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- Remove the screws from the sill and head jamb strike. Place a dollop of silicone over the screw holes and reinstall the sill strike with the supplied #10 x 3" long screws. See figure 8. Insert shims between header and head jamb; adjust shims until the head jamb is flat and level and reinstall the head jamb strike with the supplied #10 x 3" long screws. See figure 8.

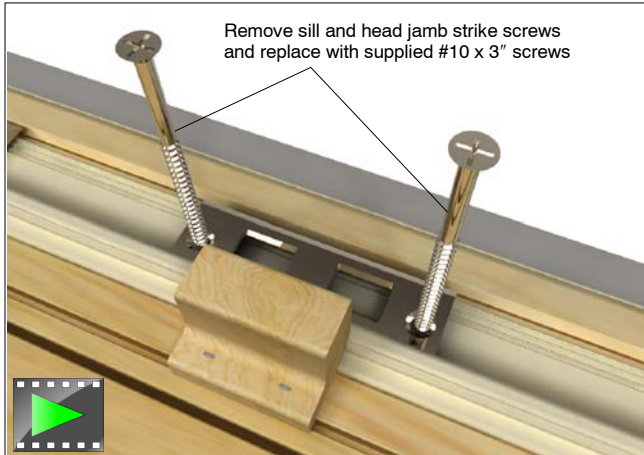


Figure 8: Replace strike screws with #10 x 3" screws

Align the Sash

- Use the supplied hinge adjustment wrench to align the top of the primary sash with the secondary sash. See figure 9.

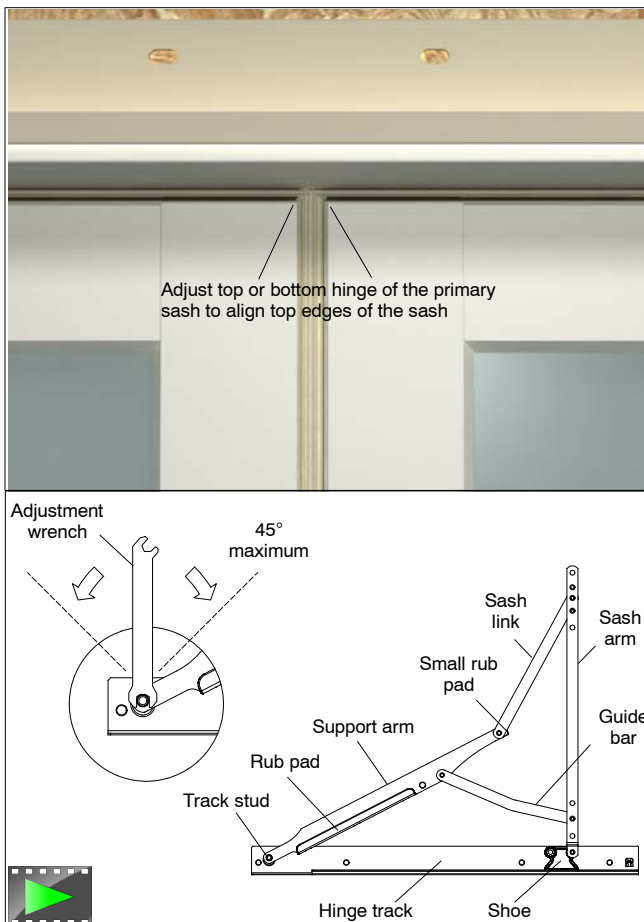


Figure 9: Aligning top edge of sash

- After the primary sash has been aligned with the secondary sash use the adjustment wrench to obtain the desired reveal between the sash by adjusting both the top and bottom hinges of the secondary sash. See figure 10.



Figure 10: Adjusting the reveal between the sash

- Open and close the primary and secondary sash, if the sash are not closing smoothly return to step 5 and make sure that the secondary sash is centered between the top and bottom strikes. Repeat the sash alignment procedures.
- If you need to make the sash close tighter along the astragal, use a 3 mm Allan wrench, rotate the cam toward the interior plane of the sash (toward the exterior plane of the sash). To make the sash lock easier, move the adjustment mark on the cams toward the interior plane of the sash. There will be two to four cams located on the top, bottom, and meeting stile of the primary sash depending on unit size. See figure 11.



Figure 11: Adjusting the active sash against the weather strip

- Install the balance of the jamb screws and install roofing nails through every other hole in the exterior nail fin around the perimeter of the unit.
- Install the interior part stops and follow unit installation instructions to complete installation of the unit.