

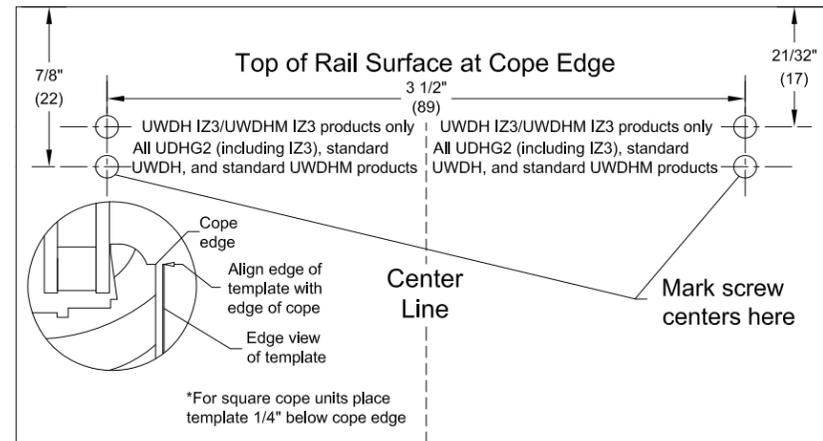
## Signature Double Hung Sash Lift Accessory Installation Instructions

### Standard Parts Shipped

Sash Lift  
2- #8 x 1" slotted oval head wood screws

### You Will Need to Supply

Pencil and tape  
Awl or marker point  
Drill and 3/32" drill bit  
Straight blade screwdriver.



**ATTENTION:** Specifications and technical data are subject to change without notice. **This part is not compatible with units that have a retractable screen or interior shade.**

### Installation Procedures

1. Determine desired center(s) of sash lift across bottom rail. Mark location near top of flat face with tape and pencil.
2. Cut out template and position on the bottom rail, aligning along top edge of rail face. Mark screw with an awl or pencil. (For square cope units place template 1/4" below cope edge.)
3. Drill pilot holes at screw locations with a 3/32" drill bit 3/4" - 1" (22-25) deep.
4. Position handle on rail, attach with screws using a straight blade screwdriver. Remove tape and pencil marks used to locate template.

11708569 - Truth #92194  
2017-10-05

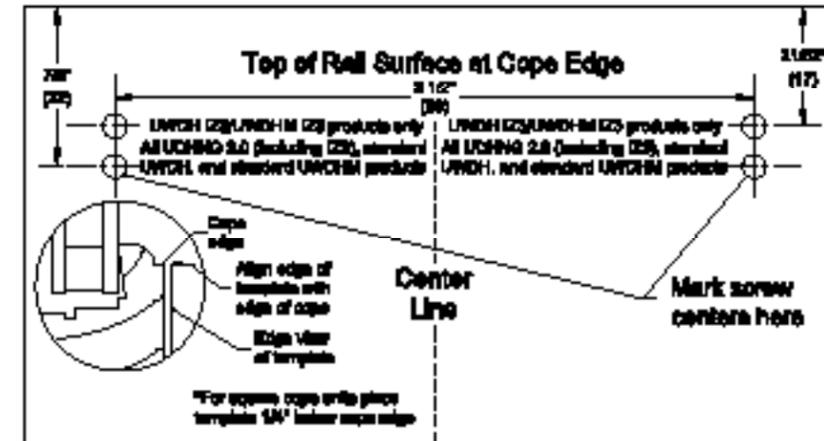
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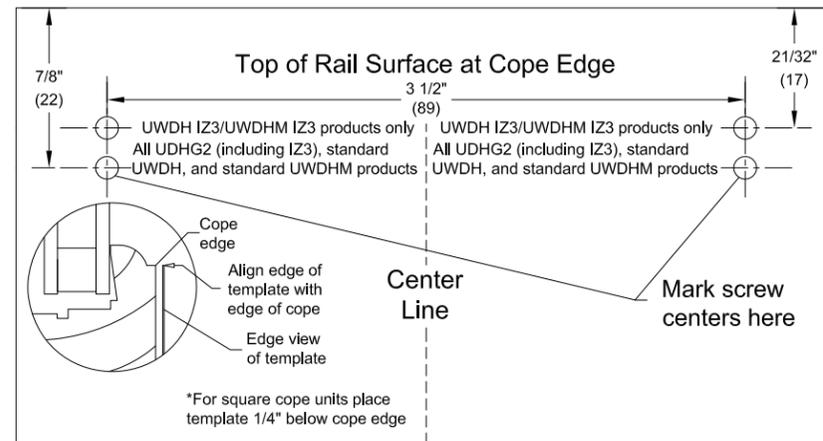
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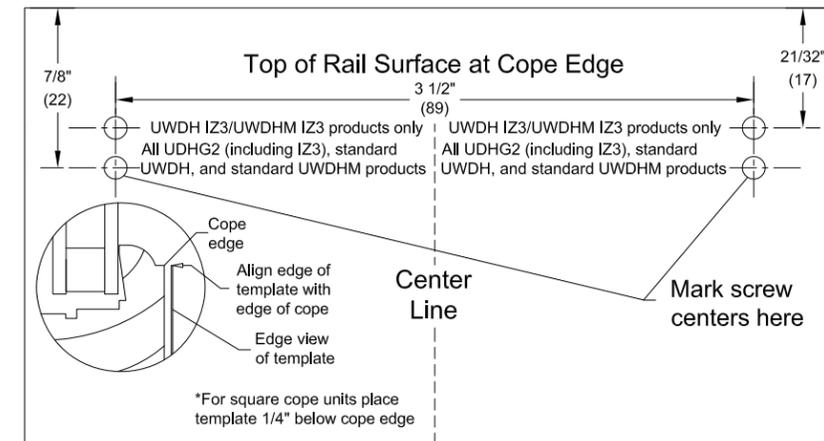
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