

# Marvin OXXO Door Screen Kit

## Field Applied Instructions

**ABSTRACT:** Use this instruction to install an OXXO screen kit on a Marvin Door. Doors that were ordered with an OXXO screen have the OXXO screen kit factory installed.

OXXO Screen Prep Kit (05700030)	
1-Screen Stop	1-Sill Strike
2-#4 x 1/2" PH screws	1- #6 x 1" PH screws

### You Will Need to Supply

- Tape Measure
- Pencil
- Drill with 1/8" drill bit
- Rotary tool or router
- Phillips screwdriver.

### Install the Sill Strike

1. Place the sill strike at the center of the sill where the screen track has been factory prepped for the sill strike. Fasten the sill strike to the sill with the two #4 x 1/2" screws.

*NOTE: For UIFD OXXO units, the sill will need to be marked and routed for the sill strike. Measure from the passive panel side of the sill and make a mark on the sill screen track using the dimensions indicated below. Make another mark 1 1/4" (32) over from the first mark. See Figure 1 for the area that needs to be removed with a router or rotary tool.*

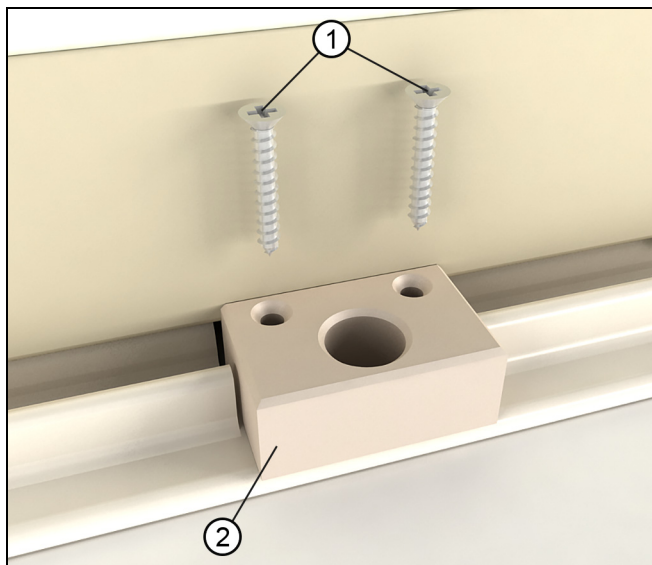


Figure 1

1	#4 x 1/2" screws
2	Sill strike

Unit Size (OXXO)	DIM (from passive panel side of sill)
CN 8-0	46 7/16" (1180)
CN 10-0	58 7/16" (1484)
CN 10-8	62 7/16" (1586)
CN 12-0	70 7/16" (1789)
CN 14-0	82 7/16" (2094)

## Install the Screen Stop

1. Remove a screw from the head jamb passive side screen track nearest the center. [See Figure 2](#)



Figure 2

1	Remove screw
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2. Line up the flange on the screen stop where the screen tracks intersect and install the #6 x 1" PH screw.

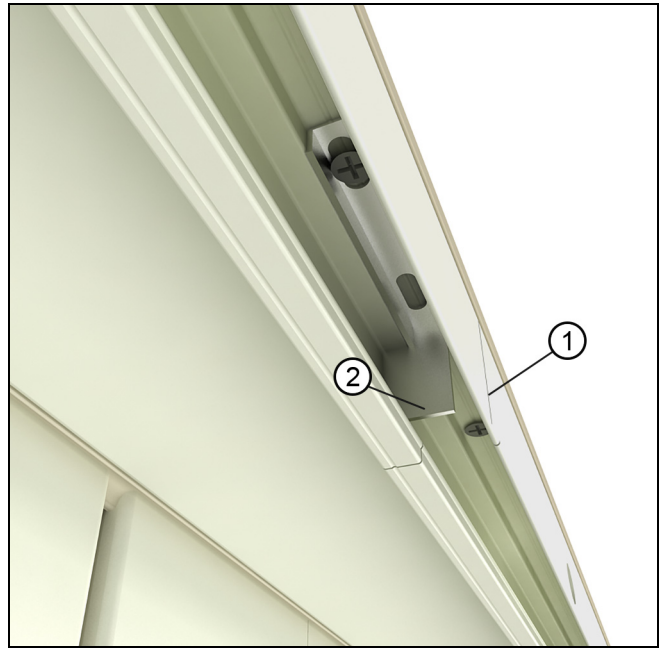


Figure 3

1	Position the screen stop at the center joint
2	Screen stop flange

3. To complete installation of the OXXO screen kit, install a #7 x 1/2" screw into the predrilled hole for clad units and a #6 x 1" screw for wood units.

## Install the Screen

1. See the unit sliding screen instructions for installing your screen.

- [11708610 Ultimate Sliding Screen](#)
- [11708615 Standard Sliding Screen](#)