

DOORS SCREENS

Table of Contents

	PAGE
Sliding Screen Sizing	
Sliding Screen Sizing – Ultimate and Ultimate Wood Inswing French Doors	2
Sliding Screen Sizing – Discontinued Inswing French Doors	3
Sliding Screen Sizing – Ultimate and Ultimate Wood Sliding French Doors	4
Sliding Screen Sizing – Discontinued Sliding French Doors	5
Sliding Screen Sizing – Sliding Patio Doors	6
Sliding Screen Parts	7
Screen Roller Assembly – Ultimate Sliding Screen	10
A777 Screen Track – Ultimate Sliding Screen	13
A777 Screen Track Filler – Ultimate Sliding Screen	16
Swinging Screen Sizing	
Swinging Screen Sizing – Inswing French Doors Swinging Screen Sizing	17
Swinging Screen Sizing – Discontinued Inswing French Doors	18
Ultimate Swinging Screen Hardware Location ID	20
Ultimate Swinging Screen Hardware	21
Standard Swinging Screen Hardware Location ID	22
Standard Swinging Screen Hardware	23
Standard Swinging Screen – Sill Sweep and Cover	24
Standard Swinging Screen – Astragal	27
Standard Swinging Screen – Astragal – Pre-2011	28
Standard Swinging Screen Parts	30
Standard Swinging Screen Parts – Pre-2011 and Arch Top Doors	31
Standard Swinging Screen – Z-Bar Kits – Pre-2011	32
Standard Swinging Screen – Z-Bar Kits – Pre-2002	35
Discontinued Screen Parts – Limited Availability (LA)	36
Discontinued Screen Parts – No Availability (NA)	38
Miscellaneous Discontinued Door Screens	
Terrace Door Screen Sizing	39
Ultimate Trimline Patio Door DISC LA PRE 2003	40
Retro Patio Door Sizing	41
Discontinued Screen Parts – Terrace Doors	42
Discontinued Screen Parts – Ultimate Trimline Patio Door DISC LA PRE 2003	44

ORDERING REPLACEMENT SLIDING SCREENS FOR DOORS

Ultimate Sliding screens are available with aluminum surround and charcoal colored fiberglass 18 x 16 screen mesh. Aluminum mesh is available as an option in black, charcoal, bright aluminum or bright bronze.

Standard Sliding Screens are available with fiberglass mesh and standard sizes only. Available colors are Stone White, Bahama Brown, Bronze, Pebble Gray, and Evergreen.

To determine the outside measurement of the existing screen, find the sizes that correspond to the width and height indicated on the following product charts.

When ordering replacement screen specify:

1. size; – If there is no existing screen from which to obtain the OM of the screen, determine the size of the screen by using measurement conversion chart below. The daylight opening is the measurement of the visible glass.
2. with roller bar assembly or screen panel only (ultimate sliding screen)
3. color;
4. mesh type (if other than standard);
5. handing.

Ultimate and Ultimate Wood Inswing French Door (02/28/2011 to present)					
Daylight Opening to OM of Sliding Screen					
Daylight Width + 10 7/32" = OM Width of Screen					
Daylight Height + 13 7/8" = OM Height of Standard Screen					
Daylight Height + 12 5/8" = OM Height of Ultimate Screen					
Standard / Ultimate Screen Width		Standard Screen Height		Ultimate Screen Height	
Size	OM-Width	Size	OM-Height	Size	OM-Height
CN 50R	29"	CN 66R	77 1/2"	CN 66R	76 1/4"
CN 60R	35"	CN 68	80"	CN 68	78 3/4"
CN 40	23 13/16"	CN 70	84"	CN 70	82 3/4"
CN 50	29 13/16"	CN 80	93 1/2"	CN 80	92 1/4"
CN 54	31 13/16"			CN 90	104 1/4"
CN 60	35 13/16"				
CN 70	41 13/16"				

NOTE: Standard screen available with fiberglass mesh and in standard sizes only. Available colors are Stone White, Bahama Brown, Bronze, Pebble Gray and Evergreen.

**Ultimate and Ultimate Wood Inswing French Door DISC LA PRE 2/28/11
 (1993 to February 28, 2011)**

Inswing French Door (1998 – 2005)

Daylight Opening to OM of Sliding Screen

Daylight Width + 10 7/32" = OM Width of Screen
 Daylight Height + 12 15/16" = OM Height of Standard Screen

Sliding Screen Width		Sliding Screen Height	
Size	OM-Width	Size	OM-Height
CN 50 (6-5 ht.)	28 5/16"	CN 65	75 13/16"
CN 60 (6-5 ht.)	34 5/16"	CN 66	77 13/16"
CN 40 (6-6 ht.)	29"	CN 68	80 5/16"
CN 50 (6-6 ht.)	35"	CN 70	84 5/16"
CN 40 (6-8, 7-0, 8-0 ht.)	23 13/16"	CN 80*	93 29/32"
CN 50 (6-8, 7-0, 8-0 ht.)	29 13/16"		
CN 54 (6-8, 7-0, 8-0 ht.)	31 13/16"		
CN 60 (6-8, 7-0, 8-0 ht.)	35 13/16"		
CN 70 (6-8, 7-0, 8-0 ht.)	41 13/16"		

NOTE: On April 1, 1993 rollers, guide bars and screen width was reduced 3/8". Replacement Screens (for units manufactured prior to April 1993) will be sent with a new roller bar for compatibility.

* 8/0 Height change March 4, 2002. Must order by OM height, not CN if pre 3/04/2002.

**Ultimate and Ultimate Wood Sliding French Door
(March 2002 to present)**

Daylight Opening to OM of Sliding Screen

Daylight Width + 8 1/16" = OM Width of Screen
Daylight Height + 14" = OM Height of Standard Screen
Daylight Height + 12 15/16" = OM Height of Ultimate Screen

Standard / Ultimate Screen Width		Standard Screen Height		Ultimate Screen Height	
Size	OM-Width	Size	OM-Height	Size	OM-Height
CN 50 (6-5 ht.)	28 5/16"	CN 65	76 7/8"	CN 65	75 13/16"
CN 60 (6-5 ht.)	34 5/16"	CN 66R	77 13/16"	CN 66R	76 9/16"
CN 80 (6-5 ht.)	46 5/16"	CN 68	80 5/16"	CN 68	79 1/16"
CN 50R	29"	CN 70	84 5/16"	CN 70	83 1/16"
CN 60R	35"	CN 80	93 13/16"	CN 80	92 9/16"
CN 80R	47"			CN 90	104 9/16"
CN 50	29 13/16"				
CN 60	35 13/16"				
CN 66*	38"				
CN 80	47 13/16"				

*Ultimate screen for USFD 6668 only

NOTE: Standard screen available on 2-3 Panels only and standard sizes. Available colors are Stone White, Bahama Brown, Bronze, Pebble Gray and Evergreen.

Ultimate and Ultimate Wood Sliding French Door DISC LA PRE 5/6/02 (April 1993 to March 2002)			
Daylight Opening to OM of Sliding Screen – Ultimate Wood Doors			
Daylight Width + 8 1/16" = OM Width of Screen Daylight Height + 12 13/16" = OM Height of Screen			
Daylight Opening to OM of Sliding Screen – Ultimate Doors			
Daylight Width + 8 1/16" = OM Width of Screen Daylight Height + 12 15/16" = OM Height of Screen			
Standard / Ultimate Screen Width		Standard Screen Height	
Size	OM-Width	Size	OM-Height
CN 50 (6-5 ht.)	28 5/16"	CN 65	75 13/16"
CN 60 (6-5 ht.)	34 5/16"		
CN 80 (6-5 ht.)	46 5/16"		
CN 50 (6-8, 8-0 ht.)	29 13/16"	CN 68	79 1/16"
CN 60 (6-8, 8-0 ht.)	35 13/16"	CN 80	95 1/16"
CN 80 (6-8, 8-0 ht.)	47 13/16"		

**Ultimate and Ultimate Wood Sliding Patio Door
 (October 2003 – present)**

Daylight Opening to OM of Screen – Standard Screen

Daylight Width + 5 3/8" = OM Width of Screen

Daylight Height + 7 1/8" = OM Height of Screen

Daylight Opening to OM of Screen – Ultimate Screen

Daylight Width + 5 3/8" = OM Width of Screen

Daylight Height + 6 1/16" = OM Height of Screen

Standard and Ultimate Screen Width			Standard Screen Height	
SIZE		OM-WIDTH	SIZE	OM-HEIGHT
CN 50	(6-5 ht)	28 5/16"	CN 65	76 7/8"
CN 60	(6-5 ht)	34 5/16"	CN 66R	77 13/16"
CN 80	(6-5 ht)	46 5/16"	CN 68	80 5/16"
			CN 80	93 13/16"
CN 50R		29"	Ultimate Screen Height	
CN 60R		35"	SIZE	OM-HEIGHT
CN 80R		47"	CN 65	75 13/16"
			CN 66R	76 9/16"
CN 50		29 13/16"	CN 68	79 1/16"
CN 60		35 13/16"	CN 80	92 9/16"
CN 66*		38"	CN 90	104 9/16"
CN 80		47 13/16"		

*Ultimate screen for USPD 6668 only

NOTE: Standard sliding screen available with fiberglass mesh and in standard sizes only. Available colors are Stone White, Bahama Brown, Bronze, Pebble Gray and Evergreen.

NOTE: Ultimate Sliding screens for 4-panel configurations (OXXO) will include screen astragal on the inactive panel.

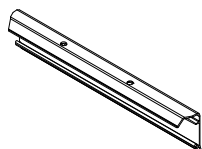
ORDERING REPLACEMENT SCREEN PARTS FOR STANDARD AND ULTIMATE SLIDING SCREEN

When ordering replacement parts specify:

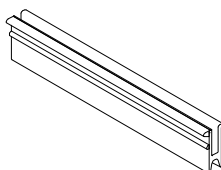
1. profile number;
2. rough opening;
3. length;
4. handing;
5. finish/color.

Standard Sliding Screen	Ultimate and Ultimate Wood
Standard Screen Track Filler	A1070

Ultimate Sliding Screen	Ultimate and Ultimate Wood
Ultimate Screen Guide Bar – Black	V805
Ultimate Screen Astragal	A645
Ultimate Screen Track* 2 wide unit, 1 track and 1 mounting bar 3-wide unit, 1 track, 1 mounting bar and 1 filler (filler is handed) 4-wide unit, 2 tracks and 2 mounting bars	A777



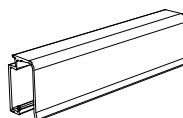
A1070



V805



A645



A777
See A777 Screen charts
for colors and sizes

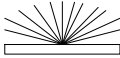
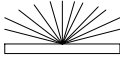


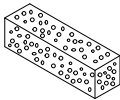

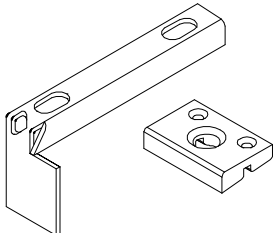

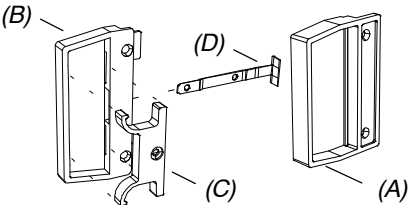
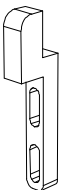
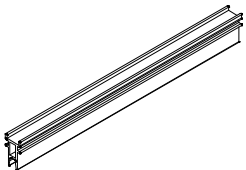
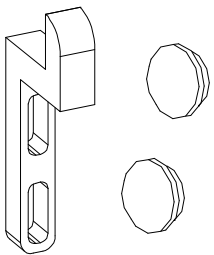
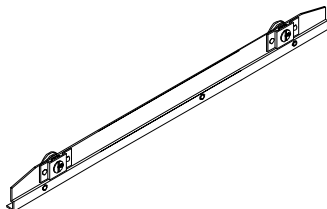
ILLUSTRATION NOT TO SCALE	DESCRIPTION	OPER./COLOR	PART NO.
	Pile Weather Strip, Screen Astragal 3/16" x 5/32" Specify Length	Gray	15607535
	Pile Weather Strip, Screen Frame 3/16" x 5/8" Adhesive backed	Gray	15607571
	Pile Weather Strip, Jamb or Panel Adhesive backed 1 3/8" x 3/8" x 1/2"	Gray	15600010
	Pile Block, Screen Roller Bar 1/2" x 3/8" x 5/8" Adhesive backed	Gray	No longer available, replace with 15600010
	Foam, Screen Bumper 3/4" x 3/4" x 2 3/4"	White	02540665
	Leaf Spring, Guide Bar Ultimate and standard screens		10500238
	Screen Stop and Sill Strike, Pkg. OXXO configurations only <i>Includes:</i> 1 - Screen stop 1 - Sill strike 2 - #4x1/2" panhead screws (sill strike) 1 - #6x1" panhead screws (screen stop) <i>NOTE: Aluminum exterior door screen stop needs one (1) #7 x 1/2" self tapping metal screw #11800755 (not supplied with package.)</i>	Beige Bronze	05700030 05700029
	Ultimate Screen Handle (Interior and Exterior)	Black	05570522
	Standard Screen Handle Assembly <i>Includes:</i> 1 - Exterior handle - black (A) 1 - Interior handle - black (B) 1 - Slide (C) 1 - Latch (D) 1 - Rivets 4 - Screws		10830202
	Strike - Standard Screen <i>Includes:</i> 1 - Strike 2 - #4x3/4" Phillips round head wood screws		05570438

ILLUSTRATION <i>NOT TO SCALE</i>	DESCRIPTION	PART NO.
	Standard Screen Guide Bar V552 60"	15980760

<p>Ultimate Sliding Screen Hardware Package Includes: 1 – strike, 2 – 5/8" color-matched snap in plugs, 2 – #4 x 3/4" Phillips pan head screws 1 – instruction sheet</p> 	Color	Part No.
	Stone White	18900342
	Bronze	18900330
	Pebble	18900320
	Bahama Brown	18900310
	Evergreen	18900340
	Wineberry	18900344
	Ebony	18900346
	Cashmere	11125065
	Coconut Cream	11126052
	Cadet Gray	11126382
	Cascade Blue	11126711
	Hampton Sage	11127040
	Sierra White	11127369
	Bright Silver	11128081
	Copper	11128820
	Clay	18900352
Gunmetal	18900350	
Liberty Bronze	18900349	
Suede	18900351	

SCREEN ROLLER ASSEMBLY – ULTIMATE SLIDING SCREEN

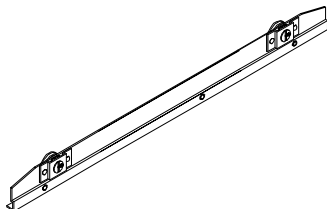


NOTE: Attaches to screen with #8x1/2" Phillips panhead machine screws. Use existing screws or contact your Marvin representative to order replacement color matched screws.

	CN 40	CN 50R66R	CN 50	CN 54	CN 60R66R
	23 13/16"	29"	29 13/16"	31 13/16"	35"
Stone White	11375840	11369405	11375850	11375854	11369505
Bronze	11370740	11369403	11370750	11370754	11369503
Pebble	11370540	11369402	11370550	11370554	11369502
Bahama Brown	11370340	11369401	11370350	11370354	11369501
Evergreen	11369940	11369404	11369950	11369954	11369504
Wineberry	11376240	11369417	11376250	11376254	11369517
Ebony	11385840	11369418	11385850	11385854	11369518
Cashmere	11125067	11369406	11125069	11125070	11369506
Coconut Cream	11126054	11369409	11126056	11126057	11369509
Cadet Gray	11126384	11369410	11126386	11126387	11369510
Cascade Blue	11126713	11369411	11126715	11126716	11369511
Hampton Sage	11127042	11369412	11127044	11127045	11369512
Sierra White	11127371	11369413	11127373	11127374	11369513
Bright Silver	11128083	11369419	11128085	11128086	11369519
Copper	11128822	11369420	11128824	11128825	11369520
Clay	18873680	18873688	18873696	18873704	18873712
Gunmetal	18873676	18873684	18873692	18873700	18873708
Liberty Bronze	18873674	18873682	18873690	18873698	18873706
Suede	18873678	18873686	18873694	18873702	18873710

NOTE: When ordering a screen roller assembly for a 66 height door please note that this is a retro fit door. Example: if ordering a roller assembly for a 6066 you would need to order the 60R assembly.

SCREEN ROLLER ASSEMBLY – ULTIMATE SLIDING SCREEN



NOTE: Attaches to screen with #8x1/2" Phillips panhead machine screws. Use existing screws or contact your Marvin representative to order replacement color matched screws.

	CN 60	CN 66	CN 70	CN 80R66R	CN 80
	35 13/16"	38"	41 13/16"	47"	47 13/16"
Stone White	11375860	11375866	11375870	11369605	11375880
Bronze	11370760	11370766	11370770	11369603	11370780
Pebble	11370560	11370566	11370570	11369602	11370580
Bahama Brown	11370360	11370366	11370370	11369601	11370380
Evergreen	11369960	11369966	11369970	11369604	11369980
Wineberry	11376260	11371409	11376270	11369617	11376280
Ebony	11385860	11371410	11385870	11369618	11385880
Cashmere	11125072	11371400	11125073	11369606	11125075
Coconut Cream	11126059	11371403	11126060	11369609	11126062
Cadet Gray	11126389	11371404	11126390	11369610	11126392
Cascade Blue	11126718	11371405	11126719	11369611	11126721
Hampton Sage	11127047	11371406	11127048	11369612	11127050
Sierra White	11127376	11371407	11127377	11369613	11127379
Bright Silver	11128088	11371413	11128089	11369619	11128091
Copper	11128827	11371414	11128828	11369620	11128830
Clay	18873720	18873728	18873736	18873744	18873752
Gunmetal	18873716	18873724	18873732	18873740	18873748
Liberty Bronze	18873714	18873722	18873730	18873738	18873746
Suede	18873718	18873726	18873734	18873742	18873750

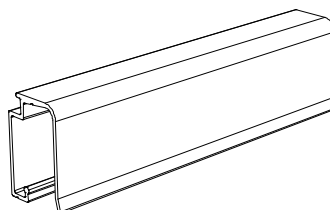
NOTE: When ordering a screen roller assembly for a 66 height door please note that this is a retro fit door. Example: if ordering a roller assembly for a 6066 you would need to order the 60R assembly.

SCREEN ROLLER ASSEMBLY – ULTIMATE SLIDING SCREEN

	50R	60R	80R
	28 5/16"	34 5/16"	46 5/16"
Stone White	11375950	11375960	11375980
Bronze	11370650	11370660	11370680
Pebble	11370450	11370460	11370480
Bahama Brown	11370250	11370260	11370280
Evergreen	11369850	11369860	11369880
Wineberry	11376350	11376360	11376380
Ebony	11385950	11385960	11385980
Cashmere	11125068	11125071	11125074
Coconut Cream	11126055	11126058	11126061
Cadet Gray	11126385	11126388	11126391
Cascade Blue	11126714	11126717	11126720
Hampton Sage	11127043	11127046	11127049
Sierra White	11127372	11127375	11127378

A777 SCREEN TRACK – ULTIMATE SLIDING SCREEN

Replacement part numbers for Inswing French Door and Sliding French Door sliding screen tracks (A777). Use the chart below to verify the size needed. After the size is determined, reference the color charts on the following pages for the correct part number.



Inswing French Door Call No	Sliding French Door and/or Sliding Patio Door Call No	Finish Overall	
		Width	Height
Retro 5-0	Retro 5-0	2W	56 7/32" (1428)
Retro 6-0	Retro 6-0	2W	68 7/32" (1733)
	Retro 8-0	2W	92 7/32" (2342)
Retro 9-0		3W	67 25/32" (1722)

50R66R	50R66R	2W	57 19/32" (1463)
60R66R	60R66R	2W	69 19/32" (1768)
80R66R	80R66R	2W	93 19/32" (2377)
90R66R		3W	69 5/32" (1757)

4-0		2W	47 7/32" (1199)
5-0	5-0	2W	59 7/32" (1504)
5-4		2W	63 7/32" (1606)
6-0	6-0	2W	71 7/32" (1809)
	6-6	2W	75 19/32" (1920)
7-0		2W	83 7/32" (2114)
	8-0	2W	95 7/32" (2419)

6-0		3W	46 25/32" (1188)
7-6		3W	58 25/32" (1493)
	7-6	3W	58 15/16" (1497)
8-0		3W	62 25/32" (1595)
9-0		3W	70 25/32" (1798)
	9-0	3W	70 15/16" (1802)
10-6		3W	82 25/32" (2103)
	12-0	3W	94 15/16" (2411)

8-0		4W	46 25/32" (1188)
10-0	10-0	4W	58 25/32" (1493)
10-8		4W	62 25/32" (1595)
12-0	12-0	4W	70 25/32" (1798)
14-0		4W	82 25/32" (2103)
	16-0	4W	94 25/32" (2407)

A777 SCREEN TRACK – ULTIMATE SLIDING SCREEN

	46 25/32"	47 7/32"	56 7/32"	57 19/32"	58 25/32"	58 15/16"	59 7/32"	62 25/32"
Stone White	11374160	11374040	11374250	11362605	11374176	11396000	11374050	11374180
Bronze	11364065	11364040	11364150	11362603	11364076	11396005	11364050	11364080
Pebble	11363865	11363840	11363950	11362602	11363876	11396010	11363850	11363880
Bahama Brown	11363665	11363640	11363750	11362601	11363676	11396015	11363650	11363680
Evergreen	11364965	11364940	11365050	11362604	11364976	11396020	11364950	11364980
Wineberry	11374760	11374640	11374850	11362617	11374776	11396025	11374650	11374780
Ebony	11384160	11384040	11384250	11362618	11384176	11396030	11384050	11384180
Cashmere	11125254	11125255	11125256	11362606	11125257	11396035	11125258	11125259
Coconut Cream	11126241	11126242	11126243	11362609	11126244	11396040	11126245	11126246
Cadet Gray	11126571	11126572	11126573	11362610	11126574	11396045	11126575	11126576
Cascade Blue	11126900	11126901	11126902	11362611	11126903	11396050	11126904	11126905
Hampton Sage	11127229	11127230	11127231	11362612	11127232	11396055	11127233	11127234
Sierra White	11127558	11127559	11127560	11362613	11127561	11396060	11127562	11127563
Bright Silver	11128690	11128691	NA	11362619	11128693	11396065	11128694	11128695
Copper	11128838	11128839	NA	11362620	11128841	11396070	11128842	11128843
Clay	18873784	18873792	NA	18873800	18873808	11396075	18873816	18873824
Gunmetal	18873780	18873788	NA	18873796	18873804	11396080	18873812	18873820
Liberty Bronze	18873778	18873786	NA	18873794	18873802	11396085	18873810	18873818
Suede	18873782	18873790	NA	18873798	18873806	11396090	18873814	18873822

	63 7/32"	67 25/32"	68 7/32"	69 5/32"	69 19/32"	70 25/32"	70 15/16"	71 7/32"
Stone White	11374054	11374290	11374260	11362905	11362705	11374190	11396100	11374060
Bronze	11364054	11364190	11364160	11362903	11362703	11364090	11396105	11364060
Pebble	11363854	11363990	11363960	11362902	11362702	11363890	11396110	11363860
Bahama Brown	11363654	11363790	11363760	11362901	11362701	11363690	11396115	11363660
Evergreen	11364954	11365090	11365060	11362904	11362704	11364990	11396120	11364960
Wineberry	11374654	11374890	11374860	11362917	11362717	11374790	11396125	11374660
Ebony	11384054	11384290	11384260	11362918	11362718	11384190	11396130	11384060
Cashmere	11125260	11125261	11125262	11362906	11362706	11125263	11396135	11125264
Coconut Cream	11126247	11126248	11126249	11362909	11362709	11126250	11396140	11126251
Cadet Gray	11126577	11126578	11126579	11362910	11362710	11126580	11396145	11126581
Cascade Blue	11126906	11126907	11126908	11362911	11362711	11126909	11396150	11126910
Hampton Sage	11127235	11127236	11127237	11362912	11362712	11127238	11396155	11127239
Sierra White	11127564	11127565	11127566	11362913	11362713	11127567	11396160	11127568
Bright Silver	11128696	NA	NA	11362919	11362719	11128699	11396165	11128700
Copper	11128844	NA	NA	11362920	11362720	11128847	11396170	11128848
Clay	18873832	NA	NA	18873840	18873848	18873856	11396175	18873864
Gunmetal	18873828	NA	NA	18873836	18873844	18873852	11396180	18873860
Liberty Bronze	18873826	NA	NA	18873834	18873842	18873850	11396185	18873858
Suede	18873830	NA	NA	18873838	18873846	18873854	11396190	18873862

A777 SCREEN TRACK – ULTIMATE SLIDING SCREEN

	75 19/32"	82 25/32"	83 7/32"	92 7/32"	93 19/32"	94 25/32"	94 15/16"	95 7/32"
Stone White	11374066	11374192	11374070	11374280	11362805	11374196	11396200	11374080
Bronze	11364066	11364094	11364070	11362180	11362803	11364096	11396205	11362080
Pebble	11363866	11363894	11363870	11361980	11362802	11363896	11396210	11361880
Bahama Brown	11363666	11363694	11363670	11361780	11362801	11363696	11396215	11361680
Evergreen	11364966	11364994	11364970	11362580	11362804	11364996	11396220	11362480
Wineberry	11366009	11374792	11364670	11374880	11362817	11374596	11396225	11374680
Ebony	11366010	11384192	11384070	11384280	11362818	11374496	11396230	11384080
Cashmere	11366000	11125265	11125266	11125267	11362806	11125269	11396235	11125268
Coconut Cream	11366003	11126252	11126253	11126254	11362809	11126256	11396240	11126255
Cadet Gray	11366004	11126582	11126583	11126584	11362810	11126586	11396245	11126585
Cascade Blue	11366005	11126911	11126912	11126913	11362811	11126915	11396250	11126914
Hampton Sage	11366006	11127240	11127241	11127242	11362812	11127244	11396255	11127243
Sierra White	11366007	11127569	11127570	11127571	11362813	11127573	11396260	11127572
Bright Silver	11366013	11128701	11128702	NA	11362819	11128705	11396265	11128704
Copper	11366014	11128849	11128850	NA	11362820	11128853	11396270	11128852
Clay	18874000	18873872	18873880	NA	18873888	18874016	11396275	18873896
Gunmetal	18873996	18873868	18873876	NA	18873884	18874012	11396280	18873892
Liberty Bronze	18873994	18873866	18873874	NA	18873882	18874010	11396285	18873890
Suede	18873998	18873870	18873878	NA	18873886	18874014	11396290	18873894

A777 SCREEN TRACK FILLER – ULTIMATE SLIDING SCREEN

If ordering a screen track for a 3-wide door, a screen track filler is also required. See below for part numbers.

	Sliding French Door		
	9066	9/0	12/0
	34 13/16"	39 5/16"	51 5/16"
Stone White	11124905	11374099	11374102
Bronze	11124903	11374089	11374094
Pebble	11124902	11374088	11374093
Bahama Brown	11124901	11374087	11374092
Evergreen	11124904	11374090	11374095
Wineberry	11124917	11374100	11374103
Ebony	11124918	11374107	11374109
Cashmere	11124906	11125004	11125005
Coconut Cream	11124909	11125991	11125992
Cadet Gray	11124910	11126321	11126322
Cascade Blue	11124911	11126650	11126651
Hampton Sage	11124912	11126979	11126980
Sierra White	11124913	11127308	11127309
Bright Silver	11124919	11128020	11128021
Copper	11124920	11128769	11128770
Clay	18873904	18873912	18873920
Gunmetal	18873900	18873908	18873916
Liberty Bronze	18873898	18873906	18873914
Suede	18873902	18873910	18873918

ORDERING REPLACEMENT SWINGING SCREENS

Swinging screens are available with aluminum surround and charcoal colored fiberglass 18 x 16 screen mesh. Aluminum mesh is available as an option. Surrounds are available in bronze, white, brown, pebble gray and evergreen.

When ordering replacement screen specify:

1. size; – measure the existing screen for outside measurement (OM) of the screen or use the following conversion charts. The daylight opening is the measurement of the visible glass.
2. color
3. mesh type (if other than standard);
4. handing (active/inactive; left/right).

Ultimate and Wood Ultimate Inswing French Door (02/28/2011 to present)			
Daylight Opening to OM of Swinging Screen			
Standard Screen			
Daylight Width + 8 23/32" = OM Width of Screen			
Daylight Height + 13 1/16" = OM Height of Screen			
Ultimate Screen (Panel)			
Daylight Width+ 8 1/2" = OM Width of Screen Panel			
Daylight Height + 12 15/16" = OM Height of Screen Panel			
Ultimate Screen (Insert)			
Daylight Width+ 5 5/8" = OM Width of Screen Insert			
Daylight Height + 10 1/16" = OM Height of Screen Insert			
Standard Screen Width		Standard Screen Height	
CN Width	OM-Width	CN Height	OM-Height
26R/ 50R	27 1/2"	66R	76 11/16"
30R/ 60R	33 1/2"	68	79 3/16"
20/40	22 5/16"	70	83 3/16"
26/ 50	28 5/16"	80	92 11/16"
28/ 54	30 5/16"		
30/ 60	34 5/16"		
36/ 70	40 5/16"		
Ultimate Screen Panel Width		Ultimate Screen Panel Height	
CN Width	Panel OM-Width	CN Height	Panel OM-Height
26R/ 50R	27 3/8"	66R	76 9/16"
30R/ 60R	33 3/8"	68	79 1/16"
20/40	22 3/16"	70	83 1/16"
26/ 50	28 3/16"	80	92 9/16"
28/ 54	30 3/16"	90	104 9/16"
30/ 60	34 3/16"		
36/ 70	40 3/16"		
Ultimate Screen Insert Width		Ultimate Screen Insert Height	
CN Width	Insert OM-Width	CN Height	OM-Height
26R/ 50R	24 13/32"	66R	73 11/16"
30R/ 60R	30 13/32"	68	76 3/16"
20/40	19 7/32"	70	80 3/16"
26/ 50	25 7/32"	80	89 11/16"
28/ 54	27 7/32"	90	101 11/16"
30/ 60	31 7/32"		
36/ 70	37 7/32"		

* 8/0 Height change March 4, 2002.

**Ultimate and Ultimate Wood Inswing French Door DISC LA PRE 2/28/11
(1999 – February 28, 2011)**

Inswing French Door (1999 – 2005)

<p>Daylight Opening to OM of Swinging Screen</p> <p>Standard Screen</p> <p>Daylight Width + 8 23/32" = OM Width of Screen Daylight Height + 13 3/8" = OM Height of Screen</p> <p>Ultimate Screen (Panel)</p> <p>Daylight Width + 8 1/2" = OM Width of Screen Panel Daylight Height + 13 15/64" = OM Height of Screen Panel</p> <p>Ultimate Screen (Insert)</p> <p>Daylight Width + 5 5/8" = OM Width of Screen Insert Daylight Height + 10 21/64" = OM Height of Screen Insert</p>			
Standard Screen Width		Standard Screen Height	
CN Width	OM Width	CN Height	OM Height
CN 2-6/5-0 (6-5 ht)	26 13/16"	CN 6-5	76 1/4"
CN 3-0/6-0 (6-5 ht)	32 13/16"	CN 6-6	76 31/32"
CN 2-6/5-0 (6-6 ht)	27 1/2"	CN 6-8	79 1/2"
CN 3-0/6-0 (6-6 ht)	33 1/2"	CN 7-0	83 1/2"
CN 2-0/4-0 (6-8, 7-0, 8-0 ht)	22 5/16"	CN 8-0	93"
CN 2-6/5-0 (6-8, 7-0, 8-0 ht)	28 5/16"		
CN 2-8/5-4 (6-8, 7-0, 8-0 ht)	30 5/16"		
CN 3-0/6-0 (6-8, 7-0, 8-0 ht)	34 5/16"		
CN 3-6/7-0 (6-8, 7-0, 8-0 ht)	40 5/16"		
Ultimate Screen Panel Width		Ultimate Screen Panel Height	
CN Width	Panel OM Width	CN Height	Panel OM Height
CN 2-6/5-0 (6-6 ht)	27 19/64"	CN 6-6	76 55/64"
CN 3-0/6-0/9-0(6-6 ht)	33 19/64"	CN 6-8	79 23/64"
CN 2-0/4-0 (6-8, 7-0, 8-0 ht)	22 7/64"	CN 7-0	83 23/64"
CN 2-6/5-0 (6-8, 7-0, 8-0 ht)	28 7/64"	CN 8-0	92 55/64"
CN 2-8/5-4 (6-8, 7-0, 8-0 ht)	30 7/64"		
CN 3-0/6-0 (6-8, 7-0, 8-0 ht)	34 7/64"		
CN 3-6/7-0 (6-8, 7-0, 8-0 ht)	40 7/64"		
Ultimate Screen Insert Width		Ultimate Screen Insert Height	
CN Width	Insert OM Width	CN Height	Insert OM Height
CN 2-6/5-0 (6-6 ht)	24 13/32"	CN 6-6	73 61/64"
CN 3-0/6-0/9-0(6-6 ht)	30 13/32"	CN 6-8	76 29/64"
CN 2-0/4-0 (6-8, 7-0, 8-0 ht)	19 7/32"	CN 7-0	80 29/64"
CN 2-6/5-0 (6-8, 7-0, 8-0 ht)	25 7/32"	CN 8-0	89 61/64"
CN 2-8/5-4 (6-8, 7-0, 8-0 ht)	27 7/32"		
CN 3-0/6-0 (6-8, 7-0, 8-0 ht)	31 7/32"		
CN 3-6/7-0 (6-8, 7-0, 8-0 ht)	37 7/32"		

* 8/0 Height change March 4, 2002.

**INSWING FRENCH DOOR (1998 – 3/3/02)
ULTIMATE INSWING FRENCH DOOR (1993 – 3/3/02)**

Daylight Opening to OM of Sliding Screen

Daylight Width + 10 7/32" = OM Width of Screen

Daylight Height + 12 15/16" = OM Height of Screen

WIDTH			HEIGHT	
SIZE		OM-WIDTH	SIZE	OM-HEIGHT
CN 5-0	(6-5 ht)	28 5/16"	CN 6-5	75 13/16"
CN 6-0	(6-5 ht)	34 5/16"		
CN 4-0	(6-8, 7-0, 8-0 ht)	23 13/16"	CN 6-8	79 1/16"
CN 5-0	(6-8, 7-0, 8-0 ht)	29 13/16"	CN 7-0	83 1/16"
CN 5-4	(6-8, 7-0, 8-0 ht)	31 13/16"	CN 8-0	95 1/16"
CN 6-0	(6-8, 7-0, 8-0 ht)	35 13/16"		
CN 7-0	(6-8, 7-0, 8-0 ht)	41 13/16"		

NOTE: On April 1, 1993 rollers, guide bars and screen width was reduced 3/8". Replacement Screens (for units manufactured prior to April 1993) will be sent with a new roller bar for compatibility.

**INSWING FRENCH DOOR (1999 – 3/3/02)
ULTIMATE INSWING FRENCH DOOR (1999 – 3/3/02)**

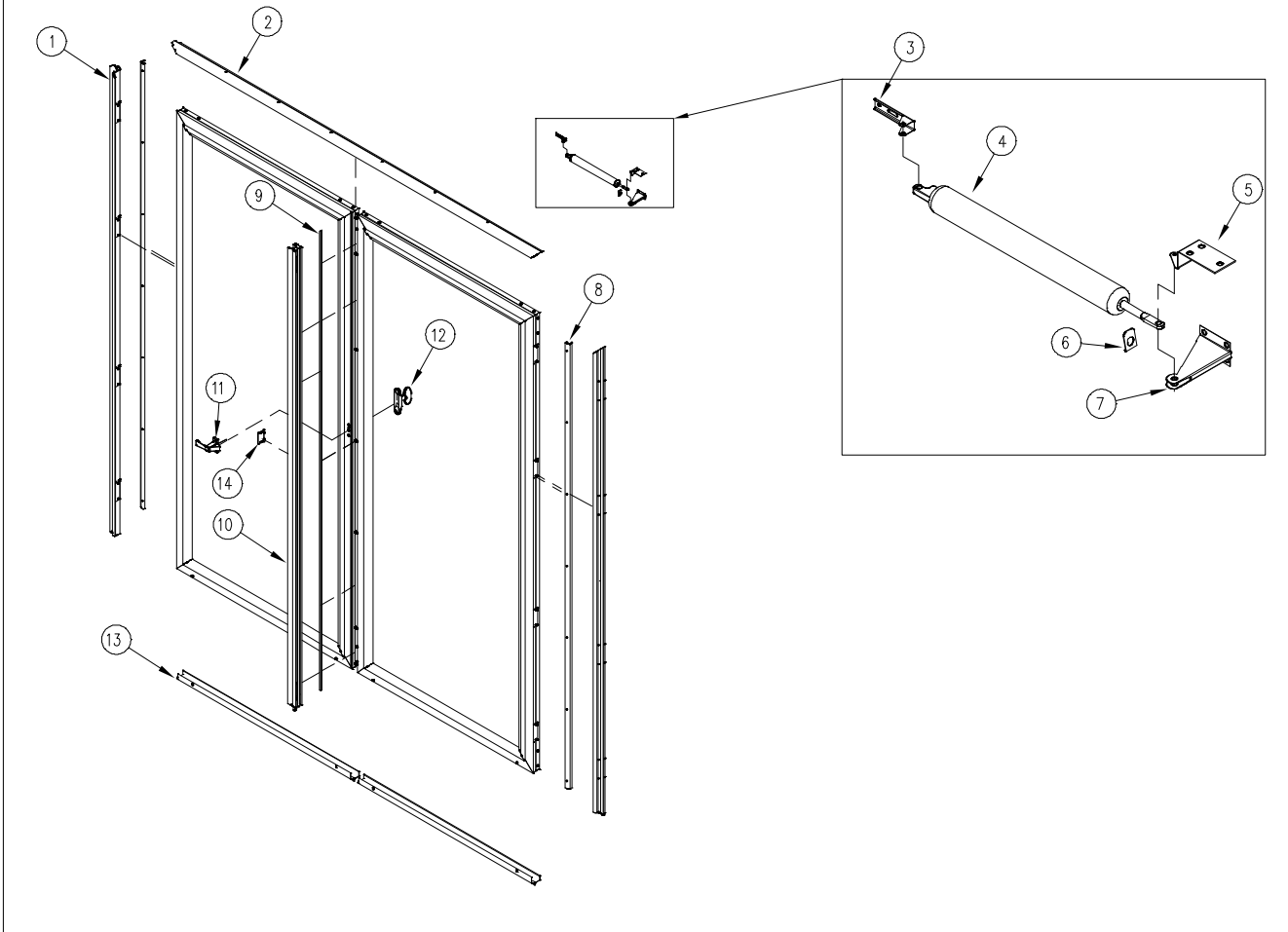
Daylight Opening to OM of Hinged Screen

Daylight Width + 8 11/16" = OM Width of Screen

Daylight Height + 9 3/8" = OM Height of Screen

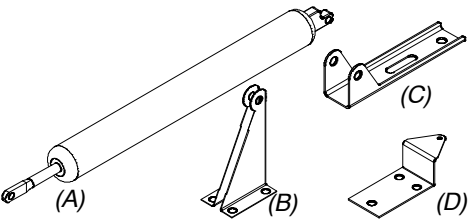
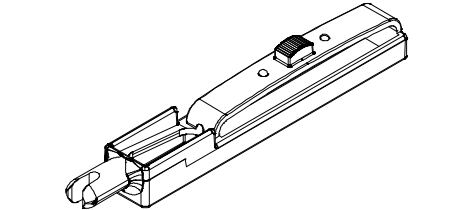
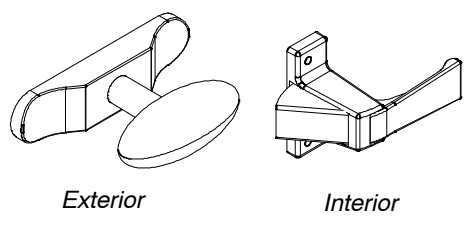
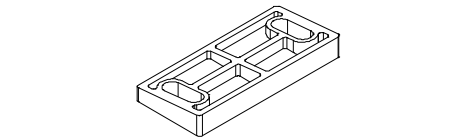
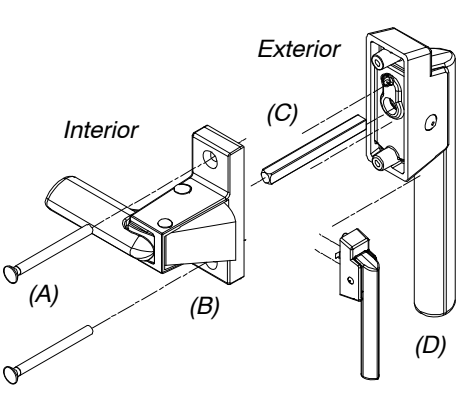
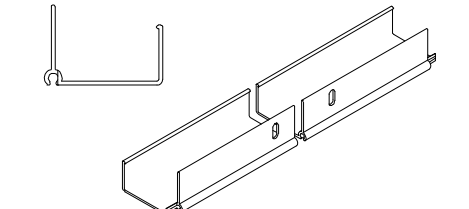
WIDTH			HEIGHT	
SIZE		OM-WIDTH	SIZE	OM-HEIGHT
CN 5-0	(6-5 ht)	26 13/16"	CN 6-5	76 1/4"
CN 6-0	(6-5 ht)	32 13/16"		
CN 4-0	(6-8, 7-0, 8-0 ht)	22 5/16"	CN 6-8	79 1/2"
CN 5-0	(6-8, 7-0, 8-0 ht)	28 5/16"	CN 7-0	83 1/2"
CN 5-4	(6-8, 7-0, 8-0 ht)	30 5/16"		
CN 6-0	(6-8, 7-0, 8-0 ht)	34 5/16"		
CN 7-0	(6-8, 7-0, 8-0 ht)	40 5/16"	CN 8-0	95 1/2"

**Ultimate Swinging Screen
Hardware Locations**

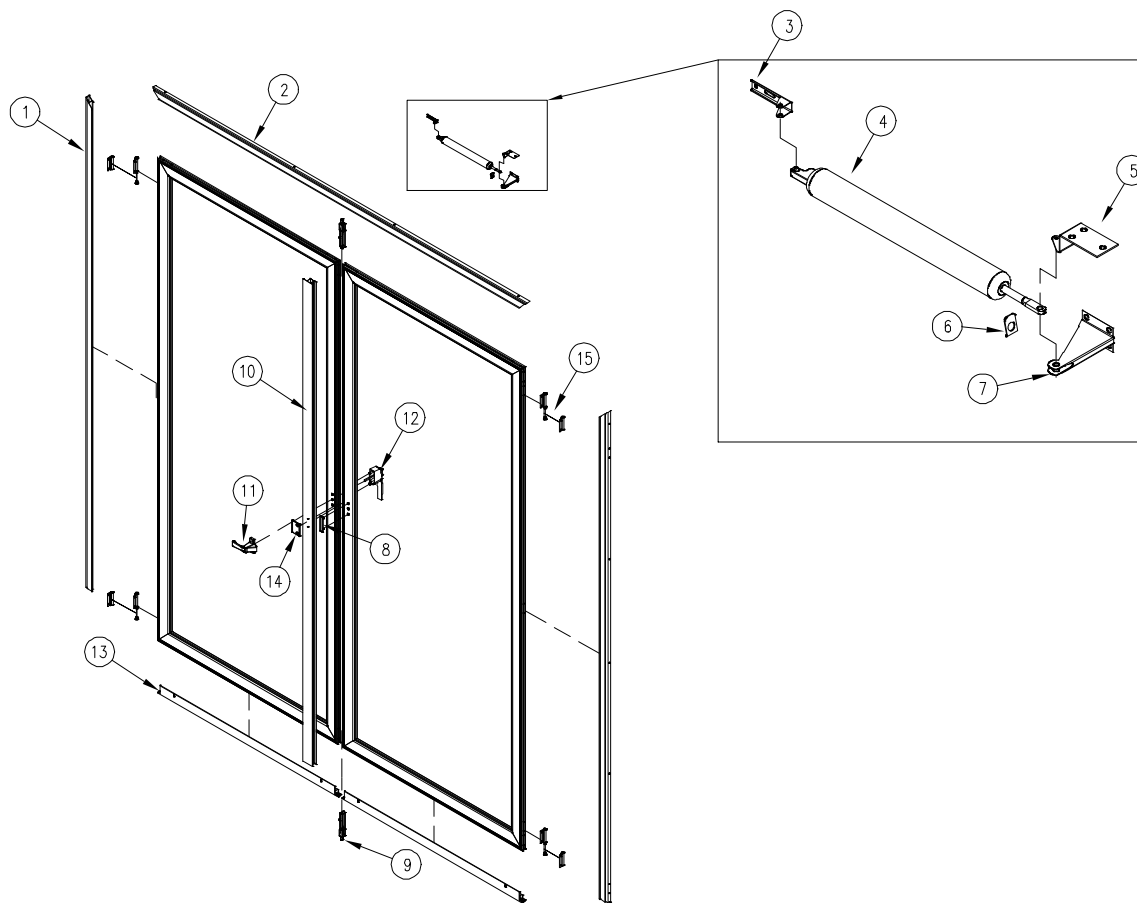


NOTE: Not to scale; specifications subject to change without notice.

- | | |
|----------------------|-----------------------|
| 1. Hinge Z Bar | 8. Jamb Adapter |
| 2. Head Jamb Z Bar | 9. Latch Jamb Z Bar |
| 3. Door Bracket | 10. Astragal |
| 4. Closer | 11. Interior Handle |
| 5. Head Jamb Bracket | 12. Exterior Handle |
| 6. Closer Stop | 13. Sill Sweep, A2016 |
| 7. Jamb Bracket | 14. Strike Plate |

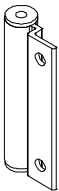
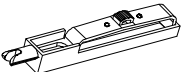
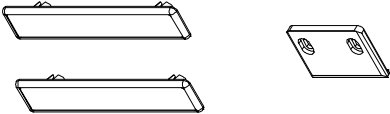
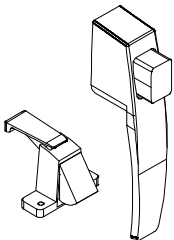
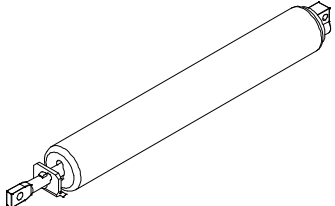
ILLUSTRATION NOT TO SCALE	DESCRIPTION	OPER./COLOR	PART NO.
	<p>Closer Assembly Ultimate Screen/Combo Includes: 1 – Closer, BK (A) 1 – Jamb Bracket (B) 1 – Door Bracket (C) 1 – Head Jamb Bracket (D)</p>		18900608
	<p>Flush Bolt Ultimate Screen/Combo</p>		18900610
 <p style="text-align: center;">Exterior Interior</p>	<p>Traditional Handle Assembly Ultimate Screen/Combo Interior and Exterior handles NOTE: Also available for Standard Swinging Screen Door as an upgrade. Part numbers shown are the exterior handle color, interior color is always black.</p>	<p>Satin Taupe Brass PVD Satin Nickel PVD Bronze PVD</p>	<p>18900600 18900601 18900602 18900603</p>
	<p>Ultimate Screen Strike Spacer (Jamb Latch operation only – UIFD) (X operation only – UAFD) Usage: February 28, 2011 – Present</p>	Black	10150004
 <p style="text-align: center;">Interior Exterior</p>	<p>Contemporary Handle Assembly Ultimate Screen/Combo NOTE: For UIFD and UWIFD Includes: 2–#6 x 1 1/2" Round Head Bolts (A) 1–Interior handle (B) 1–2 7/32" spindle (C) 1–Exterior Pull (D) Also included 1–strike plate, (2) installation screws for the strike plate and shims not shown. Part numbers shown are the exterior handle color, interior color is always black.</p>	<p>Oil Rubbed Bronze PVD Matte Black Satin Nickel PVD Bronze</p>	<p>11841131 11841132 11841133 11841134</p>
	<p>Sill Sweep, Ultimate Swinging Screen A2016</p>	<p>To order: Provide Sizing, handing of the door and color.</p>	

**Standard Swinging Screen
Hardware Locations**



NOTE: Not to scale; specifications subject to change without notice.

- | | |
|----------------------|---------------------------------|
| 1. Hinge Z Bar | 8. Strike Plate Cover |
| 2. Head Jamb Z Bar | 9. Head / Foot Bolt |
| 3. Door Bracket | 10. Astragal |
| 4. Closer | 11. Interior Handle |
| 5. Head Jamb Bracket | 12. Exterior Handle |
| 6. Closer Stop | 13. Sill Sweep and Cover, A2021 |
| 7. Jamb Bracket | 14. Strike Plate |
| | 15. Hinges |

ILLUSTRATION NOT TO SCALE	DESCRIPTION	OPER./COLOR	PART NO.
	<p>Swinging Screen Hinge Kit Screen to Z-Bar Includes: 4 – Hinge Leafs 2 – Hinge pins 4 – #6 x 1/2" Phillips Pan Head screws 4 – #6 x 1" Phillips Pan Head screws 4 – #6 x 1 1/4" Phillips Pan Head screws</p>	Black	05700050
	<p>Head/Foot Bolt – Inactive Panel</p>	Black	05700051
	<p>Cover Plates / Strike Plate – Inactive Panel</p>	Black	05700052
	<p>Handle, Interior and Exterior – Active Panel</p>	Black	05700057
	<p>Closer Assembly – Active Panel Standard Screen</p>	Black	05700053

INSWING FRENCH DOOR STANDARD HINGED SCREEN PARTS

The following parts are used on Ultimate Inswing French Door (5/98 – present) and on Inswing French Door (5/98 – 2005) screens. When ordering replacement parts specify:

NOTE: The part numbers shown are for single-panel swinging screens. If sill sweep and cover are needed for swinging screens on a two-panel door, a quantity of 2 must be ordered.

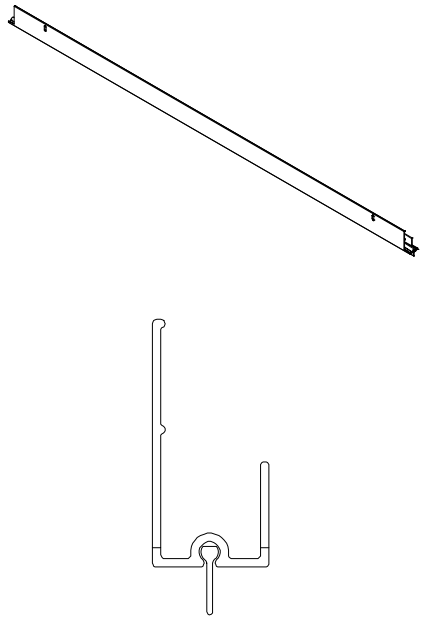
ILLUSTRATION <i>NOT TO SCALE</i>	DESCRIPTION	OPER./COLOR	PART NO.
	Sill Sweep and Cover		
	CN 26R66R 27 1/2"	Stone White	14371961
	CN 30R66R 33 1/2"		14371966
	CN 20 22 5/16"		14371582
	CN 26 28 5/16"		14371583
	CN 28 30 5/16"		14371584
	CN 30 34 5/16"		14371585
	CN 36 40 5/16"		14371586
	CN 26R66R 27 1/2"	Bronze	14371962
	CN 30R66R 33 1/2"		14371967
	CN 20 22 5/16"		14371532
	CN 26 28 5/16"		14371533
	CN 28 30 5/16"		14371534
	CN 30 34 5/16"		14371535
	CN 36 40 5/16"		14371536
	CN 26R66R 27 1/2"	Pebble	14371963
	CN 30R66R 33 1/2"		14371968
	CN 20 22 5/16"		14371522
	CN 26 28 5/16"		14371523
	CN 28 30 5/16"		14371524
	CN 30 34 5/16"		14371525
	CN 36 40 5/16"		14371526
	CN 26R66R 27 1/2"	Bahama Brown	14371964
	CN 30R66R 33 1/2"		14371969
CN 20 22 5/16"	14371512		
CN 26 28 5/16"	14371513		
CN 28 30 5/16"	14371514		
CN 30 34 5/16"	14371515		
CN 36 40 5/16"	14371516		
CN 26R66R 27 1/2"	Evergreen	14371965	
CN 30R66R 33 1/2"		14371970	
CN 20 22 5/16"		14371542	
CN 26 28 5/16"		14371543	
CN 28 30 5/16"		14371544	
CN 30 34 5/16"		14371545	
CN 36 40 5/16"		14371546	
CN 26R66R 27 1/2"	Coconut Cream	11129404	
CN 30R66R 33 1/2"		11129504	
CN 20 22 5/16"		11126198	
CN 26 28 5/16"		11126199	
CN 28 30 5/16"		11126200	
CN 30 34 5/16"		11126201	
CN 36 40 5/16"		11127980	

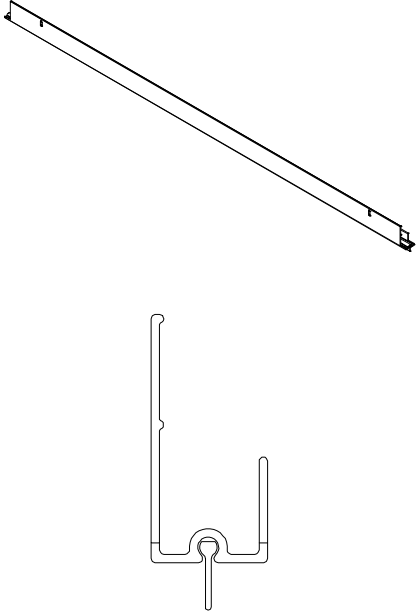
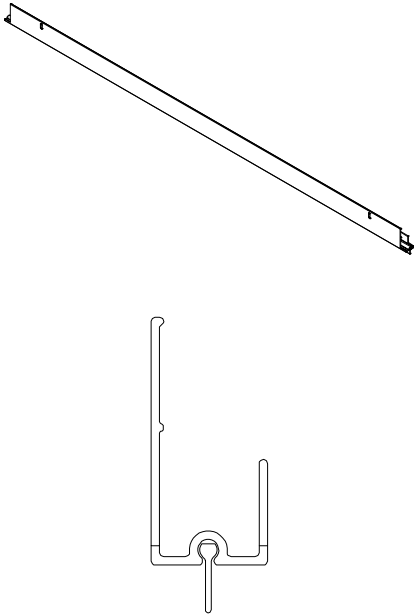
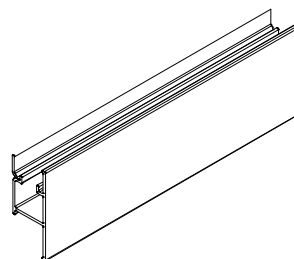
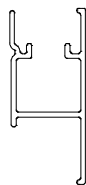
ILLUSTRATION NOT TO SCALE	DESCRIPTION	OPER./COLOR	PART NO.
	Sill Sweep and Cover		
	CN 26R66R 27 1/2"	Cadet Gray	11129405
	CN 30R66R 33 1/2"		11129505
	CN 20 22 5/16"		11126528
	CN 26 28 5/16"		11126529
	CN 28 30 5/16"		11126530
	CN 30 34 5/16"		11126531
	CN 36 40 5/16"		11127986
	CN 26R66R 27 1/2"	Cascade Blue	11129406
	CN 30R66R 33 1/2"		11129506
	CN 20 22 5/16"		11126857
	CN 26 28 5/16"		11126858
	CN 28 30 5/16"		11126859
	CN 30 34 5/16"		11126860
	CN 36 40 5/16"		11127992
	CN 26R66R 27 1/2"	Hampton Sage	11129407
	CN 30R66R 33 1/2"		11129507
	CN 20 22 5/16"		11127186
	CN 26 28 5/16"		11127187
	CN 28 30 5/16"		11127188
	CN 30 34 5/16"		11127189
	CN 36 40 5/16"		11127998
	CN 26R66R 27 1/2"	Sierra White	11129408
	CN 30R66R 33 1/2"		11129508
	CN 20 22 5/16"		11127515
	CN 26 28 5/16"		11127516
	CN 28 30 5/16"		11127517
	CN 30 34 5/16"		11127518
CN 36 40 5/16"	11128004		
CN 26R66R 27 1/2"	Cashmere	11129401	
CN 30R66R 33 1/2"		11129501	
CN 20 22 5/16"		11125211	
CN 26 28 5/16"		11125212	
CN 28 30 5/16"		11125213	
CN 30 34 5/16"		11125214	
CN 36 40 5/16"		11127962	
CN 26R66R 27 1/2"	Wineberry	11129412	
CN 30R66R 33 1/2"		11129512	
CN 20 22 5/16"		14371562	
CN 26 28 5/16"		14371563	
CN 28 30 5/16"		14371564	
CN 30 34 5/16"		14371565	
CN 36 40 5/16"		14371566	
CN 26R66R 27 1/2"	Ebony	11129413	
CN 30R66R 33 1/2"		11129513	
CN 20 22 5/16"		14371589	
CN 26 28 5/16"		14371590	
CN 28 30 5/16"		14371591	
CN 30 34 5/16"		14371592	
CN 36 40 5/16"		14371593	

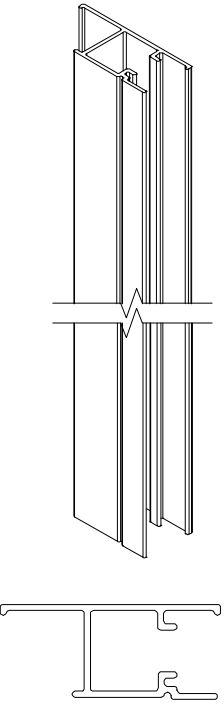
ILLUSTRATION NOT TO SCALE	DESCRIPTION	OPER./COLOR	PART NO.
	Sill Sweep and Cover		
	CN 26R66R 27 1/2" CN 30R66R 33 1/2" CN 20 22 5/16" CN 26 28 5/16" CN 28 30 5/16" CN 30 34 5/16" CN 36 40 5/16"	Bright Silver	11129414 11129514 11128092 11128093 11128094 11128095 11128913
	CN 26R66R 27 1/2" CN 30R66R 33 1/2" CN 20 22 5/16" CN 26 28 5/16" CN 28 30 5/16" CN 30 34 5/16" CN 36 40 5/16"	Copper	11129415 11129515 11128831 11128832 11128834 11128835 11128919
	CN 26R66R 27 1/2" CN 30R66R 33 1/2" CN 20 22 5/16" CN 26 28 5/16" CN 28 30 5/16" CN 30 34 5/16" CN 36 40 5/16"	Clay	18874092 18874100 18874052 18874060 18874068 18874076 18874084
	CN 26R66R 27 1/2" CN 30R66R 33 1/2" CN 20 22 5/16" CN 26 28 5/16" CN 28 30 5/16" CN 30 34 5/16" CN 36 40 5/16"	Gunmetal	18874094 18874102 18874054 18874062 18874070 18874078 18874086
	CN 26R66R 27 1/2" CN 30R66R 33 1/2" CN 20 22 5/16" CN 26 28 5/16" CN 28 30 5/16" CN 30 34 5/16" CN 36 40 5/16"	Liberty Bronze	18874096 18874104 18874056 18874064 18874072 18874080 18874088
	CN 26R66R 27 1/2" CN 30R66R 33 1/2" CN 20 22 5/16" CN 26 28 5/16" CN 28 30 5/16" CN 30 34 5/16" CN 36 40 5/16"	Suede	18874098 18874106 18874058 18874066 18874074 18874082 18874090

**A2020 Standard Swinging Screen Astragal
(used on units with the High Dive (HD) and
the High Dive Corner Key (HDK) platform)**

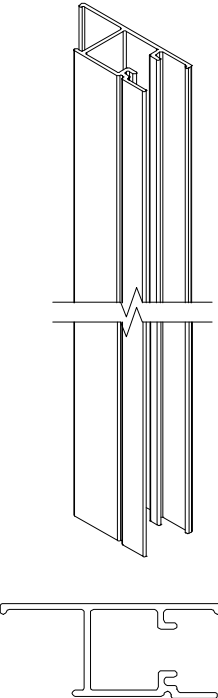


Color	CN - Size			
	CN66R - 76 5/8"	CN68 - 79 1/8"	CN70 - 83 1/8"	CN80 - 92 1/8"
Stone White	14380560	14380561	14380562	14380563
Bronze	14380640	14380641	14380642	14380643
Pebble	14380680	14380681	14380682	14380683
Brown	14380600	14380601	14380602	14380603
Evergreen	14380720	14380721	14380722	14380723
Wineberry	14380520	14380521	14380522	14380523
Ebony	14380320	14380321	14380322	14380323
Cashmere	14380200	14380201	14380203	14380203
Cascade Blue	14380080	14380081	14380082	14380083
Cadet Gray	14380120	14380121	14380122	14380123
Coconut Cream	14380160	14380161	14380162	14380163
Hampton Sage	14380401	14380402	14380403	14380403
Sierra White	14380440	14380441	14380442	14380443
Bright Silver	14381852	14381853	14381854	14381855
Copper	14381892	14381893	14381894	14381895
Clay	18873648	18873656	18873664	18873672
Gunmetal	18873644	18873652	18873660	18873668
Liberty Bronze	18873642	18873650	18873658	18873666
Suede	18873646	18873654	18873662	18873670

PRE - 2011 ULTIMATE INSWING FRENCH DOOR STANDARD SWINGING

ILLUSTRATION NOT TO SCALE	DESCRIPTION	OPER./COLOR	PART NO.
	Astragal		
	CN 66R 76 15/16"	Stone White	14371956
	CN 68 79 7/16"		14371661
	CN 70 83 7/16"		14371662
	CN 80 92 7/16"		14371664
	CN 66R 76 15/16"	Bronze	14371957
	CN 68 79 7/16"		14371636
	CN 70 83 7/16"		14371637
	CN 80 92 7/16"		14371639
	CN 66R 76 15/16"	Pebble	14371958
	CN 68 79 7/16"		14371631
	CN 70 83 7/16"		14371632
CN 80 92 7/16"	14371634		
CN 66R 76 15/16"	Bahama Brown	14371959	
CN 68 79 7/16"		14371626	
CN 70 83 7/16"		14371627	
CN 80 92 7/16"		14371629	
CN 66R 76 15/16"	Evergreen	14371960	
CN 68 79 7/16"		14371641	
CN 70 83 7/16"		14371642	
CN 80 92 7/16"		14371643	
CN 66R 76 15/16"	Bright Silver	11129314	
CN 68 79 7/16"		11128915	
CN 70 83 7/16"		11128916	
CN 80 92 7/16"		11128918	
CN 66R 76 15/16"	Copper	11129315	
CN 68 79 7/16"		11128921	
CN 70 83 7/16"		11128922	
CN 80 92 7/16"		11128924	
CN 66R 76 15/16"	Clay	18874396	
CN 68 79 7/16"		18874372	
CN 70 83 7/16"		18874380	
CN 80 92 7/16"		18874388	
CN 66R 76 15/16"	Gunmetal	18874398	
CN 68 79 7/16"		18874374	
CN 70 83 7/16"		18874382	
CN 80 92 7/16"		18874390	
CN 66R 76 15/16"	Liberty Bronze	18874400	
CN 68 79 7/16"		18874376	
CN 70 83 7/16"		18874384	
CN 80 92 7/16"		18874392	
CN 66R 76 15/16"	Suede	18874402	
CN 68 79 7/16"		18874378	
CN 70 83 7/16"		18874386	
CN 80 92 7/16"		18874394	

PRE - 2011 ULTIMATE INSWING FRENCH DOOR STANDARD SWINGING

ILLUSTRATION <i>NOT TO SCALE</i>	DESCRIPTION	OPER./COLOR	PART NO.
	CN 66R 76 15/16" CN 68 79 7/16" CN 70 83 7/16" CN 80 92 7/16"	Wineberry	11129312 14371651 14371652 14371654
	CN 66R 76 15/16" CN 68 79 7/16" CN 70 83 7/16" CN 80 92 7/16"	Ebony	11129313 14371666 14371667 14371669
	CN 66R 76 15/16" CN 68 79 7/16" CN 70 83 7/16" CN 80 92 7/16"	Cashmere	11129301 11127964 11127965 11127967
	CN 66R 76 15/16" CN 68 79 7/16" CN 70 83 7/16" CN 80 92 7/16"	Cascade Blue	11129306 11127994 11127995 11127997
	CN 66R 76 15/16" CN 68 79 7/16" CN 70 83 7/16" CN 80 92 7/16"	Cadet Gray	11129305 11127988 11127989 11127991
	CN 66R 76 15/16" CN 68 79 7/16" CN 70 83 7/16" CN 80 92 7/16"	Coconut Cream	11129304 11127982 11127983 11127985
	CN 66R 76 15/16" CN 68 79 7/16" CN 70 83 7/16" CN 80 92 7/16"	Hampton Sage	11129307 11128000 11128001 11128003
	CN 66R 76 15/16" CN 68 79 7/16" CN 70 83 7/16" CN 80 92 7/16"	Sierra White	11129308 11128006 11128007 11128009

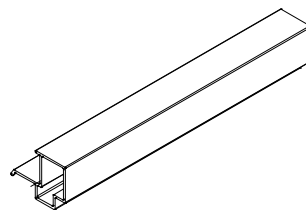
**WOOD AND ALUMINUM PARTS – SWINGING SCREEN
SWINGING SCREEN Z-BAR KITS – 2/2011 TO PRESENT**

When ordering replacement Z-Bar Kits specify:

1. Rough opening;
2. finish.



A1950



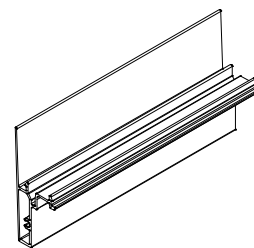
TO ORDER REPLACEMENT PARTS

When ordering replacement specify:

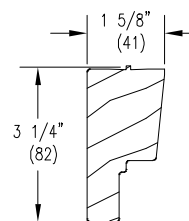
1. Length;
2. finish.



A2049



	Profile Number
Mull Cap Hinged Screen	A2049
Hinged Screen Mull Casing – (4 9/16") (6 9/16")	W11018



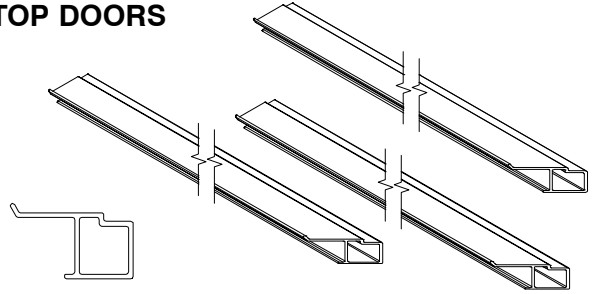
W11018

When ordering complete screen assemblies, A2049 and W11018 will need to be ordered separately.

SWINGING SCREEN Z-BAR KITS – PRE-2011 AND ARCH TOP DOORS

When ordering replacement Z-Bar Kits specify:

1. rough opening;
2. finish.



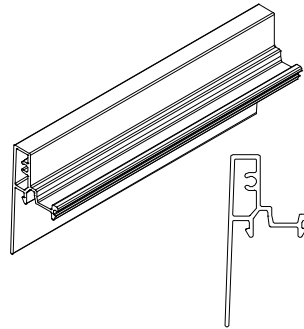
WOOD AND ALUMINUM PARTS – SWINGING SCREEN PRE-2011 AND ARCH TOP DOORS

TO ORDER REPLACEMENT PARTS

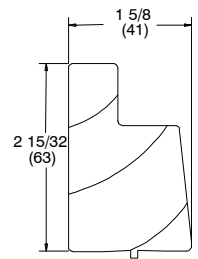
When ordering replacement specify:

1. length;
2. finish;
3. color.

	Profile Number
Mull Cap Hinged Screen	A340
Hinged Screen Mull Casing	W1075



A340 – Mull Cap Hinged Screen



W1075 – Swinging Screen Mull Casing

When ordering complete screen assemblies, A340 and W1075 will need to be ordered separately.

STANDARD SWINGING SCREEN Z BAR KITS – PRE 2011

Replacement part numbers for Inswing French Door standard swinging screen Z bar kits

	2665	3065	5065	6065	2666	3066	2068	2668
Stone White	14372350	14372351	14372352	14372353	11128305	11128330	14372355	14372356
Bronze	14372150	14372151	14372152	14372153	11128303	11128328	14372155	14372156
Pebble	14372100	14372101	14372102	14372103	11128302	11128327	14372105	14372106
Bahama Brown	14372050	14372051	14372052	14372053	11128301	11128326	14372055	14372056
Evergreen	14372200	14372201	14372202	14372203	11128304	11128329	14372205	14372206
Wineberry	14372400	14372401	14372402	14372403	11128308	11128333	14372405	14372406
Ebony	14372445	14372446	14372447	14372448	11128309	11128334	14372449	14372450
Cashmere	11125274	11125289	11125305	11125317	11128310	11128335	11125270	11125275
Coconut Cream	11126261	11126276	11126292	11126304	11128313	11128338	11126257	11126262
Cadet Gray	11126591	11126606	11126622	11126634	11128314	11128339	11126587	11126592
Cascade Blue	11126920	11126935	11126951	11126963	11128318	11128340	11126916	11126921
Hampton Sage	11127249	11127264	11127280	11127292	11128315	11128341	11127245	11127250
Sierra White	11127578	11127593	11127609	11127621	11128316	11128342	11127574	11127579
Bright Silver	NA	NA	NA	NA	11128925	11128927	11128706	11128711
Copper	NA	NA	NA	NA	11128926	11128928	11128854	11128859
Clay	NA	NA	NA	NA	18874356	18874364	18874116	18874124
Gunmetal	NA	NA	NA	NA	18874358	18874366	18874118	18874126
Liberty Bronze	NA	NA	NA	NA	18874360	18874368	18874120	18874128
Suede	NA	NA	NA	NA	18874362	18874370	18874122	18874130

	2868	3068	3668	4068	5068	5468	6068	7068
Stone White	14372357	14372358	14372359	14372360	14372361	14372362	14372363	14372364
Bronze	14372157	14372158	14372159	14372160	14372161	14372162	14372163	14372164
Pebble	14372107	14372108	14372109	14372110	14372111	14372112	14372113	14372114
Bahama Brown	14372057	14372058	14372059	14372060	14372061	14372062	14372063	14372064
Evergreen	14372207	14372208	14372209	14372210	14372211	14372212	14372213	14372214
Wineberry	14372407	14372408	14372409	14372410	14372411	14372412	14372413	14372414
Ebony	14372451	14372452	14372453	14372454	14372455	14372456	14372457	14372458
Cashmere	11125282	11125290	11125297	11125301	11125306	11125313	11125318	11125325
Coconut Cream	11126269	11126277	11126284	11126288	11126293	11126300	11126305	11126312
Cadet Gray	11126599	11126607	11126614	11126618	11126623	11126630	11126635	11126642
Cascade Blue	11126928	11126936	11126943	11126947	11126952	11126959	11126964	11126971
Hampton Sage	11127257	11127265	11127272	11127276	11127281	11127288	11127293	11127300
Sierra White	11127586	11127594	11127601	11127605	11127610	11127617	11127622	11127629
Bright Silver	11128718	11128726	11128733	11128737	11128742	11128749	11128754	11128761
Copper	11128866	11128874	11128881	11128884	11128890	11128897	11128902	11128909
Clay	18874132	18874140	18874148	18874156	18874164	18874172	18874180	18874188
Gunmetal	18874134	18874142	18874150	18874158	18874166	18874174	18874182	18874190
Liberty Bronze	18874136	18874144	18874152	18874160	18874168	18874176	18874184	18874192
Suede	18874138	18874146	18874154	18874162	18874170	18874178	18874186	18874194

STANDARD SWINGING SCREEN Z BAR KITS – PRE 2011

Replacement part numbers for Inswing French Door standard swinging screen Z bar kits

	2070	2670	2870	3070	3670	4070	5070	5470
Stone White	14372365	14372366	14372367	14372368	14372369	14372370	14372371	14372372
Bronze	14372165	14372166	14372167	14372168	14372169	14372170	14372171	14372172
Pebble	14372115	14372116	14372117	14372118	14372119	14372120	14372121	14372122
Bahama Brown	14372065	14372066	14372067	14372068	14372069	14372070	14372071	14372072
Evergreen	14372215	14372216	14372217	14372218	14372219	14372220	14372221	14372222
Wineberry	14372415	14372416	14372417	14372418	14372419	14372420	14372421	14372422
Ebony	14372459	14372460	14372461	14372462	14372463	14372464	14372465	14372466
Cashmere	11125271	11125277	11125284	11125292	11125298	11125302	11125308	11125314
Coconut Cream	11126258	11126264	11126271	11126279	11126285	11126289	11126295	11126301
Cadet Gray	11126588	11126594	11126601	11126609	11126615	11126619	11126625	11126631
Cascade Blue	11126917	11126923	11126930	11126938	11126944	11126948	11126954	11126960
Hampton Sage	11127246	11127252	11127259	11127267	11127273	11127277	11127283	11127289
Sierra White	11127575	11127581	11127588	11127596	11127602	11127606	11127612	11127618
Bright Silver	11128707	11128713	11128720	11128728	11128734	11128738	11128744	11128750
Copper	11128855	11128861	11128868	11128876	11128882	11128886	11128892	11128898
Clay	18874196	18874204	18874212	18874220	18874228	18874236	18874244	18874252
Gunmetal	18874198	18874206	18874214	18874222	18874230	18874238	18874246	18874254
Liberty Bronze	18874200	18874208	18874216	18874224	18874232	18874240	18874248	18874256
Suede	18874202	18874210	18874218	18874226	18874234	18874242	18874250	18874258

	6070	7070	2080	2680	2880	3080	3680	4080
Stone White	14372373	14372374	14372385	14372386	14372387	14372388	14372389	14372390
Bronze	14372173	14372174	14372185	14372186	14372187	14372188	14372189	14372190
Pebble	14372123	14372124	14372135	14372136	14372137	14372138	14372139	14372140
Bahama Brown	14372073	14372074	14372085	14372086	14372087	14372088	14372089	14372090
Evergreen	14372223	14372224	14372235	14372236	14372237	14372238	14372239	14372240
Wineberry	14372423	14372424	14372435	14372436	14372437	14372438	14372439	14372440
Ebony	14372467	14372468	14372479	14372480	14372481	14372482	14372483	14372484
Cashmere	11125320	11125326	11125272	11125279	11125286	11125294	11125299	11125303
Coconut Cream	11126307	11126313	11126259	11126266	11126273	11126281	11126286	11126290
Cadet Gray	11126637	11126643	11126589	11126596	11126603	11126611	11126616	11126620
Cascade Blue	11126966	11126972	11126918	11126925	11126932	11126940	11126945	11126949
Hampton Sage	11127295	11127301	11127247	11127254	11127261	11127269	11127274	11127278
Sierra White	11127624	11127630	11127576	11127583	11127590	11127598	11127603	11127607
Bright Silver	11128756	11128762	11128708	11128715	11128870	11128730	11128735	11128739
Copper	11128904	11128910	11128856	11128863	11128722	11128878	11128883	11128887
Clay	18874260	18874268	18874276	18874284	18874292	18874300	18874308	18874316
Gunmetal	18874262	18874270	18872478	18874286	18874294	18874302	18874310	18874318
Liberty Bronze	18874264	18874272	18874280	18874288	18874296	18874304	18874312	18874320
Suede	18874266	18874274	18874282	18874290	18874298	18874306	18874314	18874322

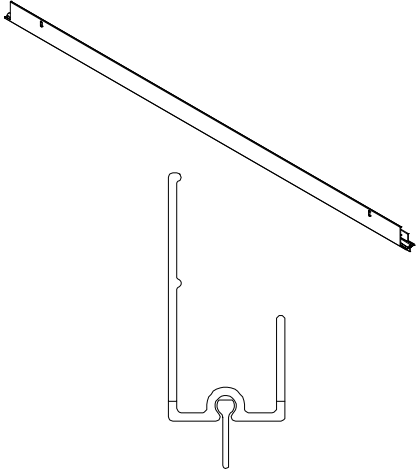
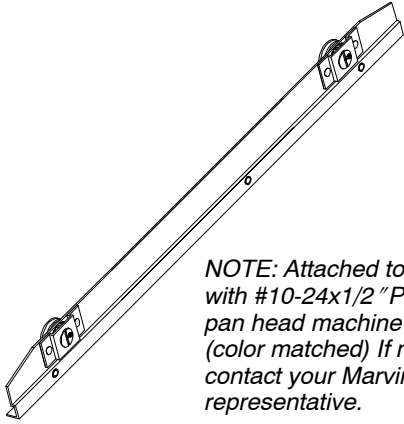
STANDARD SWINGING SCREEN Z BAR KITS – PRE 2011

	5080	5480	6080	7080
Stone White	14372391	14372392	14372393	14372394
Bronze	14372191	14372192	14372193	14372194
Pebble	14372141	14372142	14372143	14372144
Bahama Brown	14372091	14372092	14372093	14372094
Evergreen	14372241	14372242	14372243	14372244
Wineberry	14372441	14372442	14372443	14372444
Ebony	14372485	14372486	14372487	14372488
Cashmere	11125310	11125315	11125322	11125327
Coconut Cream	11126297	11126302	11126309	11126314
Cadet Gray	11126627	11126632	11126639	11126644
Cascade Blue	11126956	11126961	11126968	11126973
Hampton Sage	11127285	11127290	11127297	11127302
Sierra White	11127614	11127619	11127626	11127631
Bright Silver	11128746	11128751	11128758	11128763
Copper	11128894	11128899	11128906	11128911
Clay	18874324	18874332	18874340	18874348
Gunmetal	18874326	18874334	18874342	18874350
Liberty Bronze	18874328	18874336	18874344	18874352
Suede	18874330	18874338	18874346	18874354

STANDARD SWINGING SCREEN Z BAR KITS – PRE 2002

	2080	2680	2870	2880	3080	3680	4080	5080
Stone White	14372375	14372376	14371806	14372377	14372378	14372379	14372380	14372381
Bronze	14372175	14372176	14371851	14372177	14372178	14372179	14372180	14372181
Pebble	14372125	14372126	14371821	14372127	14372128	14372129	14372130	14372131
Bahama Brown	14372075	14372076	14371836	14372077	14372078	14372079	14372080	14372081
Evergreen	14372225	14372226	14371866	14372227	14372228	14372229	14372230	14372231
Wineberry	14372425	14372426	14378196	14372427	14372428	14372429	14372430	14372431
Ebony	14372469	14372470	14378211	14372471	14372472	14372473	14372474	14372475
Cashmere	11125273	11125280	11125285	11125287	11125295	11125300	11125304	11125311
Coconut Cream	11126260	11126267	11126272	11126274	11126282	11126287	11126291	11126298
Cadet Gray	11126590	11126597	11126602	11126604	11126612	11126617	11126621	11126628
Cascade Blue	11126919	11126926	11126931	11126933	11126941	11126946	11126950	11126957
Hampton Sage	11127248	11127255	11127260	11127262	11127270	11127275	11127279	11127286
Sierra	11127577	11127584	11127589	11127591	11127599	11127604	11127608	11127615

	5480	6080	7080
Stone White	14372382	14372383	14372384
Bronze	14372182	14372183	14372184
Pebble	14372132	14372133	14372134
Bahama Brown	14372082	14372083	14372084
Evergreen	14372232	14372233	14372234
Wineberry	14372432	14372433	14372434
Ebony	14372476	14372477	14372478
Cashmere	11125316	11125323	11125328
Coconut Cream	11126303	11126310	11126315
Cadet Gray	11126633	11126640	11126645
Cascade Blue	11126962	11126969	11126974
Hampton Sage	11127291	11127298	11127303
Sierra	11127620	11127627	11127632

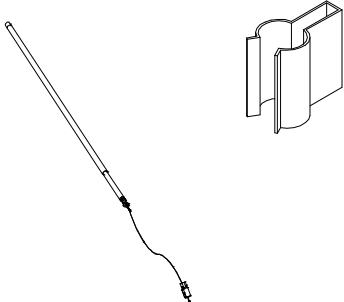
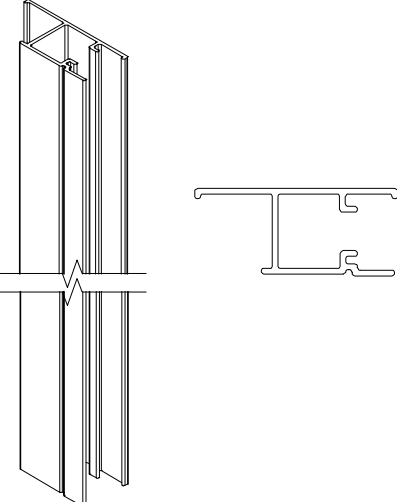
ILLUSTRATION NOT TO SCALE	DESCRIPTION	OPER./COLOR	PART NO.
	Sill Sweep and Cover, Standard Swinging Screen A2021		
	CN 2665 26 13/16"	Stone White	14371580
	CN 3065 32 13/16"		14371581
	CN 2665 26 13/16"	Bronze	14371530
	CN 3065 32 13/16"		14371531
CN 2665 26 13/16"	Pebble	14371520	
CN 3065 32 13/16"		14371521	
CN 2665 26 13/16"	Bahama Brown	14371510	
CN 3065 32 13/16"		14371511	
CN 2665 26 13/16"	Evergreen	14371540	
CN 3065 32 13/16"		14371541	
 <p><i>NOTE: Attached to screen with #10-24x1/2" Phillips pan head machine screws (color matched) If needed, contact your Marvin representative.</i></p>	Sliding Screen Roller Assembly		
	CN 5065 28 5/16"	Stone White	11375950
	CN 6065 34 5/16"		11375960
	CN 5065 28 5/16"	Bronze	11370650
	CN 6065 34 5/16"		11370660
	CN 5065 28 5/16"	Pebble	11370450
	CN 6065 34 5/16"		11370460
	CN 5065 28 5/16"	Brown	11370250
	CN 6065 34 5/16"		11370260
	CN 5065 28 5/16"	Evergreen	11369850
CN 6065 34 5/16"	11369860		

A777 SCREEN TRACK FILLER – ULTIMATE SLIDING SCREEN

If ordering a screen track for a 3-wide door, a screen track filler is also required. See below for part numbers.

Inswing French Door	
	9/0
	36 5/8"
Stone White	11374096
Bronze	11374084
Pebble	11374083
Bahama Brown	11374082
Evergreen	11374085
Wineberry	11374097
Ebony	11374105
Cashmere	11125003
Coconut Cream	11125990
Cadet Gray	11126320
Cascade Blue	11126649
Hampton Sage	11126978
Sierra White	11127307
Bright Silver	No longer available
Copper	No longer available

The following parts were used on the sliding screens.

ILLUSTRATION <i>NOT TO SCALE</i>	DESCRIPTION	PART NO.
	<p>Automatic Screen Door Closer Assembly Used from 1993–1/31/00 Inswing French Door</p>	<p>No longer available</p>
	<p>Astragal A2020</p> <p>CN 80 92 15/16"</p>	<p>No longer available</p>

ORDERING REPLACEMENT SLIDING SCREENS FOR TERRACE DOOR

NOTE: Replacement screens for your Terrace door may be available.

When ordering replacement screens you will need to have the following information available:

1. size; Measure the OM of the existing screen or use the conversion chart below to determine the size. The daylight opening is the measurement of the visible glass
2. color;
3. mesh type (if other than standard);
4. handing.

* Order as trimline patio door screen

<p>Terrace Door Wood units manufactured 1982 – 5/98 Aluminum Exterior units manufactured 1986 – 5/98</p> <p>Daylight Opening to OM of Screen</p> <p>Daylight Width + 8 3/16" = OM Width of Screen Daylight Height + 10 3/4" = OM Height of Screen</p>			
WIDTH		HEIGHT	
SIZE	OM-WIDTH	SIZE	OM-HEIGHT
CN 4-0	22 11/16"	CN 6-5	77 7/8"
CN 5-0	29 1/2"	CN 8-0	94 3/8"
CN 5-6	31 15/16"		
CN 6-0	35 1/2"		

Ultimate Trimline Patio Door DISC LA PRE 2003 Manufactured March 3, 2002 – November 3, 2003 Daylight Opening to OM of Screen Daylight Width + 4 9/16" = OM Width of Screen Daylight Height + 7 1/32" = OM Height of Screen					
WIDTH			HEIGHT		
SIZE		OM-WIDTH	SIZE		OM-HEIGHT
CN 50	(65 ht.)	29"	CN 65		77 11/32"
CN 60	(65 ht.)	35"			
CN 80	(65 ht.)	47"			
CN 50	(68 ht.)	30 1/2"	CN 68		80 19/32"
CN 60	(68 ht.)	36 1/2"	CN 80		94 3/32"
CN 80	(68 ht.)	48 1/2"	Pre 3/3/02 CN 80		96 19/32"


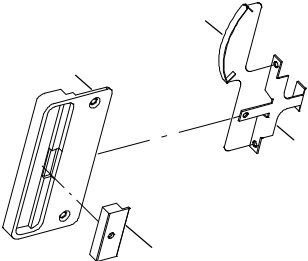
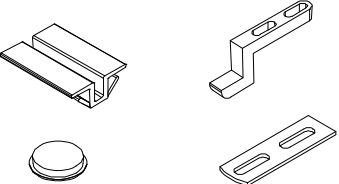
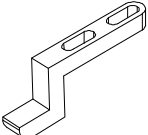
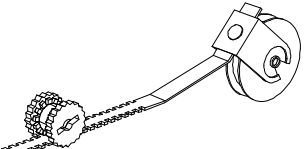
* 80 Height change March 4, 2002

<p>Retro Patio Door Manufactured before March 1991 Daylight Opening to OM of Screen Daylight Width + 4 9/16" = OM Width of Screen Daylight Height + 6 11/16" = OM Height of Screen</p>				
WIDTH			HEIGHT	
SIZE		OM-WIDTH	SIZE	OM-HEIGHT
CN 50	(68 ht)	29"	CN 68	77 5/8"
CN 60	(68 ht)	35"		
CN 80	(68 ht)	47"		

TERRACE DOORS MANUFACTURED 1982 – 5/98

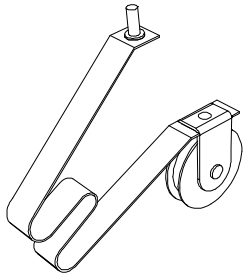
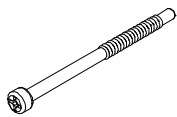
The following parts are used on the Terrace Door screens. When ordering replacement parts specify:

1. part number;
2. quantity.

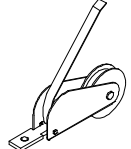
ILLUSTRATION <i>NOT TO SCALE</i>	DESCRIPTION	OPER./COLOR	PART NO.
	Pile Weather Strip, Screen 17/64" x 29/64" Specify Length	Beige	11107533
	Interior Handle Assembly		No longer available
	Strike Hardware Package		No longer available
	Strike		No longer available
	Screen Roller (with gear) Used 1989 – 5/98		No longer available

TERRACE DOOR SCREEN PARTS

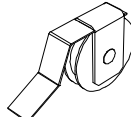
1984 – 1989

ILLUSTRATION <i>NOT TO SCALE</i>	DESCRIPTION	OPER./COLOR	PART NO.
	Roller Assembly		No longer available
	Roller Adjustment Screw		No longer available

1983 – 1984

ILLUSTRATION <i>NOT TO SCALE</i>	DESCRIPTION	OPER./COLOR	PART NO.
	Roller Assembly		No longer available

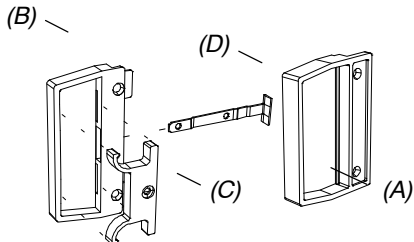
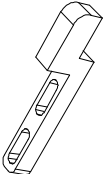
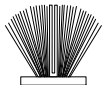
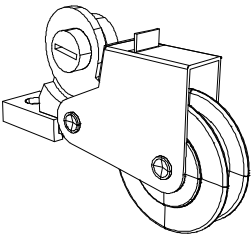
1983

ILLUSTRATION <i>NOT TO SCALE</i>	DESCRIPTION	OPER./COLOR	PART NO.
	Roller Assembly		No longer available

ULTIMATE TRIMLINE PATIO DOOR DISC LA PRE 2003

The following parts are used on Trimline Patio Door screens. When ordering replacement parts specify:

1. part number;
2. quantity.

ILLUSTRATION <i>NOT TO SCALE</i>	DESCRIPTION	OPER./COLOR	PART NO.
	<p>Handle Assembly Includes: 1 - Exterior handle - black (A) 1 - Interior handle - black (B) 1 - Slide (C) 1 - Latch (D) 1 - Rivets 4 - Screws</p>		05570932
	<p>Strike Includes: 1 - Strike 2 - #4x3/4" Phillips roundhead wood screws</p>		05570438
	<p>Pile Weather Strip, Screen 17/64" x 29/64" Specify Length</p>	Beige	11107533
	<p>Screen Roller</p>		No longer available