



# Essential Sliding Patio Door

## Replacement Parts

Specifications and technical data are subject to change without notice.

Numbers listed in ( ) parentheses are metric equivalents in millimeters rounded to the nearest whole number.

Suggested fasteners are not included and must be ordered separately.

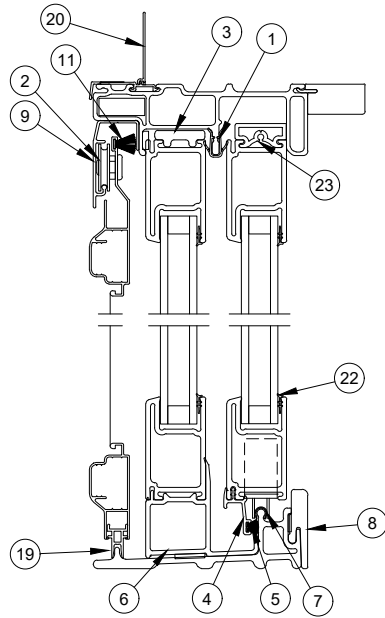
Illustrations are not to scale.

## Contents

Product History.....	2
Part Identification - 2 Panel Operator.....	4
Part Identification - 3 Panel Operator - Jamb Details.....	5
Installation Kits.....	6
Installation Kits - Discontinued Limited Availability (LA).....	7
Cambridge Handle.....	8
Northfield Handle - Discontinued Limited Availability (LA).....	10
Slim Handle.....	12
Handles - Discontinued Limited Availability (LA).....	13
Locking Hardware.....	14
Operators.....	15
Miscellaneous Parts.....	16
Fasteners.....	18
Aluminum Parts.....	19
Vinyl Parts.....	20
Wood Parts.....	24
Weather Strip.....	25
Panel and Screen Replacement.....	28
DLO Charts.....	29
Screen Parts.....	30
Screen Parts - Discontinued No Availability (NA).....	33

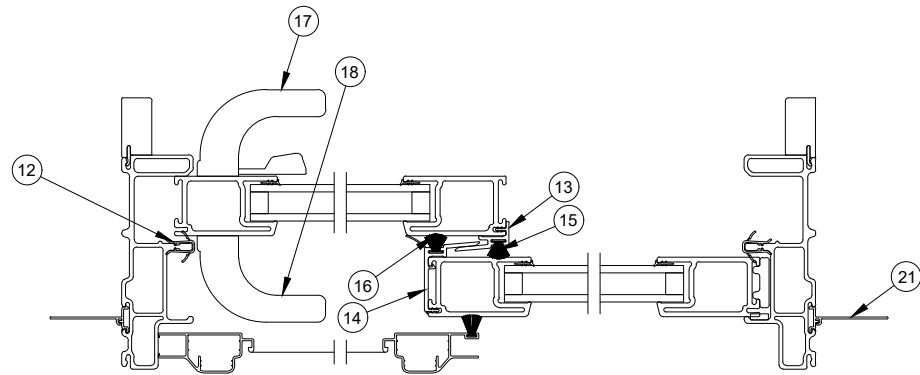
Produced	Unit Type	Features and Changes
2008	Essential Sliding Patio Door	03/2008: Unit features 3/4" insulating Low E II tempered glass with Argon, single point mortise style locking system, stainless steel ball bearing twin roller operating system, 3 3/8" jambs with 4 9/16" or 6 9/16" extensions available, optional factory applied sheet rock return and field applied j-channel, and exterior or non-keyed handle. Pultruded fiberglass interior and exterior. White interior only with white hardware. Stone White, Pebble Gray, Bronze, Evergreen or Cashmere exteriors with hardware finish to match finish option selection. GBGs are white to the interior, exterior GBGs match exterior finish option selection. PVC sill liner and color matched top hung screen. Available in 2-panel (5068, 50610, 5080, 6068, 60610, 6080) and 3-panel (90610, 9080) configurations.
2009	Essential Sliding Patio Door	03/2009: Ebony exteriors introduced. 05/2009: LoE3 366™ glass option introduced.
2010	Essential Sliding Patio Door	02/2010: Introduced new handle design for the PVD Brass, Satin Nickel and Oil Rubbed Bronze finish.
2011	Essential Sliding Patio Door	02/28/2011: February 28, 2011 Introduced keyed option for complete handle sets. 04/28/2011: Introduced LoE-180™ glass option.
2012	Essential Sliding Patio Door	01/30/2012: Introduced the 5' 10' CN. 04/30/2012: Added the 32" NCO handle option. 07/2012: Improved 9080 structural stability with product enhancements at the leveling block end cap and top of operator panel.
2013	Essential Sliding Patio Door	04/2013: Introduced special sizes 2-panel in 1/64" increments from the smallest size to the largest size within the current matrix.
2014	Essential Sliding Patio Door	04/28/2014: Interior and Exterior Split Finish option became available so customers could choose different colors between exterior and interior handles. All current handle styles were given the name Cambridge. Handles are no longer available in sets. 10/24/2014: Added Northfield hardware handle sets.
2015	Essential Sliding Patio Door	02/23/2015: Introduced new nailing fin with drip.
2016	Essential Sliding Patio Door	12/19/2016: Introduced new Jamb block.
2017	Essential Sliding Patio Door	12/18/2017: Added availability of customer specified lite cut configurations for GBG and to allow any color GBG on the exterior for standard or special sized units.
2018	Essential Sliding Patio Door	02/26/2018: Standardized Ebony exterior from Essential Ebony to Marvin Ebony. Reduction of 2 jamb blocks per installation kit. Jamb bumper added, stationary interlock part numbers changed. 06/25/2018: Introduced Matte Black hardware and Black perimeter spacer color option. 09/24/2018: Introduced Bronze and Ebony interior option. Stone White jamb extension, sheet rock return and receiver are selectable for dark interior options. 10/29/2018: Low E3 ERS glass type was added. 12/17/2018: Introduced textured glass types: Obscure, Reed, Narrow Reed, Rain, Glue Chip and Frost and also colored glass types: Clear, Bronze, Gray and Green.
2019	Essential Sliding Patio Door	01/28/2019: New screen design was implemented. 08/26/2019: Slim Handle option available on all sizes.
2020	Essential Sliding Patio Door	01/2020: Protective Glass Film becomes a standard feature across all Essential product lines.
2021	Essential Sliding Patio Door	10/25/2021: Standard screen mesh changed to Marvin Bright View™. See Product Bulletin 793 for more information.

Produced	Unit Type	Features and Changes
2022	Essential Sliding Patio Door	<p>06/27/2022: The Essential collection will transition to black weatherstrip (and associated components) for all window and door products, effective June 27th, 2022. The Essential Sliding Patio Door will also transition to the bronze sill as the standard offering. Beige weatherstrip and beige sill will continue to be available for warranty/service needs.</p> <p>10/31/2022: Evergreen exterior discontinued. See Product Bulletin 851 for more information.</p> <p>11/7/2022: New screen door with top-hung roller system introduced. See Product Bulletin 853 for more information.</p>
2023	Essential Sliding Patio Door	02/27/2023: Gunmetal introduced. See Product Bulletin 863 for more information.
2024	Essential Sliding Patio Door	06/24/2024: Introduced larger sizes. See Product Bulletin 941 for additional information



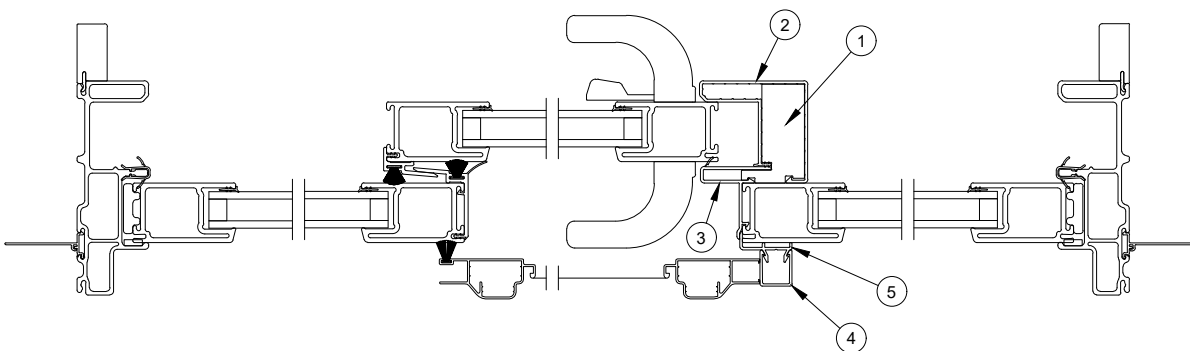
Head Jamb and Sill Detail

1. Head Jamb Weather Strip, V2912/ V1636
2. Screen Roller
3. Stat. Panel Head Jamb Spacer
4. Operator Panel Drip Seal, V1637/V2903
5. Panel Seal Weather Strip
6. Stationary Panel Leveling Block, V2904/V1639
7. Stainless Steel Cap
8. Sill Liner, V1634
9. Head Jamb Screen Track, A1237
10. Screen Panel, Bottom Rail Expander, V3023
11. Screen Frame Weather Strip
12. Jamb Weather Strip, V1636/V2912

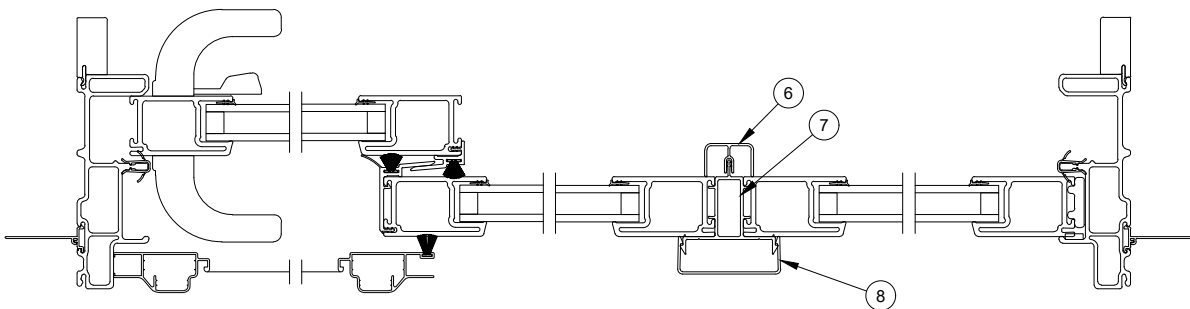


Jamb Detail - 2 Panel XO

13. Operator Panel Interlock, V2908/V1646
14. Stationary Panel Interlock, V2827
15. Operator Interlock Pile Weather Strip
16. Stationary Interlock Pile Weather Strip
17. Interior Handle
18. Exterior Handle
19. Bottom Rail Guide Bar, V552
20. Head Jamb Nail Fin with Drip Cap, V2395 (see Accessories section)
21. Jamb Nail Fin, V1428 (see Accessories section)
22. Glazing Boot, V1415 (see Accessories section)
23. Panel Extension Block, V2228 (used on OXO RH or LH and OOX/XOO only)



Jamb Detail 3-Panel OXO



Jamb Detail 3-Panel XOO

1. Astragal Core OXO, W9782
2. Astragal Cap Interior OXO, V1667/V2910
3. Astragal Cap Exterior OXO, V1663/V2909
4. Screen Stop Astragal Cap, A361
5. Screen Stop Astragal Base, A362
6. Mull Trim, Interior OOX/XOO, V1633
7. Stationary Panel Spline, V1649
8. Spline Cap Exterior, A1508

## OX/XO Installation Kit

### Includes:

- 2 - Hole plug, Stone White, Bronze, Gunmetal or Ebony (a)
- 11 - #8 x 3" pan head screw, Pearl White or Matte Black (b)
- 1 - #8 x 1 1/2" pan head screw, Black (c)
- 2 - Door stop, keeper, Black (e)
- 1 - Keeper (f)
- 1 - Operator stop block, sill, Black (g)
- 1 - Operator stop block, header, Stone White or Black (h)
- 2 - Thumb tack bumper, Black (j)
- 6 - Jamb blocks, Stone White or Black (k)
- 4 - #8 x 5/8" truss head screw, Black (l)

Color	PN
Stone White	11800016
Bronze	11800005
Ebony	11800004
Gunmetal	11809450

## OOX/XOO Installation Kit

### Includes:

- 2 - Hole plug, Stone White, Bronze, Gunmetal or Ebony (a)
- 13 - #8 x 3" pan head screw, Pearl White or Matte Black (b)
- 1 - #8 x 1 1/2" pan head screw, Black (c)
- 2 - Door stop, keeper, Black (e)
- 1 - Keeper (f)
- 2 - Operator panel stop/bumper, Stone White or Matte Black (i)
- 6 - Jamb blocks, Stone White or Black (k)
- 4 - #8 x 5/8" truss head screw, Black (l)

Color	PN
Stone White	11800017
Bronze	11800007
Ebony	11800006
Gunmetal	11809451

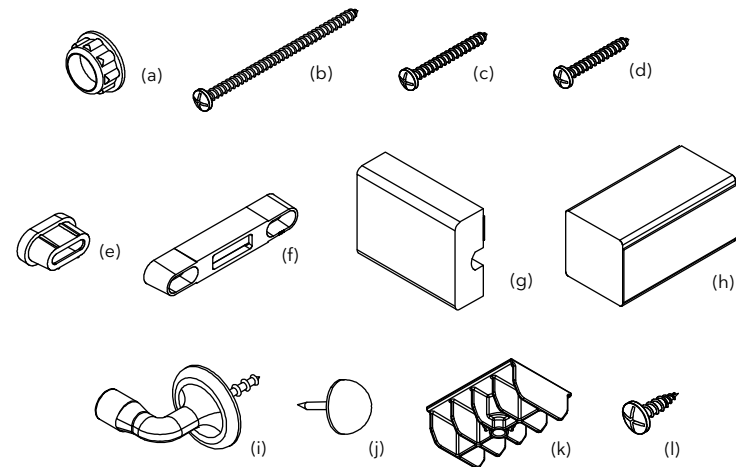
## OXO Installation Kit

### Includes:

- 2 - Hole plug, Stone White, Bronze, Gunmetal or Ebony (a)
- 9 - #8 x 3" pan head screw, Pearl White or Matte Black (b)
- 2 - #8 x 1 1/2" pan head screw, Black (c)
- 2 - #8 x 1 1/4" pan head screw (d)
- 2 - Door stop, keeper, Black (e)
- 1 - Keeper (f)
- 1 - Operator stop block, sill, Black (g)
- 1 - Operator stop block, header, Stone White (h)
- 2 - Thumb tack bumper, Black (j)
- 4 - Jamb blocks, Stone White or Black (k)
- 4 - #8 x 5/8" truss head screw, Black (l)

Color	PN
Stone White	11800018
Bronze	11800019
Ebony	11800008
Gunmetal	11809452

NOTE: Also included with each kit are installation instructions, warranty and general care instructions, installation supplement and nailing fin corner gaskets.



## OX/XO Installation Kit

### Includes:

- 2 - Hole plug, Stone White (a)
- 11 - #8 x 3" pan head screw, Pearl White (b)
- 1 - #8 x 1 1/2" pan head screw, Beige (c)
- 2 - Door stop, keeper, Beige (e)
- 1 - Keeper (f)
- 1 - Operator stop block, sill, Beige (g)
- 1 - Operator stop block, header, Stone White (h)
- 2 - Thumb tack bumper, Beige (j)
- 6 - Jamb blocks, Stone White (k)
- 4 - #8 x 5/8" truss head screw, Beige (l)

### Usage dates:

Used prior to 06/27/2022

Color	PN
Stone White	11800001

## OOX/XOO Installation Kit

### Includes:

- 2 - Hole plug, Stone White (a)
- 13 - #8 x 3" pan head screw, Pearl White (b)
- 1 - #8 x 1 1/2" pan head screw, Beige (c)
- 2 - Door stop, keeper, Beige (e)
- 1 - Keeper (f)
- 2 - Operator panel stop/bumper, Stone White (i)
- 6 - Jamb blocks, Stone White (k)
- 4 - #8 x 5/8" truss head screw, Beige (l)

### Usage dates:

Used prior to 06/27/2022

Color	PN
Stone White	11800002

## OXO Installation Kit

### Includes:

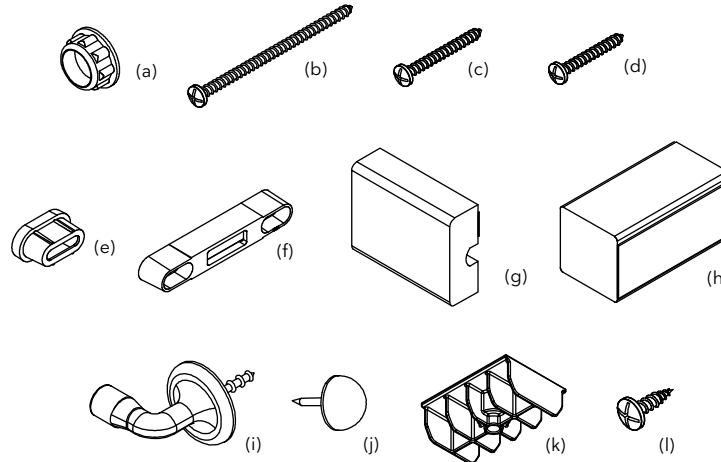
- 2 - Hole plug, Stone White (a)
- 9 - #8 x 3" pan head screw, Pearl White(b)
- 2 - #8 x 1 1/2" pan head screw, Beige (c)
- 2 - #8 x 1 1/4" pan head screw (d)
- 2 - Door stop, keeper, Beige (e)
- 1 - Keeper (f)
- 1 - Operator stop block, sill, Beige (g)
- 1 - Operator stop block, header, Stone White (h)
- 2 - Thumb tack bumper, Beige (j)
- 4 - Jamb blocks, Stone White (k)
- 4 - #8 x 5/8" truss head screw, Beige (l)

### Usage dates:

Used prior to 06/27/2022

Color	PN
Stone White	11800003

NOTE: Also included with each kit are installation instructions, warranty and general care instructions, installation supplement and nailing fin corner gaskets.

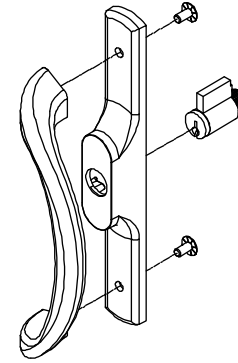


## Cambridge Handle Set, Exterior Keyed

### Includes:

- 1 - Exterior handle
- 1 - Keyed cylinder
- 2 - Handle screws
- 1 - Exterior escutcheon

Color	PN
Almond Frost	10147195
White	10147196
Brass PVD	10147197
Satin Nickel PVD	10147198
Oil Rubbed Bronze PVD	10147199
Matte Black	10147200

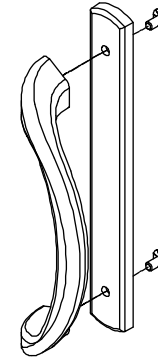


## Cambridge Handle Set, Exterior Non-Keyed

### Includes:

- 1 - Exterior handle
- 2 - Handle screws
- 1 - Exterior escutcheon, non-keyed

Color	PN
Almond Frost	11869072
White	11869071
Brass PVD	11869073
Satin Nickel PVD	11869074
Oil Rubbed Bronze PVD	11869075
Matte Black	11869076

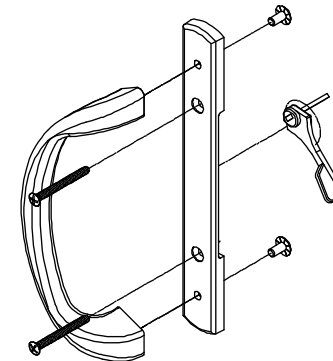


## Cambridge Handle Set, Interior

### Includes:

- 1 - Interior handle
- 1 - Interior escutcheon
- 1 - Thumb turn
- 2 - #8 x 1 1/2" machine screws
- 2 - Handle screws
- 1 - Instruction

Color	PN
Almond Frost	10147190
White	10147191
Brass PVD	10147192
Satin Nickel PVD	10147193
Oil Rubbed Bronze PVD	10147194
Matte Black	10149195





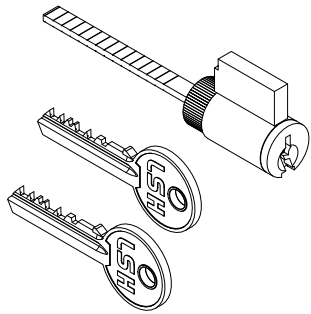
## Cambridge Keyed Cylinder

### Includes:

- 1 - Lock cylinder
- 2 - Keys

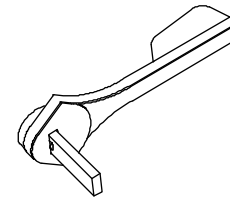
NOTE: For keyed alike cylinders, please contact your Marvin representative. Please supply the original order number, if available.

PN
11860976



## Cambridge Lock Lever

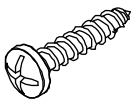
Color	PN
Almond Frost	10897077
Stone White	10897076
Brass PVD	10897078
Satin Nickel PVD	10897079
Oil Rubbed Bronze PVD	10897080
Matte Black	10897083



## Cambridge Handle Screw

#10-24 x 3/8" Machine screw

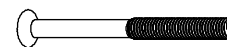
PN
11895050



## Cambridge Machine Screw

#8 x 1 1/2"

Color	PN
Almond Frost	11801026
Stone White	11801025
Brass PVD	11801027
Satin Nickel PVD	11801028
Oil Rubbed Bronze PVD	11801029
Matte Black	11801032

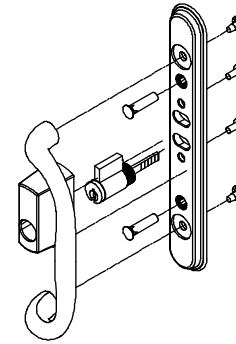


## Northfield Handle Set, Exterior Keyed

### Includes:

- 1 - Exterior handle
- 1 - Exterior escutcheon
- 2 - Handle screws
- 2- Post nuts
- 1 - Keyed cylinder

Color	PN
Almond Frost	10147156
White	10147157
Brass PVD	10147158
Satin Nickel PVD	10147159
Oil Rubbed Bronze PVD	10147160
Matte Black	NA

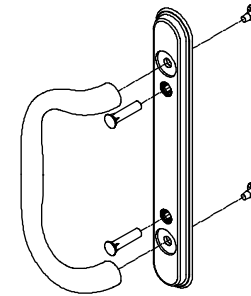


## Northfield Handle Set, Exterior Non-Keyed

### Includes:

- 1 - Exterior handle
- 1 - Exterior escutcheon, non-keyed
- 2 - Handle screws
- 2- Post nuts

Color	PN
Almond Frost	11869096
White	11869095
Brass PVD	11869097
Satin Nickel PVD	11869098
Oil Rubbed Bronze PVD	11869099
Matte Black	NA

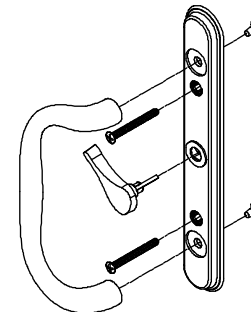


## Northfield Handle Set, Interior

### Includes:

- 1 - Interior handle
- 1 - Interior escutcheon
- 1 - Thumb turn
- 2 - #8-32 x 2" machine screws
- 2 - Handle screws
- 1 - Instruction

Color	PN
Almond Frost	10147151
White	NA
Brass PVD	10147153
Satin Nickel PVD	10147154
Oil Rubbed Bronze PVD	NA
Matte Black	NA



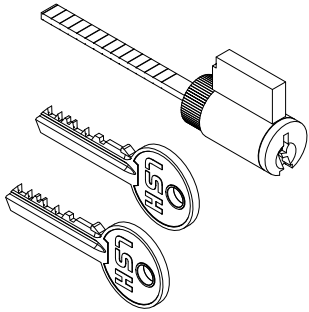
## Northfield Keyed Cylinder

### Includes:

- 1 - Lock cylinder
- 2 - Keys

NOTE: For keyed alike cylinders, please contact your Marvin representative. Please supply the original order number, if available.

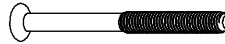
PN
11860977



## Northfield Machine Screw

#10 x 1 1/2"

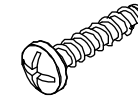
Color	PN
Almond Frost	11883031
Stone White	11883030
Brass PVD	11883033
Satin Nickel PVD	11883032
Oil Rubbed Bronze PVD	11883034
Matte Black	11886035



## Northfield Handle Screw

#10-24 x 3/8" Machine screw

PN
11895051



## Northfield Escutcheon Post Nut

Color	PN
Almond Frost	11884041
Stone White	11884040
Brass PVD	11884042
Satin Nickel PVD	11884043
Oil Rubbed Bronze PVD	11884044
Matte Black	11884045

No illustration available

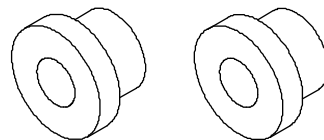
## Grommet Kit, Handle

### Includes:

- 2 - Grommets

NOTE: Use as adapter from #10 screws to #8 screws

Color	PN
Black	10897082



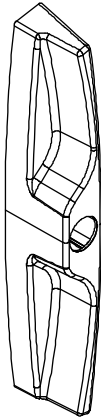
## Slim Handle Set, Exterior, Keyed

### Includes:

- 1 – Exterior handle
- 1 – Installation instruction
- 1 – Pinch point label
- 1 – Keyed cylinder
- 2 – Keys

NOTE: 2 screws are required per handle set. See options listed.

Color	PN
Almond Frost	10802992
White	10802991
Bronze	10802993
Matte Black	10802994



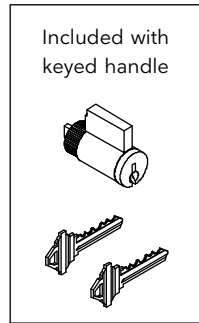
## Slim Handle Set, Exterior, Non-Keyed

### Includes:

- 1 – Exterior handle
- 1 – Installation instruction
- 1 – Pinch point label

NOTE: 2 screws are required per handle set. See options listed.

Color	PN
Almond Frost	10802982
White	10802981
Bronze	10802983
Matte Black	10802984



## Slim Handle Screw

NOTE: Screws match interior handle set, Black is used with Matte Black and Oil Rubbed Bronze. Silver is used with Satin Nickel.

Cambridge Interior Handle Screws		
Description	Color	PN
#8-32 x 1 3/4" Phillips oval head screw	Almond Frost	11801163
	Stone White	11801162
	Brass Plated	11801166
	Silver	11801165
	Black	11801164

Northfield Interior Handle Screws		
Description	Color	PN
#8-32 x 2" Phillips oval head screw	Almond Frost	11897062
	Stone White	11897061
	Brass Plated	11897063
	Silver	11897064
	Black	11897065

## Handle Set, Non-Keyed

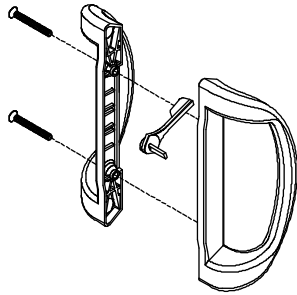
### Usage Dates:

Used prior to February 22, 2010

### Includes:

- 1 – Handle assembly (interior and exterior)
- 1 – Lock lever
- 2 - Machine screws, #10 x 1 1/2" Phillips head

Color	PN
White	NA
Bronze	10140052
Evergreen	NA
Cashmere	10140054
Ebony	NA
Pebble	NA



## Keeper Kit, OX/XO, OOX/XOO

### Includes:

- 1 - Keeper
- 2 - Operator lock stops
- 2 - #8 x 3" Phillips pan head screws

Color	PN
Black	11800046
*Beige	11800041

\*NOTE: Used prior to 06/27/2022

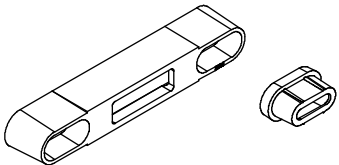
## Keeper Kit, OXO

### Includes:

- 1 - Keeper
- 2 - Operator lock stops
- 2 - #8 x 1 1/4" Phillips pan head screws

Color	PN
Black	11800048
*Beige	11800142

\*NOTE: Used prior to 06/27/2022

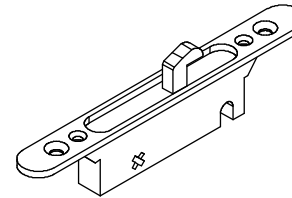


## Mortise Lock

### Includes:

- 2 - #8 x 1" Phillips flat head screws

PN
11800022

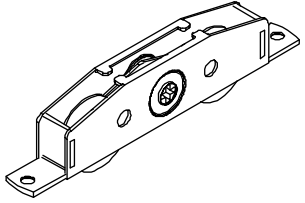


## Adjustable Panel Roller

### Includes:

2 - #8 x 1" Phillips flat head screws

PN
10820000

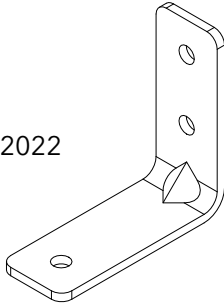


## Stationary Panel Bracket Kit

### Includes:

- 1 - Stationary panel bracket, black (10501139)
- 1 - #8 x 1" Phillips pan head screw
- 1 - #8 x 3" Phillips pan head screw
- 1 - #8 x 3/4" Phillips truss head screw

Color	PN
Black	11800012
*Beige	11800010



\*NOTE: Used prior to 06/27/2022

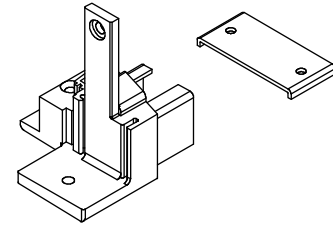
## Leveling Block End Cap Kit

### Includes:

- 1 - End cap
- 1 - Leveling block end cap retainer
- 2 - Leveling block end cap dust blocks
- 1 - Stationary panel dust block
- 1 - #8 x 1" Phillips pan head screw
- 1 - #8 x 1 1/2" Phillips pan head screw
- 1 - #8 x 1" Phillips flat head screw

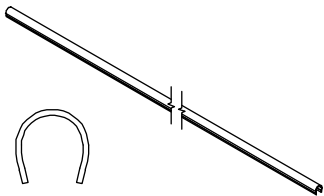
Operation	Color	PN
OX/OOX/OXO	Black	11802888
XO/XOO/OXO		11801888
OX/OOX/OXO	*Beige	11800999
XO/XOO/OXO		11800099

\*NOTE: Used prior to 06/27/2022



## Stainless Steel Cap, Sill

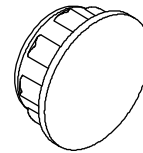
CN Width	Length	PN
5-0	56 17/32" (1436)	10600650
5-10	67 1/32" (1703)	10600510
6-0/9-0 OXO	68 17/32" (1741)	10600660
8-0	92 17/32" (2350)	10600680
9-0 OOX/XOO	104 17/32" (2655)	10600690



## Jamb Hole Plug

NOTE: Also used as a Roller Adjustment Plug

Color	PN
Stone White	156015
Bronze	156020
Ebony	156023
Gunmetal	156024



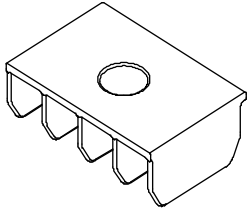


## Jamb Block

OXO Astragal only

Color	PN
Stone White	11865050
Black	11865060

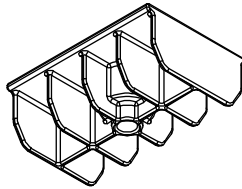
Suggested Fasteners	
1-#8-18 x 1" Phillips, flat head screw	
Color	PN
Stone White	11801805
Ebony	11808805



## Jamb Block

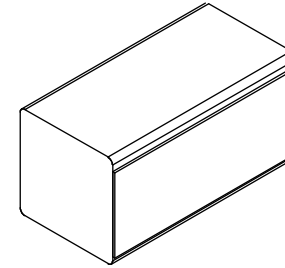
OX/XO, OOX/XOO

Color	PN
Stone White	11865049
Black	11865059



## Operator Stop Block, Header

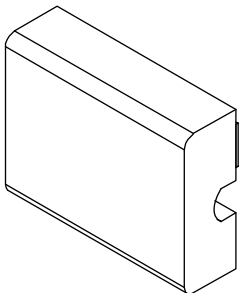
Color	PN
Stone White	10601113
Black	10601193



## Operator Stop Block, Sill

Color	PN
Black	39201203
*Beige	39201206

\*NOTE: Used prior to 06/27/2022



## Thumb Tack Bumper

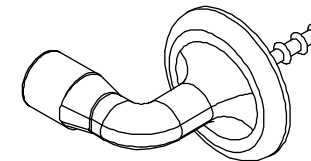
Color	PN
Black	02101006
*Beige	02101000

\*NOTE: Used prior to 06/27/2022



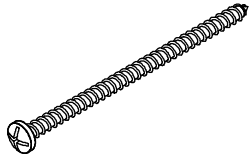
## Door Stop

Color	PN
Stone White	11872002
Matte Black	11872003



### #8-18 x 3" Type AB, Full Thread Screw

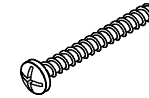
Color	PN
Pearl White	11800829
Matte Black	11810830



### #8 x 1 1/2", Full Thread, Pan Head Screw

Color	PN
Black	11800962
*Beige	11800852

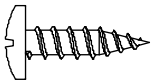
\*NOTE: Used prior to 06/27/2022



### #8-15 x 5/8" Pierce Point, Phillips, Truss Head Screw

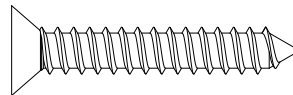
Color	PN
Black	11800963
*Beige	11800862

\*NOTE: Used prior to 06/27/2022



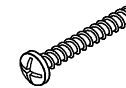
### #8-18 x 1" Phillips, Flat Head Screw

Color	PN
Stone White	11801805
Ebony	11808805



### #8 x 1 1/2", Full Thread, Pan Head Screw

PN
11800122



## Spline Cap, Exterior

A1508

CN Height	Length	Color and Part Number						
		Stone White	Pebble	Bronze	Cashmere	Ebony	Gunmetal	*Evergreen
6-8	77 1/2" (1969)	11008510	12008510	13008510	15008510	18009510	18109510	14008510
6-10	79 1/2" (2019)	11008610	12008610	13008610	15008610	18009610	18109610	14008610
8-0	93 1/2" (2375)	11000880	12000880	13000880	15000880	18000980	18100980	14000880
Lineal	174" (4420)	11008499	11008599	11008699	11008899	11008999	18108999	11008799

NOTE: \*DISC (LA) used prior to 10/29/2022

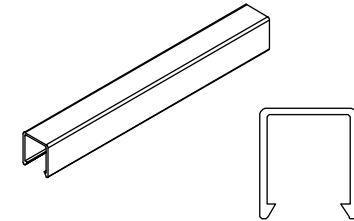


## Screen Stop, Astragal Cap

A361

CN Height	Length	Color and Part Number						
		Stone White	Pebble	Bronze	Cashmere	Ebony	Gunmetal	*Evergreen
6-8	76 23/32" (1948)	18505101	18505102	18505103	18505105	18505107	18847566	18505104
6-10	79 1/2" (2019)	18506102	18506101	18506103	18506105	18506107	18847668	18506104
8-0	93 1/2" (2375)	18500802	18500801	18500803	18500805	18500807	1847680	18500804
Lineal	96" (2438)	18547696	18547596	18547796	18547969	18547496	18847696	18547869

NOTE: \*DISC (LA) used prior to 10/29/2022



## Screen Stop Astragal Base Kit

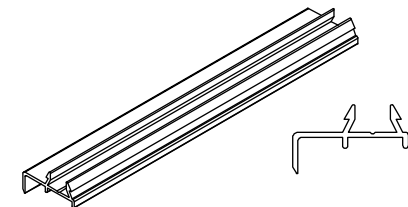
A362

### Includes:

8 to 10 - #8 x 2" Phillips pan head screws

CN Height	Length	Color and Part Number						
		Stone White	Pebble	Bronze	Cashmere	Ebony	Gunmetal	*Evergreen
6-8	77 17/32" (1969)	11800268	11800368	11800468	11800768	11800968	18915101	11800568
6-10	79 1/2" (2019)	11800461	11800561	11800961	11801161	11801261	18916102	11801061
8-0	93 1/2" (2375)	11801280	11801380	11801480	11801680	11801780	18910802	11801580
Lineal	96" (2438)	18547896	18547797	18547997	18547999	18548002	18847896	18547998

NOTE: \*DISC (LA) used prior to 10/29/2022



## Sill Liner

V1634

CN Width	Length	Black PN	*Beige PN
5-0 XO/OX	56 17/32" (1436)	11101950	11100050
5-10 XO/OX	67 1/32" (1703)	11101910	11100510
6-0 XO/OX	68 17/32" (1741)	11101960	11100060
8-0 XO/OX	92 17/32" (2350)	11101980	NA
9-0 XOO/OOX/OXO	104 7/32" (2655)	11101990	11100090

NOTE: \*DISC (LA) used prior to 06/27/2022

Suggested Fasteners	
#8-18 x 5/8 Phillips, flat head screw Qty of 3 for OX/XO Qty of 4 for OOX/XOO/OXO	
Color	PN
Dark Brown	11805156
*Pearl White	11807175



## Leveling Block Kit

V2904 (Black)

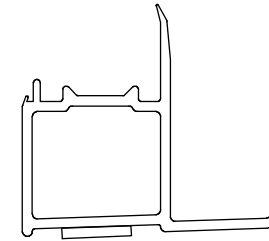
V1639 (Beige)

### Includes:

Adhesive foam tape

CN Width	Length	Black PN	*Beige PN
5-0	28 15/16" (735)	11800350	11800050
5-10	34 3/16" (868)	11803510	11801510
6-0/9-0	34 15/16" (887)	11800360	11800060
8-0	46 15/16" (1192)	11800381	NA
9-0	70 15/16" (1803)	11800390	11800090

NOTE: \*DISC (LA) used prior to 06/27/2022



## Interlock, Operator Kit

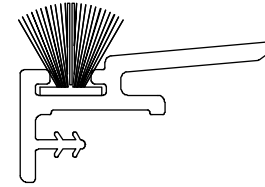
V2908

### Includes:

Interlock, V2908  
 Pile weather strip  
 Operator interlock gasket

CN Height	Length	Black PN	*Beige PN
6-10	78 3/16" (1986)	11807710	11806610
6-8	76 3/16" (1935)	11807778	11800668
8-0	92 3/16" (2342)	11807280	11800280

\*NOTE: Used prior to 06/27/2022



## Interlock, Stationary Kit

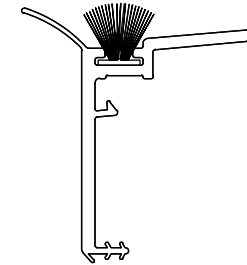
V2827

### Includes:

Interlock, V2827  
 Pile weather strip  
 3 or 4 - #8-15 x 3/4" Type A/Tek2 full thread screw,  
 Ebony (11800247). Quantity depends on kit PN.

CN Height	Length	Black PN	*Beige PN
6-8 XO	77 17/32" (1969)	11807768	11800068
6-8 OX		11807168	11800168
6-10 XO	79 17/32" (2020)	11807761	11800061
6-10 OX		11817161	11810161
8-0 XO	93 17/32" (2342)	11807780	11800080
8-0 OX		11817180	11810180

\*NOTE: Used prior to 06/27/2022



## Panel Seal

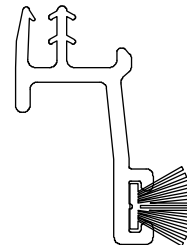
V2903

### Includes:

Panel seal, V2903  
 Pile weather strip

CN Width	Length	Black PN	*Beige PN
5-0	29 13/32" (747)	18410050	18310050
5-10	34 21/32" (880)	18410510	18310510
6-0/9-0	35 13/32" (899)	18410060	18310060
8-0	47 13/32" (1204)	18410580	

\*NOTE: Used prior to 06/27/2022



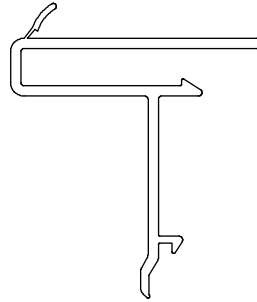
## Astragal Cap, Exterior

V2909 (Black)

V1663 (Beige)

CN Height	Length	Handing	Black PN	*Beige PN
6-8 OXO	77 17/32" (1969)	RH	16000511	15000511
		LH	16000510	15000510
6-10 OXO	79 17/32" (2020)	RH	16000611	15000611
		LH	16000610	15000610
8-0 OXO	93 17/32" (2375)	RH	16000081	15000081
		LH	16000080	15000080

NOTE: \*DISC (LA) used prior to 06/27/2022

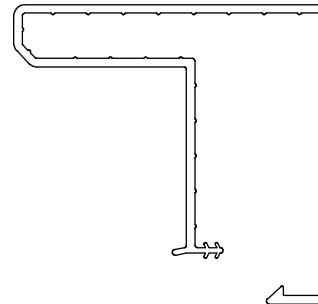


## Astragal Cap, Interior

V1667 (Stone White)

V2910 (Bronze or Ebony, Gunmetal)

CN Height	Length	Handing	Color and Part Number			
			Stone White	Bronze	Ebony	Gunmetal
6-8 OXO	77 7/8" (1979)	RH	15002510	15006510	15004510	15009511
		LH	15001510	15005510	15003510	15009510
6-10 OXO	79 7/8" (2020)	RH	15002610	15006610	15004610	15009611
		LH	15001610	15005610	15003610	15009610
8-0 OXO	93 7/8" (2384)	RH	15000280	15000680	15000480	15009480
		LH	15000180	15000580	15000380	15009380



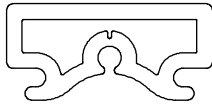
## Panel Extension Block Kit

V2228

### Includes:

1 - #8 x 1" Phillips pan head screws (11800820)

CN Width	Length	Color	PN
Used on: 8080, 80610, 8068 XO/OX 9080 OXO (RH and LH) 9080 OOX/XOO	28" (711)	Natural	02100028



## Stationary Panel Spline Kit

V1649

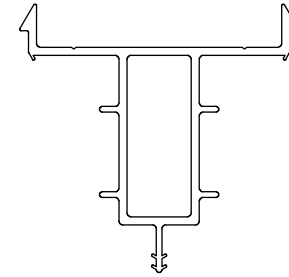
### Includes:

1 - Stationary panel bracket

1 - Backer

16 to 20 - #8 x 5/8" Phillips pan head screws (11800505)

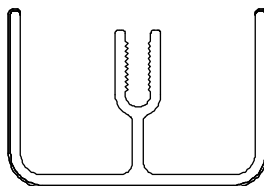
CN Height	Length	Beige PN
6-8 XOO/OOX	77 7/8" (1978)	11801068
6-10 XOO/OOX	79 7/8" (2029)	11800361
8-0 XOO/OOX	93 7/8" (2385)	11800380



## Spine Cap, Interior

V1633

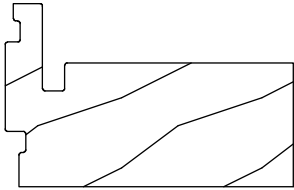
CN Height	Length	Color and Part Number			
		Stone White	Bronze	Ebony	Gunmetal
6-8 XOO/OOX	77 3/4" (1975)	16901510	16903510	16904510	16994510
6-10 XOO/OOX	79 3/4" (2026)	16901610	16903610	16904610	16991610
8-0 XOO/OOX	93 3/4" (2381)	16900180	16900380	16900480	16990480



## Astragal Core

W9782

CN Height	Length	Handing	PN
6-8 OXO	77 7/8" (1978)	RH	31505511
		LH	31505510
6-10 OXO	79 7/8" (2029)	RH	31505611
		LH	31505610
8-0 OXO	93 7/8" (2385)	RH	31505081
		LH	31505080





## Head Jamb/Jamb Weather Strip

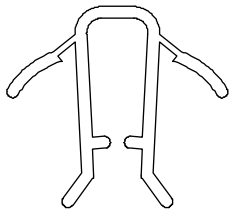
V2912 (Black)

V1636 (Beige)

Head Jamb			
CN Width	Length	Black PN	*Beige PN
5-0	56 17/32" (1436)	18510050	18210050
5-10	67 31/32" (1726)	18510510	18210510
6-0	68 17/32" (1741)	18510060	18210060
8-0	92 17/32" (2350)	18510080	NA
9-0	104 17/32" (2655)	18510090	18210090

Jamb			
CN Height	Length	Black PN	*Beige PN
6-8	78 3/32" (1984)	18410068	18210068
6-10	80 3/32" (2034)	18410610	18210610
8-0	94 3/32" (2390)	18410080	18210080

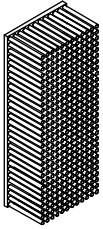
NOTE: \*DISC (LA) used prior to 06/27/2022



## Dust Block, Leveling Block End Cap

Color	PN
Gray	10600249
*Beige	10600250

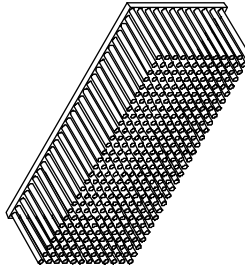
\*NOTE: Used prior to 06/27/2022



## Stationary Panel Dust Block

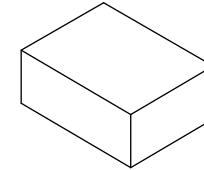
Color	PN
Gray	15600010
*Beige	15600011

\*NOTE: Used prior to 06/27/2022



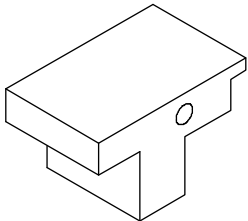
## Panel Drip Plug

PN
10500137



## Astragal Foam Plug

Color	PN
White	10500880
Black	10500889



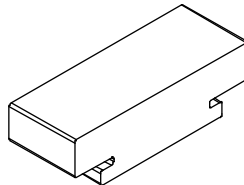
## Stationary Panel to Head Jamb Foam Block

### Usage dates:

September 24, 2018 to present

Color	PN
Gray	10501935
*Beige	10600500

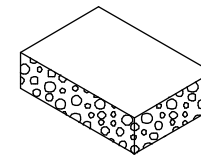
\*NOTE: Used prior to 06/27/2022



## Jamb/Sill Foam Block

Color	PN
Gray	10510139
*Beige	10500136

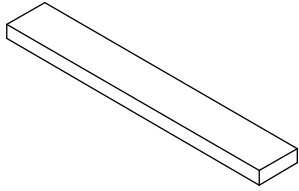
\*NOTE: Used prior to 06/27/2022



## Frame Sealant, Foam, Sill Liner

1/16" x 3/8, Adhesive backed

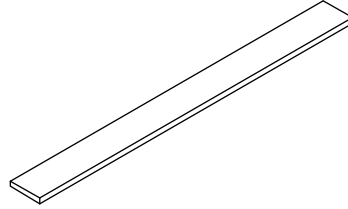
Color	Length	PN
Gray	Specify length, sold by LF	10500142



## Leveling Block Foam Frame Sealant

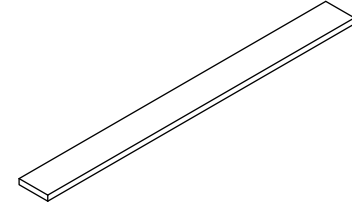
3/32" x 5/8"

PN
11406212



## Foam Frame Sealant

Color	Length	PN
Black	100 ft	10500050



**To order replacement panels, specify:**

1. Call number or special size;
2. operator or stationary;
3. handing;
4. exterior color;
5. panel height and width;
6. lite cut.

Note: Refer to DLO Charts page if needed.

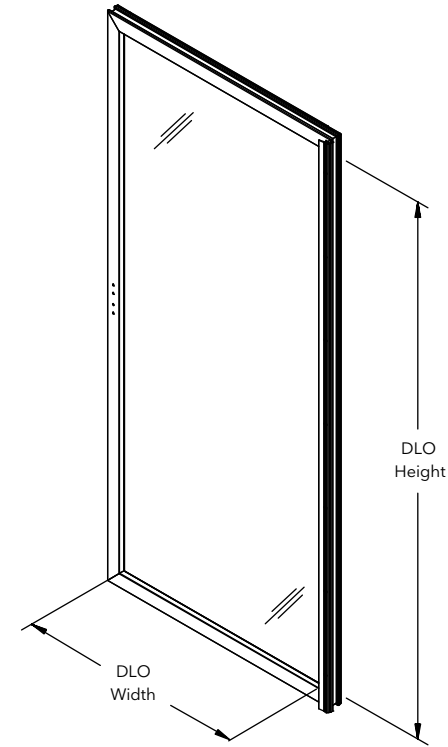
**Screens**

Screens are standard with a color matched aluminum surround. Standard screen mesh is Marvin Bright View™.

Determine the outside measurement of the existing screen using the DLO Charts page.

**To order replacement screens, specify:**

1. Call number or special size (if available);
2. For screens on product manufactured after 1/28/2019: If there is no existing screen from which to obtain the OM of the screen, determine the size of the screen by using the DLO chart information. The daylight opening is the measurement of the visible glass;
3. For screens on product manufactured prior to 1/28/2019: Determine the size of the screen using the calculations provided in the previous section. The daylight opening is the measurement of the visible glass. NOTE: When ordering a replacement screen manufactured prior to 1/28/2019, a new screen track is required and will also need to be ordered.
4. Handing.



**Panel - Exterior View**

## Use these charts to determine sizes for replacement panels and screens

- Daylight Opening (DLO) is a measurement of the visible glass.
- Outside measurement = OM
- Sizes for Essential Sliding Patio Doors manufactured 3/17/2008 to present.

### Determining Panel Size

#### Daylight Opening to OM of Panel

Daylight Width + 4 7/16" = OM Width of Panel

Daylight Height + 4 7/16" = OM Height of Panel

### Determining Screen Size

#### Daylight Opening to OM of Screen

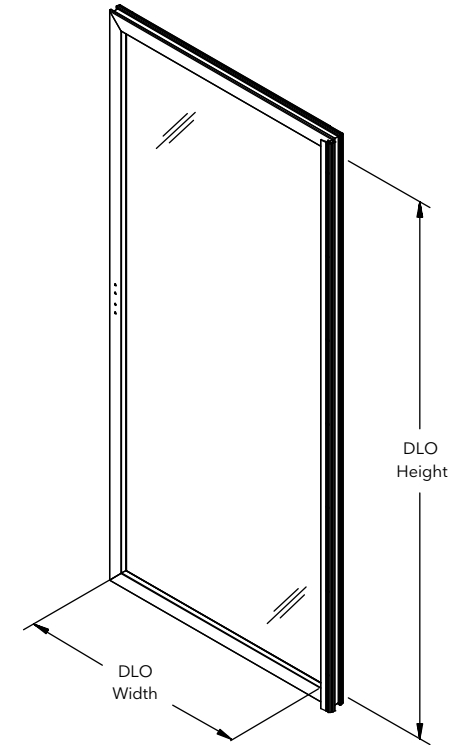
Daylight Width + 4 3/16" = OM Width of Screen

Daylight Height + 4 25/32" = OM Height of Screen

Width					
CN	Frame OM	Panel OM	DLO	Screen OM	Standard Lite Cut
5-0	59 1/2" (1511)	29 13/32" (747)	25" (635)	29 3/16" (741)	3W
5-10	70" (1778)	34 21/32" (880)	30 1/4" (768)	34 7/16" (875)	
6-0	71 1/2" (1816)	35 13/32" (899)	31" (787)	35 3/16" (894)	
9-0	107 1/2" (2731)				
8-0	95 1/2" (2426)	47 13/32" (1204)	43" (1092)	47 3/16" (1199)	4W

Height (units produced 1/28/2019 to 11/07/2022)					
CN	Frame OM	Panel OM	DLO	Screen OM	Standard Lite Cut
6-8	79 1/2" (2019)	76 29/32" (1953)	72 1/2" (1842)	77 9/32" (1963)	5H
6-10	81 1/2" (2070)	78 29/32" (2004)	74 1/2" (1892)	79 9/32" (2014)	5H
8-0	95 1/2" (2426)	92 29/32" (2360)	88 1/2" (2248)	93 9/32" (2369)	6H

Height (units produced prior to 1/28/2019 and 11/07/2022 to present)					
CN	Frame OM	Panel OM	DLO	Screen OM	Standard Lite Cut
6-8	79 1/2" (2019)	76 29/32" (1953)	72 1/2" (1842)	77 3/4" (1975)	5H
6-10	81 1/2" (2070)	78 29/32" (2004)	74 1/2" (1892)	79 3/4" (2026)	5H
8-0	95 1/2" (2426)	92 29/32" (2360)	88 1/2" (2248)	93 3/4" (2381)	6H



Panel - Exterior View

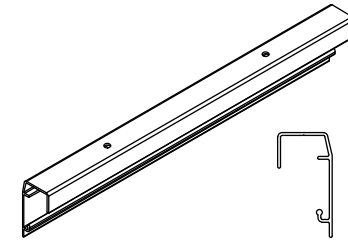
# Screen Track, Head Jamb

A1237

## Usage Dates:

3/2008 to 1/27/2019 and 11/07/2022 to present

CN Width	Length	Color and Part Number						
		Stone White	Pebble	Bronze	Cashmere	Ebony	Gunmetal	*Evergreen
5-0	57 29/32" (1471)	15901050	15902050	15903050	15905050	15906050	15983051	15904050
5-10	68 13/32" (1737)	15901510	15902510	15903510	15905510	15906510	15983510	15904510
6-0	69 29/32" (1775)	15901060	15902060	15903060	15905060	15906060	15983061	15904060
8-0	93 29/32" (2385)	15901080	15902080	15903080	15905080	15906180	15983088	NA
9-0	105 29/32" (2690)	15901105	15902105	15903105	15905105	15906105	15983105	15904105



Suggested Fasteners
6 - #8 x 5/8" Phillips, self-tapping, undercut, truss head screws
PN
11800862

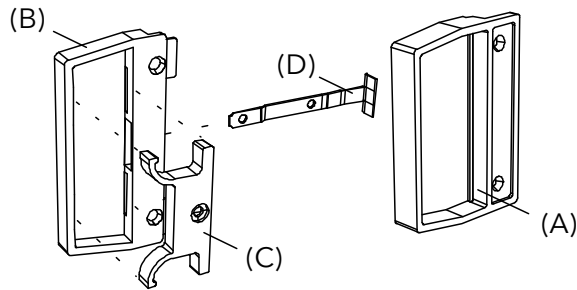
NOTE: \*DISC (LA) used prior to 10/29/2022

## Screen Handle Assembly

### Includes:

- 1 - Exterior handle - a
- 1 - Interior handle - b
- 1 - Slide - c
- 1 - Latch - d
- 3 - Screws
- 1 - Rivet

Color	PN
Black	10150028

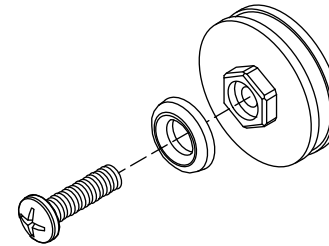


## Screen Roller Assembly

### Includes:

- 2 - Rollers
- 2 - Machine screws
- 2 - Grommet washers

PN
11869525

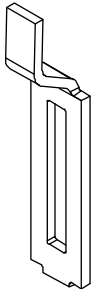


## Screen Door Strike Kit

### Includes:

- 1 - #8 x 5/8" Phillips pan head screw

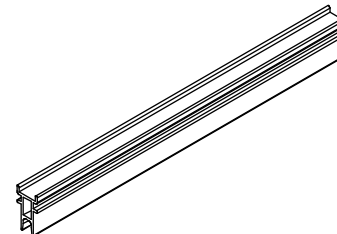
PN
11897165



## Bottom Rail Guide Bar

V552

Length	Color	PN
74" (1880)	Black	15660574



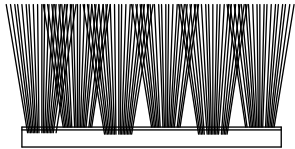
## Screen Door Meeting Stile Dust Block

### Usage Dates:

1/28/2019 to present

17/32" x 7/8" x 1/2", adhesive backed

Color	PN
Gray	10500161



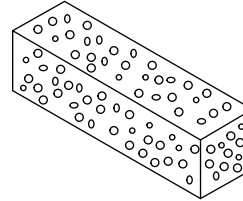
## Screen Bumper

### Usage Dates:

1/28/2019 to present

3/4" x 3/4" x 1 3/8"

Color	PN
White	02540675



## Screen Roller Track Dust Block

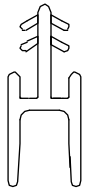
7/8" x 7/8" x 3/16"

NOTE: Adhesive backed, located behind the screen roller bar

Color	PN
Gray	10500143



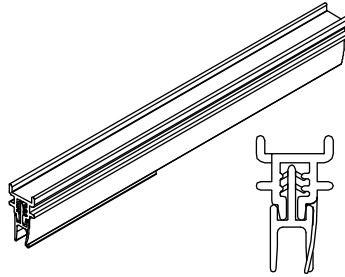




**Screen Roller Guide, V2241**

Used: 7/25/2012 to 9/17/2018

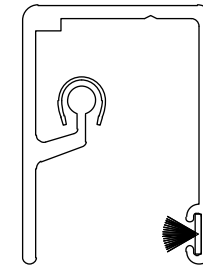
No longer available, replace with V552



**Screen Roller Guide Assembly**

Used: 7/25/2012 to 1/28/2019

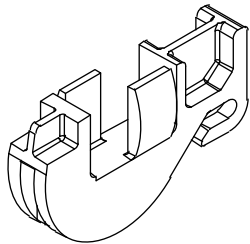
No longer available, replace with V552



**Screen Track, Head Jamb, A3456**

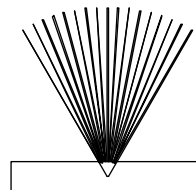
Used: 1/28/2019 to 11/07/2022

No longer available, replace with A1237



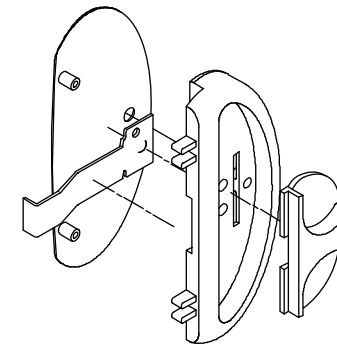
**Screen Guide, Half Moon, Bottom Rail**

Used: 1/28/2019 to 11/07/2022



**Screen Track Weather Strip**

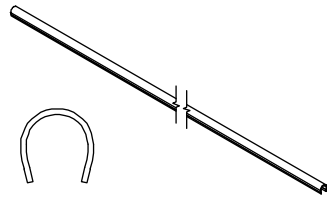
Used: 1/28/2019 to 11/07/2022



**Screen Handle Assembly**

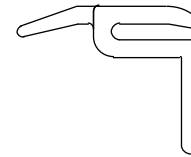
Used: 1/28/2019 to 11/07/2022

No longer available, replace with current part



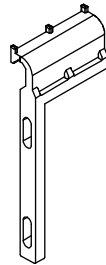
**Stainless Steel Cap, Track**

Used: 1/28/2019 to 11/07/2022



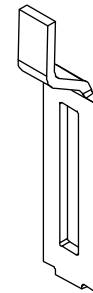
**Screen Panel, Bottom Rail  
Expander Kit, V2965**

Used: 1/28/2019 to 11/07/2022



**Screen Hanger, Guide**

Used: 1/28/2019 to 11/07/2022



**Door Strike**

Used: 1/28/2019 to 11/07/2022

No longer available, replace with current part