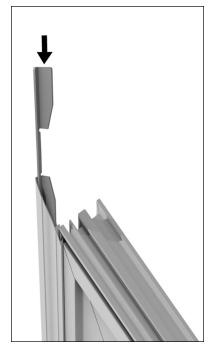
Essential J-Channel Installation Instructions Adjustable Corner Key Assembly



- Install one leg of the J-Channel, taking care not to seat the corners into the kerf. See figure 1. Insert one side of the adjustable corner key, flat side to the interior, halfway into the J-Channel. See figure 1.
- 2. Manually bend the adjustable key until it is parallel with the adjacent leg of the frame. Maintain a U–shaped bend as shown. Slide the adjacent J–Channel onto the key and press into place. See figure 2.

Various angles may require fine tuning of the adjustable corner key to ensure a tight J-Channel corner joint.

 Continue around the perimeter of the unit until complete. If the unit has a right angle, for ease of assembly we recommend fitting this joint last.





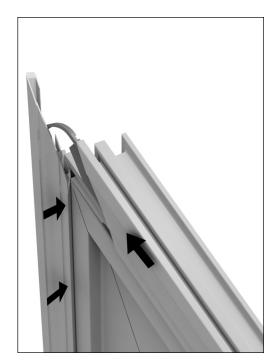


Figure 2

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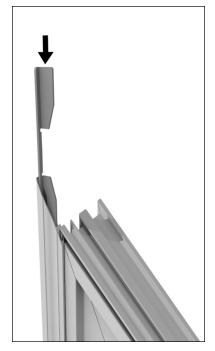


Figure 1

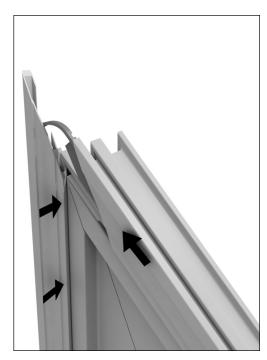


Figure 2