

**ELEVATE SLIDING PATIO DOOR
DISC LA PRE 2/25/2019**

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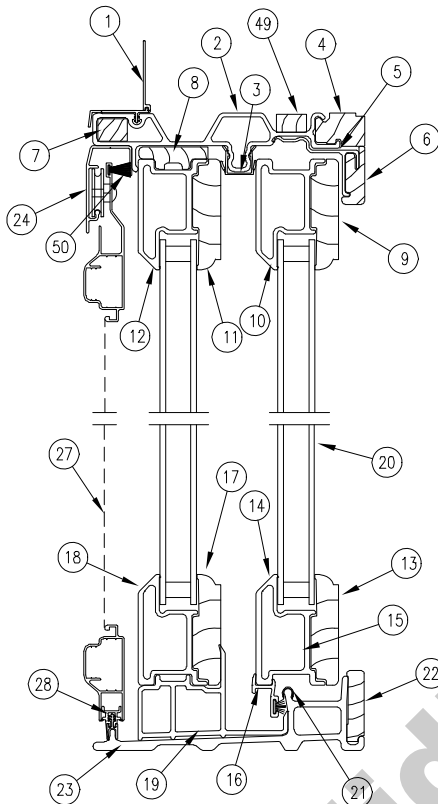
ATTENTION:

- Note: For door transom information see Round Top/Polygon chapter.
- Specification and technical data are subject to change without notice.
- Numbers listed in parentheses () are metric equivalents in millimeters rounded to the nearest whole number.

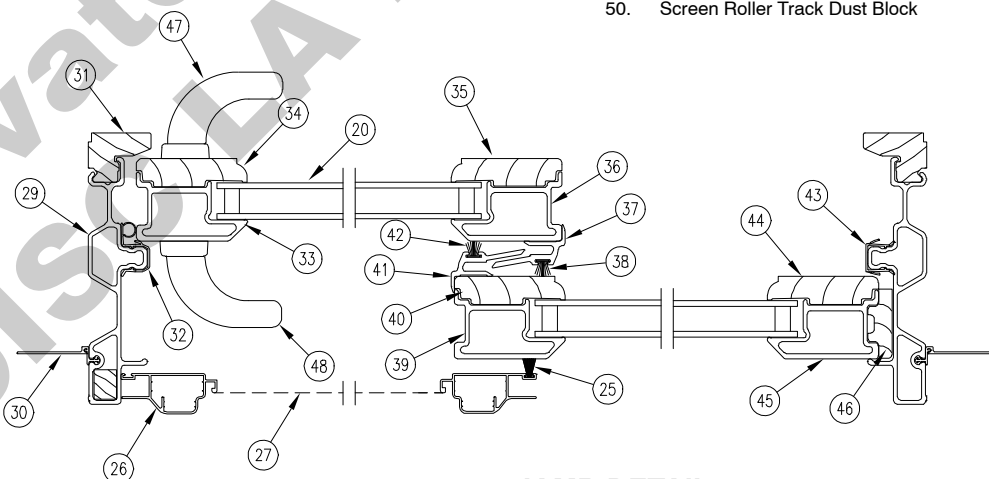
PRODUCED	UNIT TYPE	FEATURES OR CHANGES	STATUS
January 1997	Patio Door	Unit features 3/4" insulating Low E II tempered glass with Argon, mortise style locking system, stainless steel ball bearing twin roller operating system, exterior non-keyed handle and wood interior handle.	Present
		Pultruded fiberglass (Ultrex) exterior available in white or pebble gray, oak sill liner and color matched top hung screen. Available in 5065, 6065 retro, 5068 and 6068 sizes.	Present
July 1997	Patio Door	Added 9068 unit size to the product line available in XOO, OOX, or OXO configurations. Changed operator panel guide profile W7625, replaced with W7710. Changed head jamb liner profile W7624, replaced with W7709. Changed panel guide fastener profile V015, replaced with V016. Changed operator panel interlock weatherstrip height.	Present
September 1997	Patio Door	Introduced white grilles-between-the-glass (GBG) simulated divided lite option.	Present
		Direct glaze transoms offered for 6068 patio door.	Present
October 1997	Patio Door	Elliptical Round Top transom offered for 6068 patio door.	Present
May 1998	Patio Door	Eliminated use of metal angle bracket to anchor the stationary panel to the sill. Redesigned leveling block end cap with a built in weep system.	Present
November 1998	Patio Door	Introduced white hardware as an option for interior handle.	Present
December 2000	Patio Door	6 13/16" jamb extension available factory applied. 5 5/16" jamb extension no longer available.	Present
March 2001	Patio Door	Added white interior finish.	Present
April 2001	Patio Door	Interior handle change from wood to brass plated.	Present
February 2002	Patio Door	Stone White replacing Arctic White as a standard color effective Feb. 4. Arctic White replacement parts available through the warranty period.	Present
February 2002	Patio Door	New profile for white screens effective Feb. 4, handle available through the warranty period. New profile uses existing roller bar (A213) and head jamb screen track (A214).	Present
August 2002	Patio Door	Thumb turn design improved to eliminate excessive play, effective 8/15/2002.	Present
May 2003	Patio Door	Pebble and Stone White screens now both use new screen profile. A213 roller bar and A214 head jamb screen track now obsolete. Replaced with integral roller bar on panel and A1237 head jamb screen track. Effective 5/6/03. See Screen and Screen Parts section for more details.	Present
November 2003	Patio Door	W7710 Panel Guide , W7709 Head Jamb Liner , and V016 Panel Guide Connector (replaced with new W8565 Head Jamb Liner, A1223 Aluminum Panel Guide Fastener, and W8566 Panel Guide. Effective 11/24/03.	Present
March 2004	Sliding Patio Door	Standard 6-0 door width changed from 73" opening to 72" opening. Effective 3/1/04.	Present
January 2005	Sliding Patio Door	Added two interior hardware finishes: White and Almond Frost, to interior handles. Effective 1/17/05.	
July 2006	Sliding Patio Door	SDL offered on all Elevate Series windows and doors. 7/8" wide bars with Ultrex exterior and wood interior.	Present
September 2006	Sliding Patio Door	Prairie SDL and GBG Lite cuts made available for the Elevate Series windows and doors.	Present
March 2007	Sliding Patio Door	Added Bronze exteriors and Bronze handles.	Present
November 2007	Sliding Patio Door	Added Evergreen exteriors.	Present

PRODUCED	UNIT TYPE	FEATURES OR CHANGES	STATUS
March 2008	Sliding Patio Door	Cashmere exteriors introduced March 17, 2008.	Present
July 2008	Sliding Patio Door	Cottage SDL lite cut made available.	Present
May 2009	Sliding Patio Door	LoE ³ 366™ glass option introduced.	Present
July 2009	Sliding Patio Door	Interior/Exterior Handle design change with AF as the default finish. Other finishes available are WH, BS PVD, SN PVD and ORBZ PVD.	Present
January 2010	Sliding Patio Door	Introduced new grille tack and installation tool and added to accessory chapter.	Present
February 2011	Sliding Patio Door	Introduced keyed option for complete handle sets.	Present
August 2012	Sliding Patio Door	August 27, 2012: Introduced Ebony exterior and exterior casing options.	Present
April 2014	Sliding Patio Door	April 28, 2014: Interior and Exterior Split Finish option became available so customers could choose different colors between exterior and interior handles. All current handle styles were given the name Cambridge. Handles are no longer available in sets. Introduced Special Size Door options. An addition of a CN 7-6 width option, available in 1/64" increments.	Present
October 2014	Sliding Patio Door	October 27, 2014: Added Northfield hardware handle sets.	Present
December 2017	Sliding Patio Door	December 18, 2017: Added availability of customer specified divided lite cut configurations for SDL with and with out spacer and GBG. To include simulated checkrail and allow any color GBG to the exterior only of standard and special sized units.	Present
June 2018	Sliding Patio Door	May 2018: A213 roller bar and A214 are discontinued. All screen tracks can be replaced with the current Head Jamb Screen Track, A1237.	Present
October 2018	Sliding Patio Door	October 29, 2018 – Low E3 ERS glass type was added.	Present
December 2018	Sliding Patio Door	December 17, 2018: Introduced textured glass types: Obscure, Reed, Narrow Reed, Rain, Glue Chip and Frost and also colored glass types: Clear, Bronze, Gray and Green.	Present
February 2019	Sliding Patio Door	February 25, 2019: Discontinued the sale of the Generation 2 Elevate Sliding Patio Door.	Present
December 2019	Sliding Patio Door	December 16, 2019: Discontinued the sale of Wood Removable Grilles.	Present

2 PANEL OPERATOR



HEAD JAMB AND SILL DETAIL OPERATOR



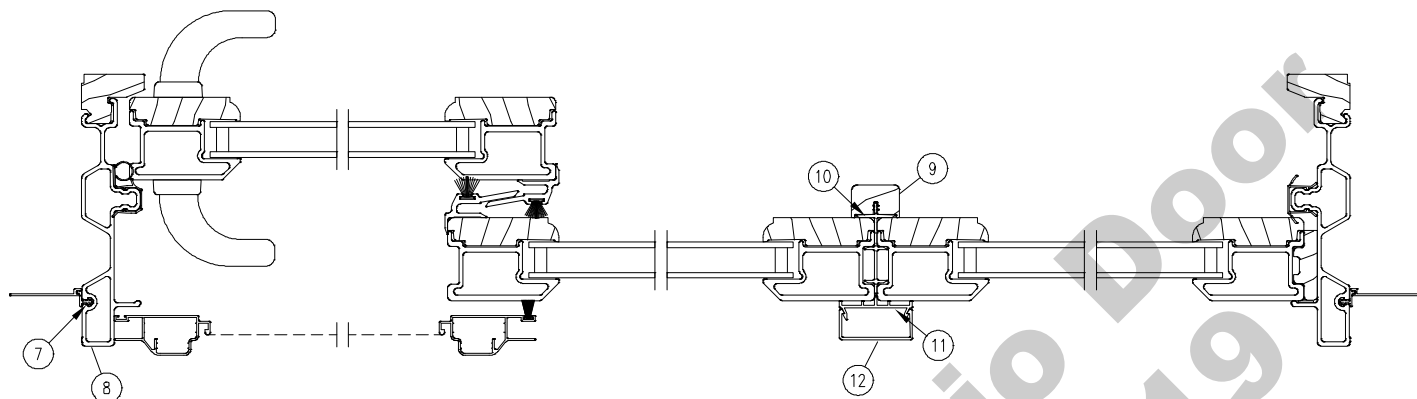
JAMB DETAIL

NOTE: XO CONFIGURATION SHOWN

1. Head Jamb Nailing Fin/Drip Cap
2. Ultrex Head Jamb
3. Head Jamb Parting Stop Weather Strip
4. Head Jamb Liner – W8565
5. Panel Guide Fastener
6. Panel Guide
7. Head Jamb Screw Backer
8. Stat. Panel Head Jamb Spacer
9. Operator Panel Top Rail
10. Operator Panel Ultrex Top Rail
11. Stationary Panel Top Rail
12. Stationary Panel Ultrex Top Rail
13. Operator Panel Bottom Rail
14. Operator Panel Ultrex Bottom Rail
15. Adjustable Roller
16. Operator Panel Drip
17. Stationary Panel Bottom Rail
18. Stationary Panel Ultrex Bottom Rail
19. Stationary Panel Leveling Block – V1171
20. Insulating Glass
21. Stainless Steel Cap
22. Sill Liner – W6275
23. Sill (Ultrex)
24. Head Jamb Screen Track – A1237
25. Screen Frame Weather Strip
26. Screen Frame
27. Screen Mesh
28. Screen Roller Guide
29. Jamb (Ultrex)
30. Jamb Nailing Fin
31. Jamb Liner – W7623
32. Operator Jamb Parting Stop Weather Strip, V011
33. Operator Ultrex Locking Stile
34. Operator Locking Stile
35. Operator Meeting Stile
36. Operator Ultrex Meeting Stile
37. Operator Panel Interlock – V009
38. Operator Panel Interlock Pile Weather Strip
39. Stationary Panel Ultrex Meeting Stile
40. Stationary Panel Meeting Stile
41. Stationary Panel Interlock – V009
42. Stationary Panel Interlock Pile Weather Strip
43. Stationary Jamb Parting Stop Weather Strip – V735
44. Stationary Panel Jamb Stile
45. Stationary Panel Ultrex Jamb Stile
46. Stationary Panel Jamb Spacer – W8581
47. Interior Handle
48. Exterior Handle
49. Panel Guide Backer
50. Screen Roller Track Dust Block

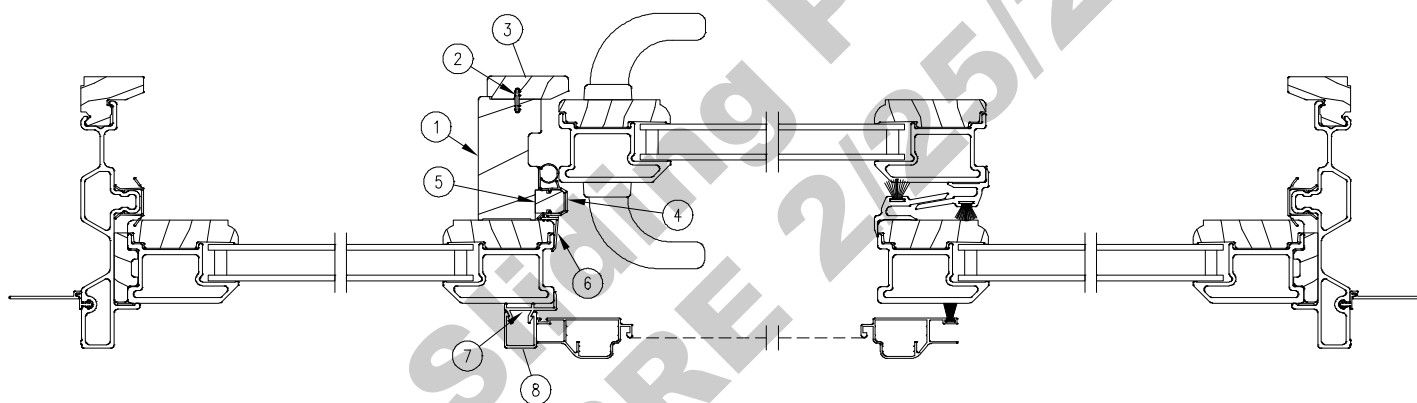
NOTE: Not to scale; specifications subject to change without notice.

3 PANEL OPERATORS



3 PANEL JAMB DETAIL – XOO R

JAMB DETAIL



3 PANEL JAMB DETAIL – OXO R

1. Astragal – W7717
2. Connecting Barb – V803
3. Astragal Trim – W7718
4. Operating Jamb Parting Stop Weather Strip – V011
5. Astragal Parting Stop – W7716
6. Astragal Stile Cap
7. Screen Stop Astragal Base
8. Screen Stop Astragal Cap
9. Mull Trim – W7719
10. Panel Spline – V1193
11. Mull Cap Base – A363
12. Mull Cap – A364

NOTE: Not to scale; specifications subject to change without notice.

When ordering replacement Sliding Patio Door parts specify part number, description, color (if applicable), and handing (if applicable).

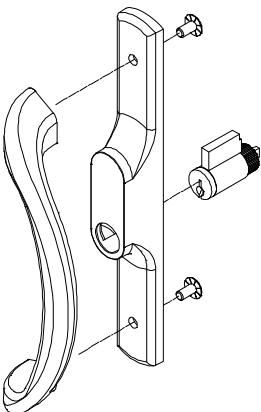
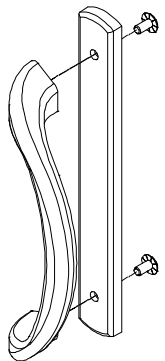
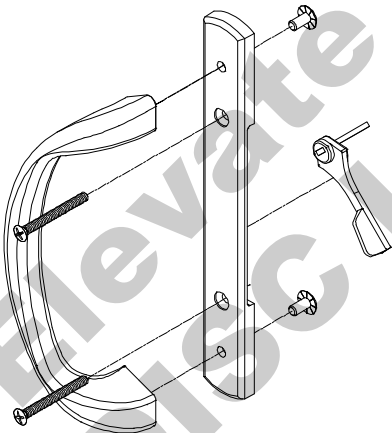
ILLUSTRATION NOT TO SCALE	DESCRIPTION	OPER./COLOR	PART NO.
	Cambridge Handle Set, Exterior Keyed <i>Includes:</i> 1 – Exterior Handle 1 – Keyed Cylinder 2 – Handle Screws 1 – Exterior Escutcheon	Almond Frost White Brass PVD Satin Nickel PVD Oil Rubbed Bronze PVD	11869066 11869067 11869068 11869069 11869070
	Cambridge Handle Set, Exterior Non-Keyed <i>Includes:</i> 1 – Exterior Handle 2 – Handle Screws 1 – Exterior Escutcheon – Non-keyed	Almond Frost White Brass PVD Satin Nickel PVD Oil Rubbed Bronze PVD	11869072 11869071 11869073 11869074 11869075
	Cambridge Handle Set, Interior <i>Includes:</i> 1 – Interior Handle 1 – Interior Escutcheon 1 – Thumb Turn 1 – Keeper 2 – #8 x 2 1/2" Installation screws 2 – #8-32 Machine screws 2 – Handle Screws 1 – Instruction	Almond Frost White Brass PVD Satin Nickel PVD Oil Rubbed Bronze PVD	11869061 11869062 11869063 11869064 11869065

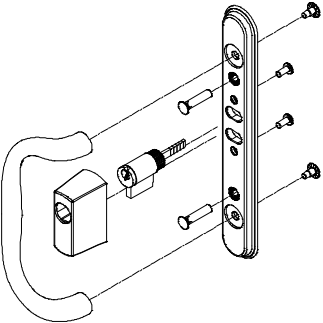
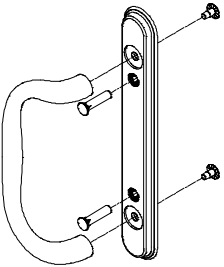
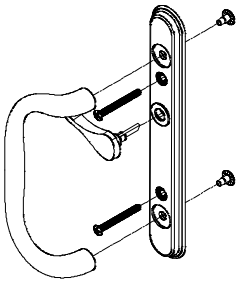
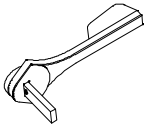
ILLUSTRATION NOT TO SCALE	DESCRIPTION	OPER./COLOR	PART NO.
	Northfield Handle Set, Exterior Keyed <i>Includes:</i> 1 – Exterior Handle 1 – Keyed Cylinder 2 – Handle Screws 1 – Exterior Escutcheon	Almond Frost White Brass PVD Satin Nickel PVD Oil Rubbed Bronze PVD	11869090 11869091 11869092 11869093 11869094
	Northfield Handle Set, Exterior Non-Keyed <i>Includes:</i> 1 – Exterior Handle 2 – Handle Screws 2 – Post Nuts 1 – Exterior Escutcheon – Non-keyed	Almond Frost White Brass PVD Satin Nickel PVD Oil Rubbed Bronze PVD	11869096 11869095 11869097 11869098 11869099
	Northfield Handle Set, Interior <i>Includes:</i> 1 – Interior Handle 1 – Interior Escutcheon 1 – Thumb Turn 1 – Keeper 2 – #8 x 2 1/2" Installation screws 2 – #8-32 Machine screws 2 – Handle Screws 1 – Instruction	Almond Frost White Brass PVD Satin Nickel PVD Oil Rubbed Bronze PVD	11869085 11869086 11869087 11869088 11869089
	Cambridge Keyed Cylinder <i>Includes:</i> 1–Lock cylinder 2–Keys <i>NOTE: For keyed alike cylinders, please contact your Marvin representative. Please supply the original order number if possible.</i>		11860975
	Northfield Keyed Cylinder <i>Includes:</i> 1–Lock cylinder 2–Keys <i>NOTE: For keyed alike cylinders, please contact your Marvin representative. Please supply the original order number if possible.</i>		11860973
	Cambridge Lock Lever	Almond Frost White Brass PVD Satin Nickel PVD Oil Rubbed Bronze PVD	11897066 11897067 11897068 11897069 11897070

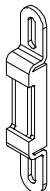
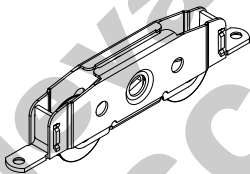
ILLUSTRATION NOT TO SCALE	DESCRIPTION	OPER./COLOR	PART NO.
	Cambridge Machine Screw, #8 x 2"	White Almond Frost Brass Satin Nickel Oil Rubbed Bronze	11897061 11897062 11897063 11897064 11897065
	Northfield Machine Screw, #10 x 1 11/16"	White Almond Frost Brass Satin Nickel Oil Rubbed Bronze	11895060 11895061 11895062 11895064 11895065
	Cambridge Handle Screw, #10-24 x 3/8" Machine Screw		11895050
	Northfield Handle Screw, #10-24 x 3/8" Machine Screw		11895051
	Northfield Escutcheon Post Nut	White Almond Frost Brass Satin Nickel Oil Rubbed Bronze	11884040 11884041 11884042 11884043 11884044
	Mortise Lock <i>Available replacement screws: 2 - #8 x 1" Phillips self tapping flathead screws 11800810</i>		02100960
	Keeper <i>Available replacement screws: OX/XO, OOX/XOO: 2 - #8 x 3" Phillips self tapping pan head screws 11800829 OXO: 2 - #10 x 1" Phillips self tapping pan head screws 11801013</i>		02100962
	Adjustable Roller Field Service only Usage dates: 1/97 - present <i>Suggested fasteners: 2 - #8 x 2" 410 screws Standard (11800868)</i>	ZYD	10820010

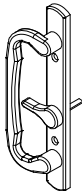
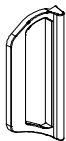
ILLUSTRATION NOT TO SCALE	DESCRIPTION	COLOR	PART NO.
	Interior Handle w/ Turn Lever Usage: 3/2004–7/2009 Used for product 4/2001 to present. <i>Includes:</i> 1 – Interior handle 1 – Turn lever 2 – #10 x 3/4 " oval head screws 2 – #10 x 2 " Phillips pan head screws	Brass White Almond Frost	NA NA NA
	Exterior Pull Handle Usage: 4/2001–7/2009 <i>Includes:</i> 1 – Exterior pull handle 2 – #10 x 2 " Phillips pan head screws (from interior handle)	Stone White Pebble Bronze Evergreen Cashmere	NA NA NA NA NA

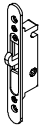
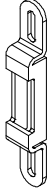
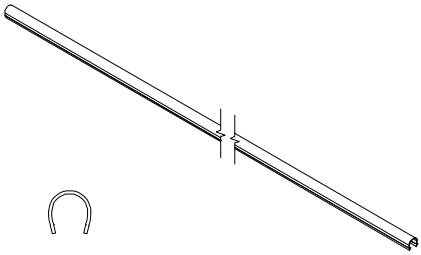
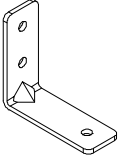
ILLUSTRATION NOT TO SCALE	DESCRIPTION	LENGTH/COLOR	PART NO.
	Mortise Lock Available replacement screws: 2 - #8 x 1" Phillips self tapping flathead screws 11800810		02100960
	Keeper Available replacement screws: OX/XO, OOX/XOO: 2 - #8 x 3" Phillips self tapping pan head screws 11800829 OXO: 2 - #10 x 1" Phillips self tapping pan head screws 11801013		02100962
	Stainless Steel Sill Cap CN 5-0/7-6 OXO width 58" (1473) CN 7-6 OOX, XOO width 87 1/2" (2223) CN 6-0/9-0 OXO width 70" (1778) CN 9-0 OOX, XOO width 105 1/2" (2680)		10500150 10501153 10500155 10500192
	Stationary Panel Bracket Available replacement screws: 3 - #8 x 1" Phillips self tapping pan head Beige screw (11800819)	Beige	10500131

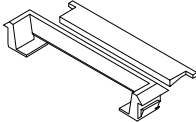
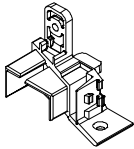
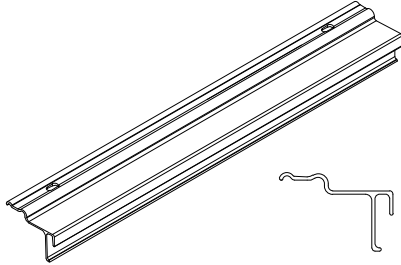
ILLUSTRATION NOT TO SCALE	DESCRIPTION	LENGTH/ COLOR	PART NO.
	Sill Weep Cover and Flap Nylon	Beige	15633099
 NOTE: XO part shown	Sill Leveling Block End Cap Available replacement screws: 1 - #8 x 1/2" Phillips stainless steel screw (11800516) 1 - #8 x 1 1/2" Phillips pan head, full thread screw (11800766)	XO OX	10500144 10500145
	Roller Adjustment Hole Cap NOTE: For OOX, XOO configurations, 2 required	Beige	11170001
	Door Stop, NOTE: For OOX, XOO configurations		11872001

ILLUSTRATION NOT TO SCALE	DESCRIPTION	LENGTH/COLOR	PART NO.
	Aluminum Panel Guide Fastener A1223		
	<i>Available replacement screws:</i> 7-#8x5/8" Trusshead Phillips screws 11800862		
	CN 5-0	56 1/4" (1429)	18546050
	CN 6-0	68 1/4" (1734)	18546055
	CN7-6 OOX, XOO	85 3/4" (2178)	18546079
	CN7-6 OXO LH***	27 1/2" (699)	18546076
	CN7-6 OXO RH***	27 1/2" (699)	18546077
	CN 9-0 OOX, XOO	103 3/4" (2635)	18546096
	CN 9-0 OXO LH**	33 1/2" (851)	18546092
	CN 9-0 OXO RH**	33 1/2" (851)	18546094

* Arctic White was the standard 1/1997-2/2002.
 ** Requires both the 9-0 OXO and the 6-0 part
 *** Requires both the 7-6 OXO and the 5-0 part

When ordering replacement vinyl and weatherstrip specify:

1. Quantity;
2. Profile number;
3. Part number;
4. Size;
5. Description.

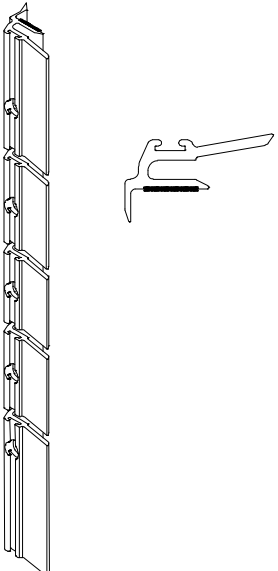
ILLUSTRATION NOT TO SCALE	DESCRIPTION	LENGTH/ COLOR	PART NO.
 NOTE: Adhesive tape included	Interlock, Stationary (Option 1) V009 <i>Available replacement screws:</i> 14 – #8 x 1" self tapping beige Phillips pan head screws (11800819) <i>Pile Weather Strip is not included (11107546)</i>	Beige	
	CN 6–5 XO height	77 3/16" (1961)	15917665
	CN 6–5 OX height	77 3/16" (1961)	15917666
	CN 6–8 XO height	79 11/16" (2024)	15917668
	CN 6–8 OX height	79 11/16" (2024)	15917669
	Interlock, Operator (Option 1) V009 <i>Available replacement screws:</i> 14 – #8 x 5/8" self tapping Phillips pan head screws (11800498) <i>Pile Weather Strip is not included (15607569)</i>	Beige	
	CN 6–5 XO height	77" (1956)	15916265
	CN 6–5 OX height	77" (1956)	15916266
	CN 6–8 XO height	79 1/2" (2019)	15916268
	CN 6–8 OX height	79 1/2" (2019)	15916269
No Image Available	Interlock Replacement Kit (Option 2) <i>Includes:</i> 1 – V3189 Operator Interlock, CN80, Beige 1 – V3130 Stationary Interlock, CN80, Beige 16 – #8 x 1" Type-A Phillips pan head screws 1 – Panel drip plug 2 – Sill dust block 1 – Interlock Retrofit Service Instruction		116633

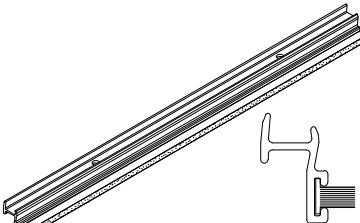
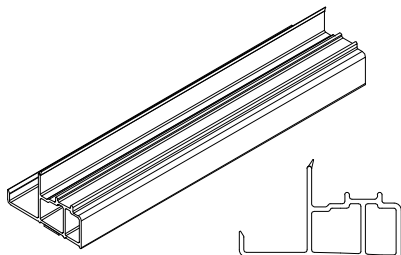
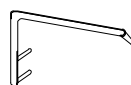
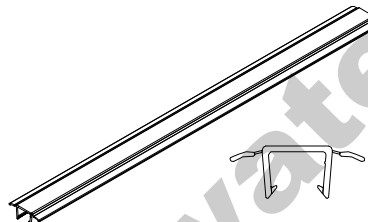
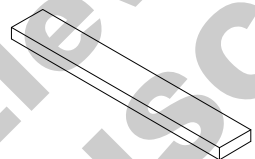
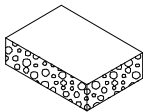
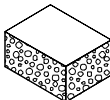
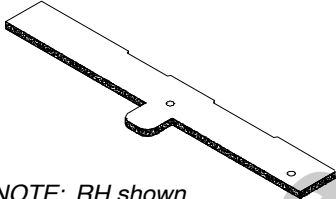
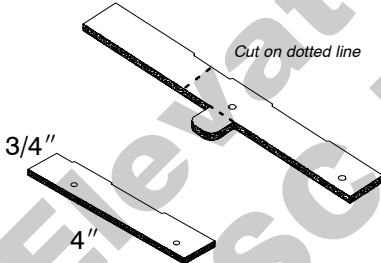
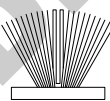
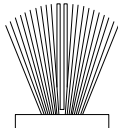
ILLUSTRATION NOT TO SCALE	DESCRIPTION	LENGTH/COLOR	PART NO.
 NOTE: Weatherstrip included	Panel Drip Seal V010 Available replacement screws: 6 – #7 x 1/2" Phillips self tapping pan head screws 11800756 CN 5-0/7-6 width CN 6-0/9-0 width	Beige 29 5/8" (752) 35 5/8" (905)	 15936350 15936355
 NOTE: Adhesive tape included	Stationary Panel Leveling Block V008 Available replacement screws: 1 – #8 x 3/4" self tapping truss head Almond Frost screws (OX, XO) 11800833 3 – #8 x 3/4" self tapping truss head Almond Frost screws (OOX, XOO, OXO) 11800833 CN 5-0/7-6 OXO width CN 6-0/9-0 OXO width CN 7-6 OOX, XOO width CN 9-0 OOX, XOO width	Beige 29 19/32" (752) 35 19/32" (904) 59 9/32" (1506) 71 9/32" (1811)	 15916750 15916755 15916776 15916795
	Astragal Stile Cap* V2649 80 1/2" (2045) NOTE: For OXO door configurations NOTE: AR is no longer available, order SW.	Stone White Pebble Bronze Evergreen Cashmere Ebony Arctic White	15910131 15910132 15910133 15910134 15910135 15910137 N/A
	Jamb/Head Jamb Frame Weather Strip V2396 NOTE: Parts will need to be fabricated in the field.	Beige 68 57/64" (1750) 78 11/16" (1999) 82 11/16" (2100) 114 25/64" (29054)	 15981160 15977168 15977170 15978010
	Frame Sealant, Foam, Sill Liner 1/16" x 3/8" Adhesive backed	Gray (specify length)	10500142

ILLUSTRATION NOT TO SCALE	DESCRIPTION	LENGTH/ COLOR	PART NO.
	Sill Dust Block 2" x 13/16" x 5" <i>NOTE: Adhesive backed</i>	Gray	10500132
	Head Jamb Dust Block 2 5/16" x 5/8" x 1/2" <i>NOTE: Adhesive backed</i>	Gray	10500135
	Jamb / Sill Plug 1 1/8" x 25/32" x 5/16" <i>NOTE: Adhesive backed</i>	Beige	10500136
	Panel Drip Plug 3/4" x 19/32" x 3/8" <i>NOTE: Adhesive backed</i>	Gray	10500137
	Astragal Plug 1" x 1/2" x 11/16"	Beige	10500152
	Head Jamb to Stationary Panel Foam Plug	Beige	10500128
 <i>NOTE: RH shown</i>	Sill to Jamb Gasket 3/4" x 6 3/8" x 3/4" x 1/8" <i>NOTE: Adhesive backed</i> <i>NOTE: Left and right hand supplied.</i>	Gray	10500140
 3/4" 4" <i>Cut on dotted line</i>	Astragal Gasket 3/4" x 4" x 1/8" <i>NOTE: The adhesive backed astragal gasket is formed from the sill to jamb gasket by cutting the gasket to the dimensions shown in the illustration.</i>	Gray	10500140
	Panel Drip Weather Strip 17/64" x 1/4" pile weatherstrip with fin	Gray (specify length)	15607525
	Stationary and Operator Panel Interlock Weather Strip 17/64" x 15/32" pile weatherstrip with fin	Beige (specify length)	11107546

When ordering replacement wood parts specify:

1. Part number;
2. Size;
3. Description.
4. Handing (if applicable)
5. Bare wood or white interior.

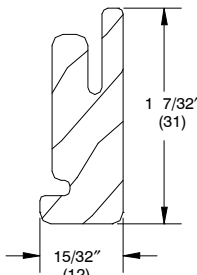
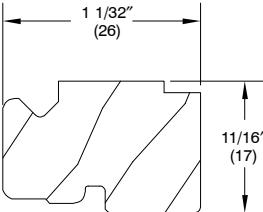
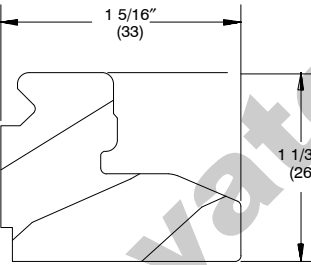
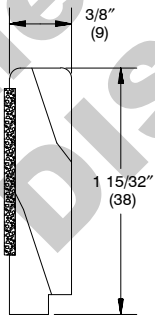
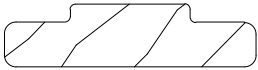
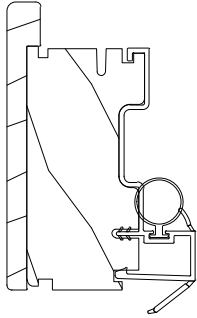
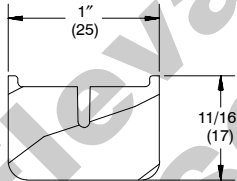
ILLUSTRATION NOT TO SCALE	DESCRIPTION	LENGTH	BARE WOOD PART NO.	WHITE INTERIOR PART NO.
	Operator Panel Guide W8566 Usage dates: 11/2003 to present.	CN 5-0 width 56 3/8" (1432) CN 6-0 width 68 3/8" (1737) CN 7-6 width 86 1/2" (2197) CN 9-0 width 103 13/16" (2637)	31518750 31518755 31518776 31518792	39228750 39228755 39228776 39228792
	Head Jamb Liner W8565 Usage dates: 11/2003 to present	CN 5-0 width 58 7/8" (1495) CN 6-0 width 70 7/8" (1800) CN 7-6 width 88 3/8" (2245) CN 9-0 width 106 3/8" (2702) Replacement length 116 7/8" (2702)	31518650 31518655 31518676 31518695 31518610	39228650 39228655 39228676 39228695 39228676
	Jamb Liner W7623 <i>NOTE: Handing is from the exterior</i>	CN 6-5 RH 79 1/16" (2008) CN 6-5 LH 79 1/16" (2008) CN 6-8 RH 81 9/16" (2072) CN 6-8 LH 81 9/16" (2072)	31505365 31505366 31505368 31505369	39205365 39205366 39205368 39205369
	Oak Sill Liner W6275 <i>NOTE: Adhesive tape included.</i> Available replacement screws: 2 - #8 x 1 1/2" Phillips pan head, full thread screw (11800766) 2 - #8 x 5/8" Phillips pan head screws (11800498)	CN 5-0 width 58 7/8" (1495) CN 6-0 width 70 7/8" (1800) CN 7-6 width 88 3/8" (2245) CN 9-0 width 106 3/8" (2702)	31505050 31505055 31505076 31505095	

ILLUSTRATION NOT TO SCALE	DESCRIPTION	LENGTH	BARE WOOD PART NO.	WHITE INTERIOR PART NO.
	Stationary Panel Spacer W8581	12" (305)	31518812	
	Astragal Assembly - OXO NOTE: Replaces discontinued profiles W7716 and 7718 Includes: 1 - Astragal 1 - Astragal cover 1 - Weather strip 1 - Top gasket 1 - Bottom gasket 1 - Bulb weather strip Available replacement screws: suggested quantity - 9 #8 x 3 1/2" screws (05080126)			
	CN 6-5 height LH	77 37/64" (1971)	10826503	10826501
	CN 6-5 height RH	77 37/64" (1971)	10826504	10826502
	CN 6-8 height LH	80 5/64" (2034)	10826803	10826801
	CN 6-8 height RH	80 5/64" (2034)	10826804	10826802
	Astragal Trim W7718 NOTE: Connecting barb (V803) included. NOTE: For OXO configurations.			
	CN 6-8 height	78 13/16" (2002)	31506568	39206568
	Interior Mullion Trim W7719 NOTE: For XOO or OOX configurations			
	CN 6-8 height	79 3/4" (2026)	31506668	39206668

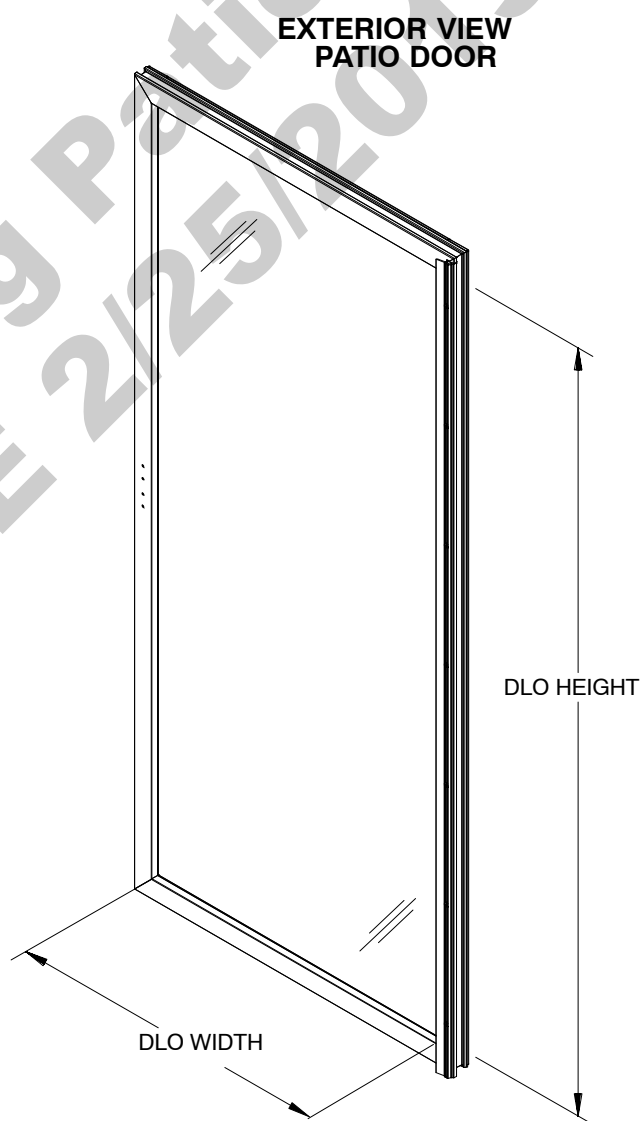
ORDERING REPLACEMENT ELEVATE SLIDING PATIO DOOR PANELS

To order replacement panels specify:

1. Size; (verify manufacture date before ordering)
2. Operator or stationary;
3. Handing;
4. Stone White, Pebble Gray, Bronze, Evergreen, Cashmere, Ebony or Arctic White exterior;
5. Glazing;
6. Bare wood or white interior.

Elevate Patio Door (IPD) Replacement Panels			
Units Manufactured 1997 to March 1, 2004			
Daylight Opening to Panel OM			
Daylight Width + 4 5/8" (117) = OM Width of Panel			
Daylight Height + 4 5/8" = OM Height of Panel			
WIDTH		HEIGHT	
SIZE	OM WIDTH	SIZE	OM HEIGHT
5-0	29 5/8" (752)	6-5	77 3/16" (1961)
6-0 retro	35 5/8" (905)	6-8	79 11/16" (2024)
6-0	36 1/8" (918)		
9-0	36 1/8" (918)		

Elevate Sliding Patio Door Replacement (ELPD) Panels			
Units Manufactured March 1, 2004 to Present			
Daylight Opening to Panel OM			
Daylight Width + 4 5/8" = OM Width of Panel			
Daylight Height + 4 5/8" = OM Height of Panel			
WIDTH		HEIGHT	
SIZE	OM WIDTH	SIZE	OM HEIGHT
5-0	29 5/8"	6-5	77 3/16"
6-0	35 5/8"	6-8	79 11/16"
7-6	29 5/8"		
9-0	35 5/8"		



NOTE: Operator panels include rollers, panel drip with plug, and interlock. Stationary panels include interlock and panel spacers. The daylight opening is the measurement of visible glass.

ORDERING SLIDING REPLACEMENT SCREENS

Screens are standard with a color matched aluminum surround and charcoal colored fiberglass 18 x 16 screen mesh. Determine the outside measurement of the existing screen. Find the sizes that correspond to the width and height indicated on the following chart.

When ordering replacement screen specify:

1. Size; if there is no existing screen from which to obtain the OM of the screen, determine the size of the screen by using the conversion chart below. The daylight opening is the measurement of the visible glass.
2. Hanging;

Screen Sizes for Patio Door (IPD) manufactured 1997 to May 5, 2003			
Daylight Opening to OM of Screen			
Daylight Width +4 3/16" (106) = OM Width of Screen			
Daylight Height +4" (102) = OM Height of Screen			
WIDTH		HEIGHT	
SIZE	OM WIDTH	SIZE	OM HEIGHT
5-0	29 3/16" (741)	6-5	76 19/32" (1975)
6-0 retro	35 3/16" (894)	6-8	79 3/32" (2038)
6-0	35 11/16" (906)		
9-0	35 11/16"		

Screen Sizes for Patio Door (IPD) manufactured May 5, 2003 to March 1, 2004			
Daylight Opening to OM of Screen			
Daylight Width +4 3/16" (106) = OM Width of Screen			
Daylight Height +5 3/16" (132) = OM Height of Screen			
WIDTH		HEIGHT	
SIZE	OM WIDTH	SIZE	OM HEIGHT
5-0	29 3/16"	6-5	77 3/4" (1975)
6-0 retro	35 3/16"	6-8	80 1/4" (2038)
6-0	35 11/16"		
9-0	35 11/16"		

Screen Sizes for Sliding Patio Door (ELPD) manufactured March 1, 2004 to Present			
Daylight Opening to OM of Screen			
Daylight Width +4 3/16" (106) = OM Width of Screen			
Daylight Height +5 3/16" (132) = OM Height of Screen			
WIDTH		HEIGHT	
SIZE	OM WIDTH	SIZE	OM HEIGHT
5-0	29 3/16"	6-5	77 3/4"
6-0	35 3/16"	6-8	80 1/4"
7-6	29 3/16"		
9-0	35 3/16"		

ATTENTION: The Elevate Patio Door screen profile changed between February 2002 and May 2003.

- White screen profiles changed on 2/4/2002, along with a color change from Arctic White to Stone White. The roller bar (A213) and screen track (A214) were still used.
- On 5/6/2003 Stone White and Pebble screens changed to the new profile but use an integral roller bar instead of the old A213 roller bar and A214 screen track.
- All screen tracks can be replaced with the current head jamb screen track, A1237.
- Refer to illustrations below to identify screen type.

Pre 2/4/02



2/4/02 to 5/5/03



5/6/03 to Present



When ordering Sliding Patio Door replacement screen parts specify:

1. Description;
2. Part number;
3. Quantity.

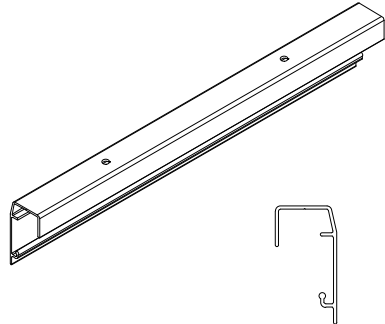
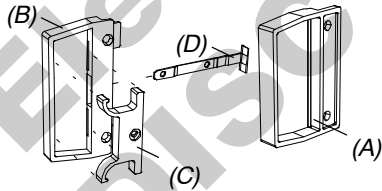
ILLUSTRATION NOT TO SCALE	DESCRIPTION	COLOR	PART NO.
	Head Jamb Screen Track A1237 <i>Includes:</i> 1 – Head jamb screen track 6 – #8x5/8" Pierce point, Phillips, truss head screws 11800862		
	CN 5-0/CN 7-6 OXO 57 17/32" (1461)	Stone White Pebble Bronze Evergreen Cashmere Ebony	11897145 11897146 11897147 11897148 11897149 11898150
	CN 6-0/CN 9-0 OXO 69 17/32" (1766)	Stone White Pebble Bronze Evergreen Cashmere Ebony	11897150 11897151 11897152 11897153 11897154 11898155
	CN 7-6 OOX, XOO 87 1/32" (2211)	Stone White Pebble Bronze Evergreen Cashmere Ebony	10870476 10870576 10870676 10870767 10870867 10870967
	CN 9-0 OOX, XOO 105 1/32" (2668)	Stone White Pebble Bronze Evergreen Cashmere Ebony	11897160 11897161 11897162 11897163 11897164 11898165
	Screen Handle Assembly <i>Includes:</i> 1 – Exterior handle (A) 1 – Interior handle (B) 1 – Slide (C) 1 – Latch (D) 3 – Screws 1 – Rivet	Black	10150028

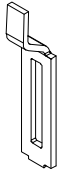
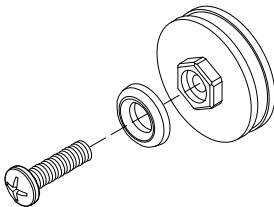
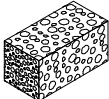
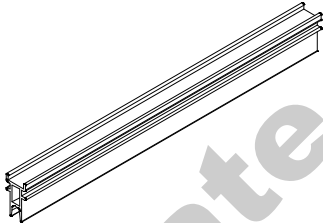
ILLUSTRATION NOT TO SCALE	DESCRIPTION	LENGTH/ COLOR	PART NO.
	Door Strike Available replacement screws:: 1 – #8 x 5/8" Phillips pan head screw 11800498		02100963
	Screen Roller Assembly Includes: 2 – Rollers 2 – Machine screws 2 – Grommet washers		11869525
	Screen Roller Track Dust Block 7/8" x 7/8" x 3/16" NOTE: Adhesive backed, located behind the screen roller bar	Gray	10500143
	Screen Door Meeting Stile Dust Block 17/32" x 7/8" x 1/2" NOTE: Adhesive backed	Gray	10500161
	Screen Bumper 3/4" x 3/4" x 1 3/8"	White	02540675
	Bottom Rail Guide Bar V552	74" (1880) Black	15660574

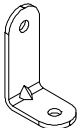
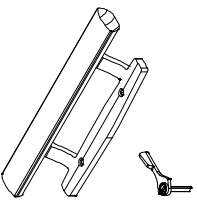
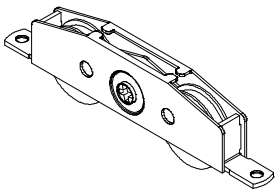
ILLUSTRATION NOT TO SCALE	DESCRIPTION	PART NO.
	90 Degree Angle Bracket	Discontinued (replace with 10500131)
	Interior Handle w/ Turn Lever Used for product 1/1997 – 4/2001	Discontinued
	Adjustable Panel Roller Used for product 1/1997 - 2/2019	No longer available, replace with 10820010

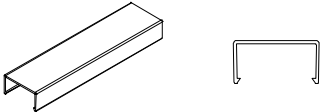
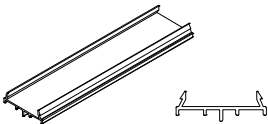
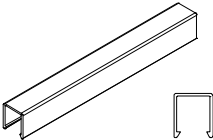
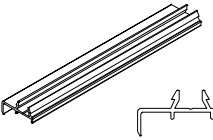
ILLUSTRATION NOT TO SCALE	DESCRIPTION	LENGTH/COLOR	PART NO.
	Mullion Cap* A364 NOTE: For OOX or XOO door configurations NOTE: A364 can be replaced with A3337 Spline shown in the current Elevate Sliding Patio chapter. Use part numbers in the closest longer length.	Stone White Pebble Bronze Evergreen Cashmere Ebony	Replace with A3337 Spline. See note in description column.
		Arctic White	No longer available
	Mullion Cap Base* A363 NOTE: A364 can be replaced with A3337 Spline shown in the current Elevate Sliding Patio chapter. Use part numbers in the closest longer length.	Stone White Pebble Bronze Evergreen Cashmere Ebony	Replace with A3337 Spline. See note in description column.
		Arctic White	No longer available
	Screen Stop Astragal Cap* A361 NOTE: A364 can be replaced with A1222 Stile Cover shown in the current Elevate Sliding Patio chapter. Use part numbers in the closest longer length.	Stone White Pebble Bronze Evergreen Cashmere Ebony	Replace with A1222 Stile Cover. See note in description column.
		Arctic White	No longer available
	Screen Stop Astragal Base* A362 NOTE: For OXO door configurations NOTE: A364 can be replaced with A3218 Screen Stop Base shown in the current Elevate Sliding Patio chapter. Use part numbers in the closest longer length.	Stone White Pebble Bronze Evergreen Cashmere Ebony	Replace with A3218 Screen Stop Base. See note in description column.
		Arctic White	No longer available

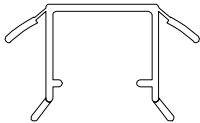
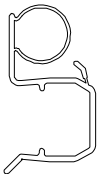
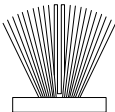
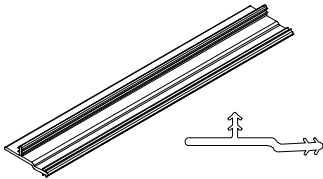
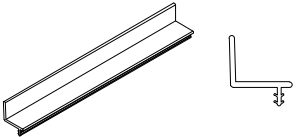
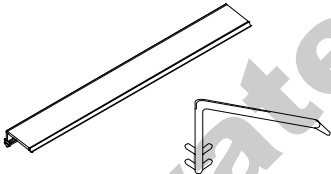
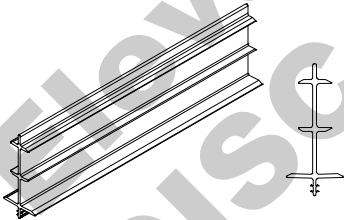
ILLUSTRATION NOT TO SCALE	DESCRIPTION	Part Number
	Head Jamb Parting Stop Weather Strip V735	Beige Discontinued Replace with V2396 in closest longer length
	Stationary Jamb Parting Stop Weather Strip V735	
	Operator Jamb Parting Stop Weather Strip V011	
	Operator Panel Interlock Weather Strip 17/64" x 13/32" pile weatherstrip with fin	Beige Discontinued Replace with 11107546
	Panel Guide Connector V016 Usage: 7/1997 – 3/2004	Discontinued Replace with A1223
	Panel Guide Fastener V015 Replaced with V016	Discontinued Replace with A1223
	Astragal Stile Cap V925 80 1/2" (2045) NOTE: For OOX or XOO door configurations	Arctic White is no longer available Replace V2649 in Stone White
	Panel Spline V924 NOTE: V924 can be replaced with V2638 Spline Insert shown in the current Elevate Sliding Patio chapter. Use part numbers in the closest longer length.	Replace with V2638 Spline Insert. See note in description column.

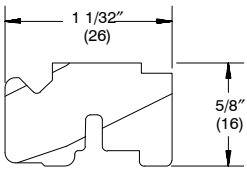
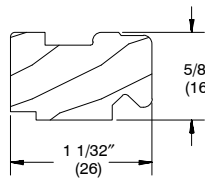
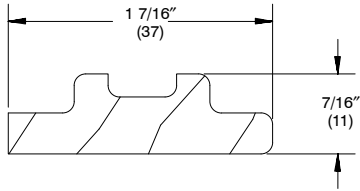
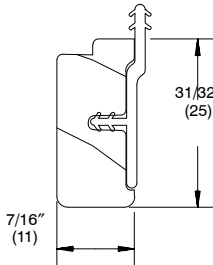
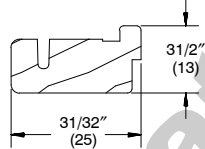
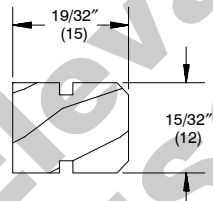
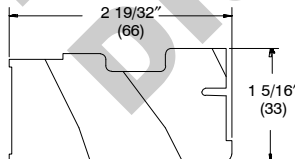
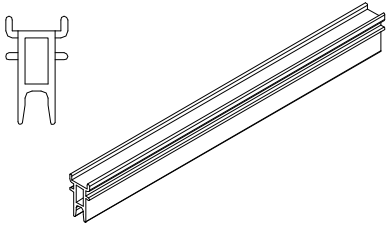
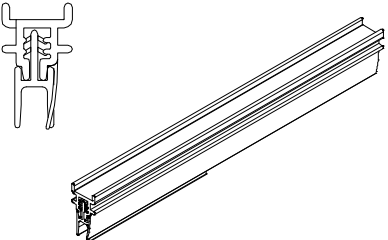
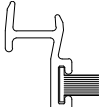
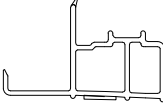
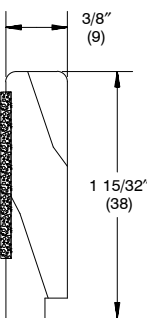
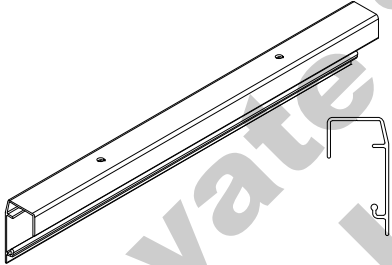
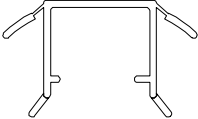
ILLUSTRATION NOT TO SCALE	DESCRIPTION	LENGTH	BARE WOOD PART NO.	WHITE INTERIOR PART NO.
	Head Jamb Liner W7709 Usage dates: 1/1997 – 11/2003		Discontinued Replace with W8565	
	Head Jamb Liner W7624		Discontinued Replace with W8565	
	Stationary Panel Spacer W7626	12" (305)	Discontinued Replace with W8581	
	Operator Panel Guide W7710 Usage dates: 1/1997 – 11/2003		Discontinued Replace with W8566	
	Operator Panel Guide W7625		Discontinued Replace with W7710	
	Astragal Parting Stop W7716 <i>NOTE: For OXO configurations</i>		Discontinued Replace both W7716 and W7717 with the Astragal Assembly shown in the wood parts section earlier in the chapter.	
	Astragal W7717 <i>NOTE: For OXO configurations – handling is from the exterior</i>			

ILLUSTRATION NOT TO SCALE	DESCRIPTION	LENGTH/ COLOR	PART NO.
	Screen Roller Guide V014	No longer available	
	Screen Roller Guide V2241 Usage: 3/1/2004–2/24/2019	Beige 2" (51)	No longer available, replace with V552.
	Screen Roller Guide Assembly		

ATTENTION: This section contains part and part numbers for current parts whose length changed due to the March 1, 2004 door size change. Obsolete parts can be found in the previous section. For more detailed descriptions of these parts, see the main parts sections.

ILLUSTRATION NOT TO SCALE	DESCRIPTION	LENGTH	PART NO.
	V010 Panel Drip Seal (A) CN 6-0/9-0 width	36 1/8" (918)	15916360
	V008 Stationary Panel Leveling Block CN 6-0/9-0 width CN /9-0 OOX, XOO width	36 1/8" (918) 36 11/16" (906)	15916760 15916790
	Stainless Steel Sill Cap (C) CN 6-0/9-0 width CN /9-0 OOX, XOO width	71" (894) 107" (1803)	10500160 10500190
	Oak Sill Liner W6275 – Used pre-3/2004 CN 6-0 width	71 7/8" (1826)	31505060
	Head Jamb Screen Track A1237 CN 6-0 SW CN 6-0 PB CN 9-0 SW CN 9-0 PB	70 17/32" (1792) 106 17/32" (2706)	18547260 18547360 18547290 18547390

ATTENTION: This section contains part and part numbers for current parts whose length changed due to the March 1, 2004 door size change. Obsolete parts can be found in the previous section. For more detailed descriptions of these parts, see the main parts sections.

ILLUSTRATION NOT TO SCALE	DESCRIPTION	
	Head Jamb Parting Stop Weather Strip V735	Discontinued Replace with V2396 (See Pre 02/25/2019 Weather Strip section for available replacement parts)