

Parts Needed		Part Number
1	V1755 Leveling Block	Specify handing
2	W8270 Leveling Block Fillers	78119220
1	Tube of clear <i>Dow Corning</i> ® 1199 silicone	11407092
2	#8 X 15 X 3" Screw	11800830

This instruction is intended for products produced from November 2011 to present.

1. Remove the stationary panel.
2. Remove the 3" screw that is located through the leveling block and into the stile on the interlocking side of the panel. See figure 1. Remove the leveling block (V1755) and the leveling block filler (W8270) from the panel using a putty knife or pry bar.

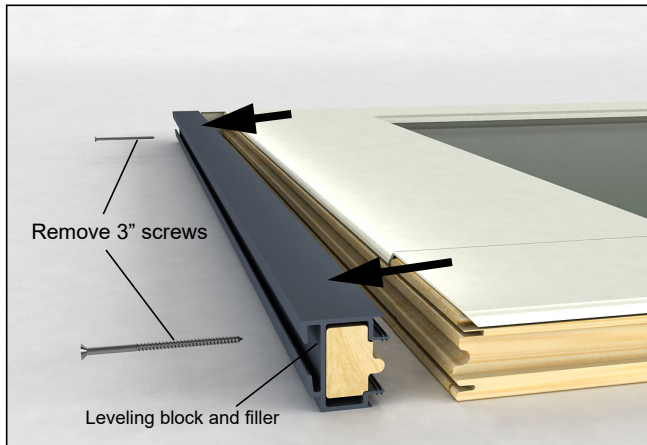


Figure 1

3. Apply the clear *Dow Corning*® 1199 silicone into each end of the leveling block. Also apply a bead along the outer barb where it will be inserted into the kerf of the panel. See figure 2.

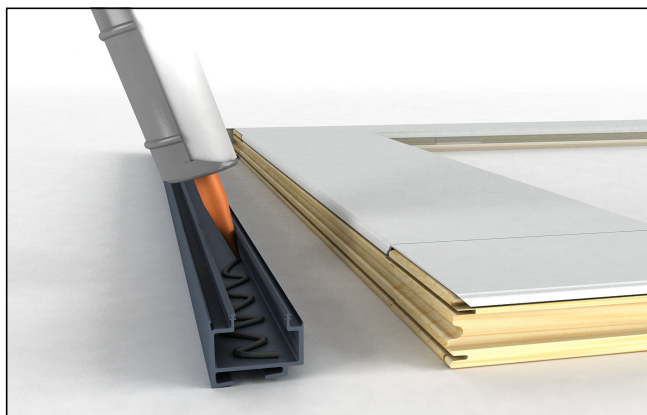


Figure 2

4. Insert the leveling block fillers (W8270) into leveling block as shown in figure 3.

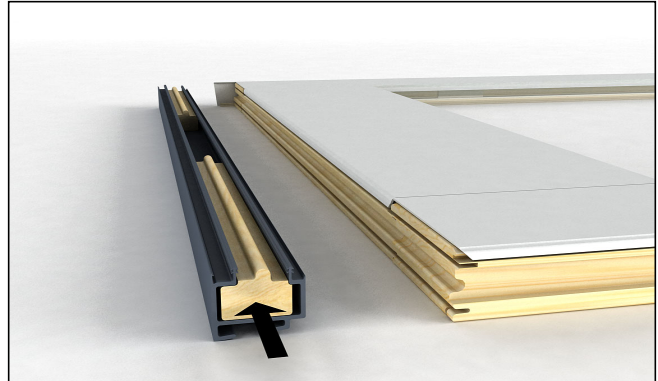


Figure 3

5. Using a hammer, tap the leveling block (with the leveling block filler installed) onto the panel until it is tight to the bottom rail. To avoid damaging the leveling block, use a scrap piece of wood as a buffer. See figure 4.

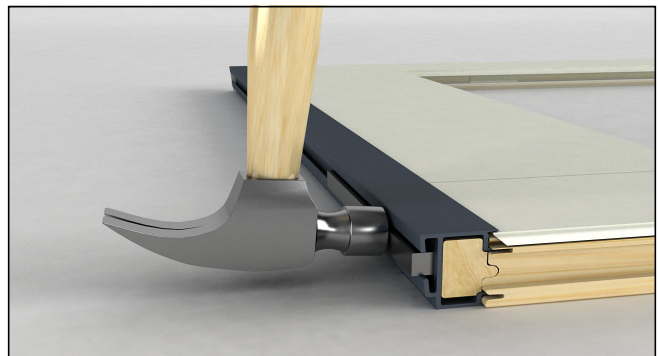


Figure 4

6. Using a 3/16"(5) drill bit, drill through the leveling block, leveling block filler and into the stile. See figure 5a. Insert the #8 X 15 X 3" screw to secure the leveling block to the panel. See figure 5b.

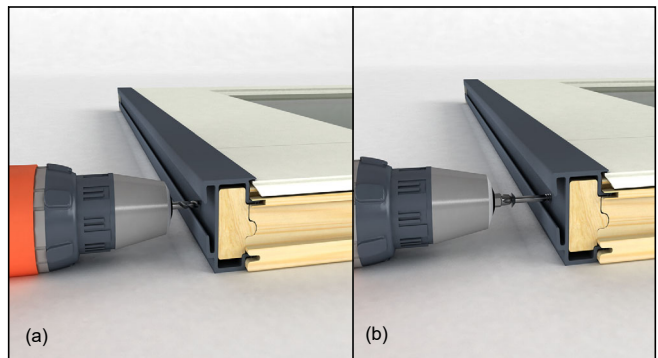


Figure 5

7. Re-install stationary panel.