

Ultimate Tilt-Turn Security Lock

Field Applied Installation Instructions

YOU WILL NEED TO SUPPLY

Cordless drill Safety glasses Phillips bit Awl 1/8" bit (for hardwood units)

7/64" drill bit

STANDARD PARTS SHIPPED

Security Lock w/#8 x 1" Phillips screw Keeper w/#8 x 1 1/2" Phillips screw and packer

NOTE: Keeper is installed on units ordered with security lock and pilot holes are pre-drilled for the lock.

NOTE: Numbers listed in parentheses () are metric equivalents in millimeters rounded to the nearest whole number.

IMPORTANT: For security locks sent with the unit perform step 2 and step 5 only.

1. Place handle to the "Turn" position and open the sash. Set the template handle side, 3" (76) in from the inside bottom edge of the sash. Mark the location of the screw placement with the awl. See template below.

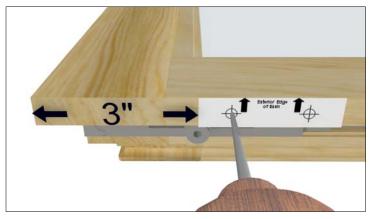


Figure 1

2. Drill two pilot holes 1" deep with 7/64" bit. Align security lock with sash pilot holes and secure with #8 x 1" screws. See figure 2.

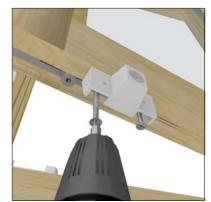


Figure 2



NOTE: Printing Tip: In the PDF print selection box under "page scaling" select "none".

ATTENTION: After printing this template from our website or an electronic file, check the measurement with the scale provided.

2019-07-29

3. Return the sash to the and locked closed position. Drill two 7/64" pilot holes into the frame through the pilot hole guide located on the face of the security lock. See figure 3.



Figure 3

4. Open the sash and unlock the security lock. Remove keeper and attach keeper to the frame with #8 X 1 1/2" screws. See figure 4.



Figure 4

5. Return the sash to the closed and locked position, engage the lock and check the operation of the security lock by attempting to open the sash with the handle in the "Turn" position. See figure 5.



Figure 5

