit size. The handle is mounted on the interior face of the stile. Stainless steel option available.

### Handle: Handle and lock set for this product has a traditional style sand cast handle with an Oil Rubbed Bronze living finish. Optional colors: Antique Brass, Brass, Satin Nickel.

### Detachable friction limiter device is used to hold the sash in place and allow the sash to open to multiple positions. Stainless steel option available.

### Hinges: There is one hinge connecting the sill to the bottom rail and one hinge connecting the head jamb to the top rail on casement units. Hinges allow the user to slide the sash across the frame opening, which causes the sash exterior to rotate towards the user for the easy wash mode. Units under 20 inches (508mm) width OM do not have the easy wash hinges. Stainless steel option available.

### Optional Factory Installed Window Opening Control Device (WOCD): The standard operation of the WOCD limits the operation of the sash to an opening of less than 4” (102mm). The sash arm detaches from the lock housing by a two-step function actuation to allow the normal operation of the unit. The WOCD re-engages when the unit is fully closed. WOCD is Coastal-compliant. Hardware meets ASTM F2090-17.

### Minimum frame OSM 20” (508mm) x 19 1/8” (486mm);

### Maximum frame

### 44” (1118mm) width

### If the width is greater than 36” (914mm) or less than 44” (1118), then 92” (2337mm) maximum height

### If the width is less than or equal to 36” (914), then 96 1/8” (2442mm).

### The WOCD hardware is handed. The Lock Housing and Sash Arm are comprised of multiple stainless steel, injection molded components, and a single stainless steel spring. The Lock Housing fits within a pocket of the jamb. The Sash Arm will fit within a pocket between the jamb/sill cover and the locking hardware.

### Option for the custodial limit device. Detachable restrictor. Stainless steel option available.

## Awning Push Out:

### Lock is a multi-point sequential lock system actuated by using a lock handle. Stainless steel option available.

### Handle: Handle and lock set for this product had a traditional style sand cast handle with an Oil Rubbed Bronze living finish. Optional colors: Antique Brass, Brass, Satin Nickel.

### Two hinges connect the stiles of the sash to the jambs of the frame. The hinges are four-bar hinges and include a friction adjustment set screw. Two hinges connect the stiles of the sash to the jamb of the frame. Material is steel coated with a zinc finish. The track is steel coated with a zinc finish.

### Option for the custodial limit device. Detachable restrictor. Stainless steel option available.

# Weather Strip

## Weather strip at the frame is a hollow foamed material bent around a 90-degree corner to allow for seamless corner joints

### Color: Beige

## Sash weather strip bulb-shaped glass-filled material

### Color: White, Beige or Black

# Jamb Extension

## Jamb extensions are available for various wall thicknesses factory-applied up to a 12” (305mm) wide.

## Finish: Match interior frame finish

# Insect Screen

## Wood Hinged Screen

## Screen mesh: Standard is Marvin Bright ViewTM. Optional Charcoal Aluminum Wire, Black Aluminum Wire, Bright Bronze Aluminum Wire, Bright Aluminum Wire

# Simulated Divided Lites (SDL)

## 5/8” (16mm) wide, 7/8” (22mm) wide, 1 1/8” (29mm) wide, 1 15/16” (49mm), 2 13/32” (61mm) wide with or w/out internal spacer bar

## Exterior muntins: 0.055” (1.4mm) thick extruded aluminum

## Interior muntins: Pine, Douglas Fir, White Oak, Cherry, Mahogany, Vertical Grain Douglas Fir

## Muntins adhere to glass with closed-cell copolymer acrylic foam tape

## Sticking:

### Standard: Ogee

### Optional: Square

## Patterns: Rectangular, diamond, custom lite cut

## Finish – exterior matches exterior aluminum clad colors, interior matches’ interior wood species and color

# Grilles-Between-the–Glass (GBG)

## Offered on 1” glazing only

## 23/32” (18mm) contoured aluminum bar

### Exterior Colors: exterior matches exterior aluminum-clad colors. The exterior GBG color is designed to best match the Marvin aluminum clad color when used with Low E glass. The use of different types of glazing may alter the exterior GBG color appearance

### Interior Colors: White is the default color. Optional colors: Bronze, Pebble Gray, Sierra, White, Ebony (only available with the Ebony exterior)

## Optional flat aluminum spacer bar. Contact your Marvin representative.

## Pattern: Rectangular, Cottage, Custom lite layout

# Accessories and Trim

## Installation Accessories:

### Factory-installed vinyl nailing/drip cap

### Installation brackets: 6 3/8” (162mm), 9 3/8” (283mm), 15 3/8” (390mm)

### Masonry brackets: 6” (152mm), 10” (254mm)

## Aluminum Extrusions:

### Profile: Brick mould casing, flat casing, various special casing, frame expander, jamb extender, mullion cover, mullion expander, subsill, subsill end cap, and lineal cap

### Finish: Fluoropolymer modified acrylic topcoat applied over primer. Meets AAMA 2605 requirements.

### Available in all exterior aluminum clad colors.

#### Part 3 Execution

# Examination

## Verification of Condition: Before installation, verify openings are plumb, square, and of proper dimensions, as required in CSI MasterFormat Section 01 71 00. Report frame defects or unsuitable conditions to the General Contractor before proceeding.

## Acceptance of Condition: Beginning on installation confirms acceptance of existing conditions.

# Installation

## Comply with CSI MasterFormat Section 01 73 00.

## Assemble and install window/door unit(s) according to manufacturer’s instruction and review shop drawing.

## Install sealant and related backing materials at the perimeter of unit or assembly in accordance with CSI MasterFormat Section 07 92 00 Joint Sealants. Do not use expansive foam sealant.

## Install accessory items as required.

## Use finish nails to apply wood trim and mouldings.

# Field Quality Control

## Remove visible labels and adhesive residue according to the manufacturer’s instructions.

## Unless otherwise specified, air leakage resistance tests shall be conducted at a uniform static pressure of 75 Pa (~1.57 psf). The maximum allowable rate of air leakage shall not exceed 2.3 L/sm2 (~0.45 cfm/ft2).

## Unless otherwise specified, water penetration resistance testing shall be conducted per AAMA 502 and ASTM E1105 at 2/3 of the fenestration products design pressure (DP) rating using “Procedure B” – cyclic static air pressure difference. Water penetration shall be defined in accordance with the test method(s) applied.

# Cleaning

## Remove visible labels and adhesive residue according to the manufacturer’s instructions.

## Leave windows and glass in a clean condition. Final cleaning as required in Section 01 74 00.

# Protecting Installed Construction

## Comply with Section 07 76 00.

## Protecting windows from damage by chemicals, solvents, paint, or other construction operations that may cause damage.

End of Section