# Part 1 General

# Section Includes

## Direct Glaze Round Top window complete with glazing, simulated divided lite, jamb extension, and standard or specified anchors, trim, and attachments

## Direct Glaze Polygon window complete with glazing, simulated divided lite, jamb extension, and standard or specified anchors, trim, and attachments

# Related Sections

## Section 01 33 00 – Submittal Procedures; Shop Drawings, Product Data and Samples

## Section 01 62 00 – Product Options

## Section 01 65 00 – Product Delivery

## Section 01 66 00 – Storage and Handling Requirements

## Section 01 71 00 – Examination and Preparation

## Section 01 73 00 - Execution

## Section 01 74 00 – Cleaning and Waste Management

## Section 01 76 00 – Protecting Installed Construction

## Section 06 22 00 – Millwork: Wood trim other than furnished by window manufacturer

## Section 07 92 00 – Joint Sealant: Sill sealant and perimeter caulking

## Section 09 90 00 – Painting and Coasting: Paint and stain other than factory applied finish

# References

## American Society for Testing Materials (ASTM):

### E283: Standard Test method for Rate of Air Leakage through Exterior Windows, Curtain Walls and Doors

### E330: Standard Test Method for Structural Performance of Exterior Windows, Curtain Walls and Door by Uniform Static Air Pressure Difference

### E547: Standard Test Method for Water Penetration of Exterior Windows, Curtain Walls and Doors by Cyclic Static Air Pressure Differential

### E2112: Standard Practice for Installation of Exterior Windows, Doors, and Skylights

### E2190: Specification for Sealed Insulated Glass Units

### C1036: Standard Specification for Flat Glass

### E1996: Standard Specification for Performance of Exterior Windows, Curtain Walls and Doors and Storm Shutters Impacted by Windborne Debris in Hurricanes

### E1886: Standard Test Method for Performance of Exterior Windows, Curtain walls, Doors, and Storm Shutters Impacted by Missile (s) and Exposed to Cyclic Pressure Differentials

## American Architectural Manufacturer’s Association/Window and Door Manufacturer’s Association (AAMA/WDMA/CSA):

### AAMA/WDMA/CSA 101/I.S.2/A440-08, North American Fenestration, Standard/Specification for windows, doors and skylights

### AAMA/WDMA/CSA 101/I.S.2/A440-11, NAFS 2011 – North American Fenestration Standard/Specification for windows, doors and skylights

## WDMA I.S.4: Industry Standard for Water Repellant Preservative Treatment for Millwork

## Window and Door Manufacturer’s Association (WDMA): 101/I.S.2 WDMA Hallmark Certification Program

## Sealed Insulating Glass Manufacturer’s Association/Insulating Glass Certification Council (SIGMA/IGCC)

## American Architectural Manufacturer’s Association (AAMA): 2605: Voluntary Specification for High Performance Organic Coatings on Architectural Extrusions and Panels

## National Fenestration Rating Council (NFRC):

### 101: Procedure for Determining Fenestration Product Thermal Properties

### 200: Procedure for Determining Solar Heat Gain Coefficients at Normal Incidence

## Window Covering Manufacturer’s Association

### A100.1: Standard for safety of corded window covering products

# System Description

## Design and Performance Requirements:

### Window units shall be designed to comply with ASTM E1996 Wind Zone 3 Missile Level D Rating +55/-65 psf

### Air leakage shall not exceed the following when tested at 1.57 psf according to ASTM E283: 0.30 cfm per square foot of frame

### No water penetration when tested at the following pressure according to ASTM E547: 8.25psf

### Assembly shall withstand a positive or negative uniform load structural pressure difference psf +82.5/-97.5 psf without damage

### Impact and cycling per ASTM E1996 and E1886 with passing results for Missile Level D and Pressure Cycling of +55/-65 psf

# Submittals

## Shop Drawings: Submit shop drawings under provision of CSI MasterFormat Section 01 33 00.

## Product Data: Submit product data for certified options under provision of CSI MasterFormat Section 01 33 00. Product performance rating information may be provided via quote, performance rating summary (NFRC Data), or certified performance grade summary (WDMA Hallmark data).

## Samples:

### Submit corner section under provision of CSI MasterFormat Section 01 33 00.

### Specified performance and design requirements under provisions of CSI MasterFormat Section 01 33 00.

# Quality Assurance

## Requirements: consult local code for IBC [International Building Code] and IRC [International Residential Code] adoption year and pertinent revisions

# Delivery

## Comply with provisions of CSI MasterFormat Section 01 65 00

## Deliver in original packaging and protect from weather

# Storage and Handling

## Prime and seal wood surfaces, including to be concealed by wall construction, if more than thirty (30) days will expire between delivery and installation

## Store window units in an upright position in a clean and dry storage area above ground to protect from weather under provision of CSI MasterFormat Section 01 66 00

# Warranty

# **Complete and current warranty information is available at marvin.com/warranty. The following summary is subject to the terms, condition, limitations and exclusions set forth in the Marvin Windows and Door Limited Warranty and Products in Coastal Environments Limited Warranty Supplement:**

## Clear insulating glass with stainless steel spacers is warranted against seal failure caused by manufacturing defects and resulting in visible obstruction through the glass for twenty (20) years from the original date of purchase. Glass is warranted against stress cracks caused by manufacturing defects from ten (10) years from the original date of purchase.

## Standard exterior aluminum cladding finish is warranted against manufacturing defects resulting in chalk, fade and loss of adhesion (peel) per the American Manufacture’s Association’s (AAMA) Specification 2605-11 Section 8.4 and 8.9 for twenty (20) years from the original date of purchase.

## Factory applied interior finish is warranted to be free from finish defects for a period of five (5) years from the original date of purchase.

## Hardware and other non-glass components are warranted to be free from manufacturing defects for ten (10) years from the original date of purchase.

# Part 2 Products

# Manufactured Units

## Description: Factory assembled Round Top Direct Glazed window, as manufactured by Marvin, Warroad, Minnesota.

## Description: Factory assembled Polygon Direct Glaze window as manufactured by Marvin, Warroad, Minnesota.

# Frame Description

## Interior: Non Finger-Jointed Pine or finger-jointed core with non finger-jointed Pine veneer; optional non finger-jointed Douglas Fir or finger-jointed core with non finger-jointed Douglas Fir veneer; optional non finger-jointed White Oak or finger-jointed with non finger-jointed Oak veneer; non finger-jointed Cherry or finger-jointed core with Cherry veneer; non finger-jointed Mahogany or finger-jointed core with non finger-jointed Mahogany veneer; non finger-jointed Vertical Grain Douglas Fir or finger-jointed with non finger-jointed Vertical Grain Douglas Fir veneer

### Kiln dried to moisture content no greater than 12 percent at the time of fabrication.

### Water repellant, preservative treated in accordance with ANSI/WDMA I.S.4.

## Frame exterior aluminum clad with 0.050” (1.3mm) thick extruded aluminum

## Frame thickness: 1 3/32” (28mm)

## Frame depth: 4 9/16” (116mm)

# Glazing

## Select quality complying with ASTM C1036. Insulating glass SIGMA/IGCC certified to performance level CBA when tested in accordance with ASTM E2190

## Glazing method: Insulating glass

## Gas fill: Air with capillary tubes, Argon

## Glazing seal: Wood interior glazing stops fastened with 1 3/8” nails, sealed with double sided glazing tape and dual silicone beads at perimeter

## Glass Type: Clear, Tempered, Obscure, Laminated, Low E2, Low E3, Low E1

# Finish

## Exterior: Aluminum clad. Fluoropolymer modified acrylic topcoat over a primer. Meets AAMA 2605 requirements.

### Aluminum clad color options: Stone White, Bahama Brown, Bronze, Pebble Gray, Evergreen, Sierra White, Coconut Cream, Cashmere, Cadet Gray, Ebony, Cascade Blue, Hampton Sage, Wineberry, Bright Silver (pearlescent), or Copper (pearlescent)

### Custom colors: Contact your Marvin representative

## Interior Finish options:

### Prime: Factory-applied water-borne acrylic primer. Meets WDMA TM-14 requirements.

### Painted Interior Finish. Factory-applied water-borne acrylic enamel. Available on Pine product only. Available in White or Designer Black. Meets WDMA TM-14 requirements.

### Factory-applied water-borne acrylic enamel clear coat. Applied in two separate coats with light sanding between coats. Available on Pine, Mahogany, Mixed Grain Douglas Fir, Vertical Grain Douglas Fir, Cherry, White Oak. Meets WDMA TM-14 requirements.

### Factory-applied water-borne urethane stain. Stain applied over a wood (stain) conditioner. A water-borne acrylic enamel clear coat applied in two separate coats, with light sanding between coats, applied over the stain. Available on Pine, Mahogany, Mixed Grain Douglas Fir, Vertical Grain Douglas Fir, Cherry, White Oak. Colors available: Wheat, Honey, Hazelnut, Leather, Cabernet, and Espresso. Meets WDMA TM-14 requirements.

# Jamb Extension

## Jamb extensions are available for various wall thickness factory-applied up to a 12” (305mm) wide

## Finish: Match interior frame finish

# Simulated Divided Lites (SDL)

## 5/8” (16mm) wide, 7/8” (22mm) wide, 1 1/8” (29mm), 1 15/16” (49mm), 2 13/32” (61mm) wide

## Sticking:

### Standard: Ogee

### Optional: Square

## Exterior muntins: 0.055” (1.4mm) thick extruded aluminum

## Interior muntins: Pine, Mixed Grain Douglas Fir, White Oak, Cherry, Mahogany Vertical Grain Douglas Fir

## Muntins adhere to glass with closed-cell copolymer acrylic foam tape

## Patterns: Rectangular, diamond, custom lite cut

## Finish – exterior matched exterior aluminum clad colors, interior matches’ interior wood species and color

# Accessories and Trim

## Installation Accessories:

### Factory installed vinyl nailing/drip cap

### Installation brackets: 6 3/8” (162mm), 9 3/8” (283mm), 15 3/8” (390mm)

### Masonry brackets: 6” (152mm), 10” (254mm)

## Aluminum Extrusions:

### Profile: Brick mold casing, flat casing, various special casing, frame expander, jamb extender, mullion cover, mullion expander, subsill, subsill end cap and lineal cap

### Finish: Fluoropolymer modified acrylic topcoat applied over primer. Meets AAMA 2605 requirements.

### Available in all exterior aluminum clad colors

# Part 3 Execution

# Examination

## Verification of Condition: Before installation, verify openings are plumb, square and of proper dimensions as required in CSI MasterFormat Section 01 71 00. Report frame defects or unsuitable conditions to the General contractor before proceeding.

## Acceptance of Condition: Beginning on installation confirms acceptance of existing conditions.

# Installation

## Comply with CSI MasterFormat Section 01 73 00.

## Assemble and install window/door unit(s) according to manufacturer’s instruction and reviewed shop drawing.

## Install sealant and related backing materials at perimeter of unit or assembly in accordance with CSI MasterFormat Section 07 92 00 Joint Sealants. Do not use expansive foam sealant.

## Install accessory items as required.

## Use finish nails to apply wood trim and mouldings.

# Field Quality Control

## Remove visible labels and adhesive residue according to manufacturer’s instruction.

## Unless otherwise specified, air leakage resistance tests shall be conducted at a uniform static pressure of 75 Pa (~1.57 psf). The maximum allowable rate of air leakage shall not exceed 2.3 L/sm2 (~0.45 cfm/ft2).

## Unless otherwise specified, water penetration resistance testing shall be conducted per AAMA 502 and ASTM E1105 at 2/3 of the fenestration products design pressure (DP) rating using “Procedure B” – cyclic static air pressure difference. Water penetration shall be defined in accordance with the test method(s) applied.

# Cleaning

## Remove visible labels and adhesive residue according to manufacturer’s instruction.

## Leave windows and glass in a clean condition. Final cleaning as required in CSI MasterFormat Section 01 74 00.

# Protecting Installed Construction

## Comply with CSI MasterFormat Section 07 76 00.

## Protecting windows from damage by chemicals, solvents, paint or other construction operations that may cause damage.

End of Section